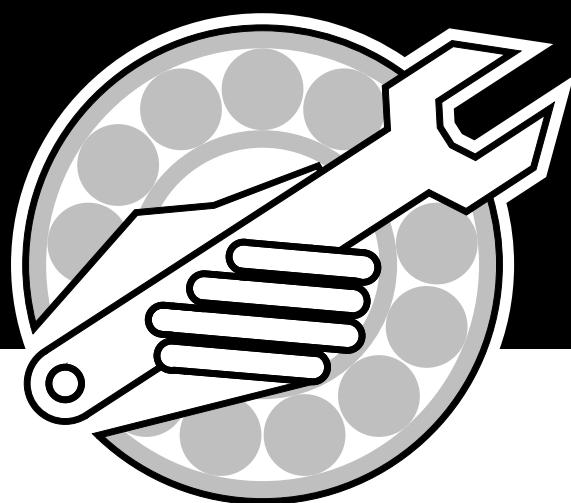




# Parts Manual



**Bale TITAN RXR**

Part Number K68501-06

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## **IMPORTANT:**

ALL ITEMS ARE IDENTIFIED WITH A PART NUMBER. Some of the smaller parts such as bolts, nuts, washers, etc. are not all shown, however, the quantity used are listed in the text for that section which they fit into. That particular quantity is always the quantity required for one complete assembly.

Smaller parts, which are welded together to construct a larger part, are not to be ordered as individual pieces, unless they have a part number to identify them.

Contact your nearest dealer for genuine repair parts. Dealers carry ample stock and are backed by the manufacturer and regional associations.

## **PROAG PAINT**

### **Spray Cans:**

<b>Part Number</b>	<b>Description</b>
S73107.....	Red MORRIS Powder Touch-Up Aerosol Can
N53713 .....	1K Red MORRIS Touch-Up Pen 12 ml
N53715 .....	1K Red MORRIS Aerosol Can 400 ml
K65885 .....	White CF-546 Titan Aerosol Can 360 ml
10248 .....	Slip Coat

## **MANUALS**

<b>Part Number</b>	<b>Description</b>
K68500 .....	Operator's Manual

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# Table of Contents

---

## Section 1:

<b>Parts Breakdown .....</b>	<b>1-1</b>
Hitch.....	1-2
Frame Assembly - Stage 1 .....	1-4
Frame Assembly - Stage 2 .....	1-6
Frame Assembly - Stage 3 .....	1-8
Bed Assembly - Stage 1.....	1-10
Bed Assembly - Stage 2.....	1-12
Bed Assembly - Stage 3.....	1-14
Front Light Bracket Assembly - To Serial # 12006025 .....	1-16
Front Light Bracket Assembly - From Serial # 12006026.....	1-17
Rear Light Bracket Assembly - No Mud Flaps.....	1-18
Rear Light Bracket Assembly - With Mud Flaps .....	1-19
Loader Assembly - Stage 1 - To Serial # 12006025.....	1-20
Loader Assembly - Stage 1 - From Serial # 12006026 to 12106040.....	1-22
Loader Assembly - Stage 1 - From Serial # 12106041.....	1-24
Loader Assembly - Stage 2 - To Serial # 12106040.....	1-26
Loader Assembly - Stage 2 - From Serial # 12106041 .....	1-28
Loader Assembly - Stage 3.....	1-30
Hydraulic Assembly - To Serial # BT12306074 .....	1-32
Hydraulic Assembly - From Serial # BT12306075 to BT12406096.....	1-36
Hydraulic Assembly - From Serial # BT12406096 .....	1-40
Load Sense Amplifier Kit.....	1-44
Hydac Valve - K72230 and K62786.....	1-45
Rolling Rack Valve - K68300 .....	1-46
Counter Balance Valve - K65822.....	1-46
Pilot Check Valve - K68627 .....	1-47
Cylinder Specification Sheet .....	1-48
Electrical Control Assembly.....	1-50
Greaser Kit - K68310.....	1-52
Greaser - Primary Valve Detail .....	1-54
Non Brake Hub Assembly .....	1-55
Brake Hub Assembly .....	1-56
Tire and Rim Assembly .....	1-57
Slack Adjustment Assembly .....	1-58
Suspension Assembly .....	1-60
Hydraulic Brake Assembly.....	1-62
Weight Kit.....	1-64
<b>Index .....</b>	<b>i</b>

# Table of Contents

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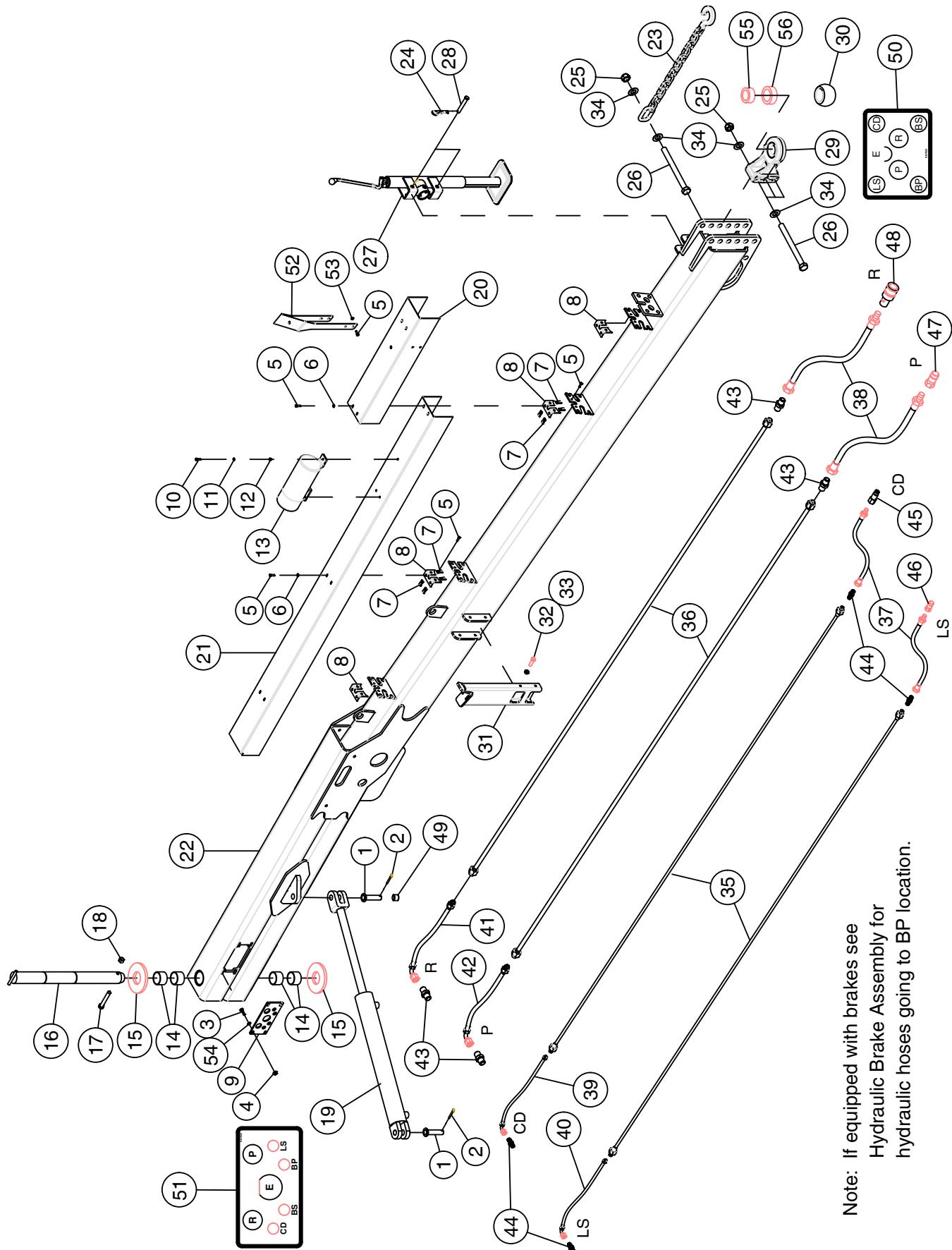
Notes

# Section 1: Parts Breakdown

## Section Contents

Hitch.....	1-2
Frame Assembly - Stage 1 .....	1-4
Frame Assembly - Stage 2 .....	1-6
Frame Assembly - Stage 3 .....	1-8
Bed Assembly - Stage 1.....	1-10
Bed Assembly - Stage 2.....	1-12
Bed Assembly - Stage 3.....	1-14
Front Light Bracket Assembly - To Serial # 12006025 .....	1-16
Front Light Bracket Assembly - From Serial # 12006026.....	1-17
Rear Light Bracket Assembly - No Mud Flaps.....	1-18
Rear Light Bracket Assembly - With Mud Flaps .....	1-19
Loader Assembly - Stage 1 - To Serial # 12006025.....	1-20
Loader Assembly - Stage 1 - From Serial # 12006026 to 12106040 .....	1-22
Loader Assembly - Stage 1 - From Serial # 12106041 .....	1-24
Loader Assembly - Stage 2 - To Serial # 12106040.....	1-26
Loader Assembly - Stage 2 - From Serial # 12106041 .....	1-28
Loader Assembly - Stage 3 .....	1-30
Hydraulic Assembly - To Serial # BT12306074 .....	1-32
Hydraulic Assembly - From Serial # BT12306075 to BT12406096.....	1-36
Hydraulic Assembly - From Serial # BT12406096 .....	1-40
Load Sense Amplifier Kit.....	1-44
Hydac Valve - K72230 and K62786.....	1-45
Rolling Rack Valve - K68300 .....	1-46
Counter Balance Valve - K65822.....	1-46
Pilot Check Valve - K68627 .....	1-47
Cylinder Specification Sheet .....	1-48
Electrical Control Assembly.....	1-50
Greaser Kit - K68310.....	1-52
Greaser - Primary Valve Detail .....	1-54
Non Brake Hub Assembly .....	1-55
Brake Hub Assembly .....	1-56
Tire and Rim Assembly .....	1-57
Slack Adjustment Assembly .....	1-58
Suspension Assembly .....	1-60
Hydraulic Brake Assembly.....	1-62
Weight Kit.....	1-64

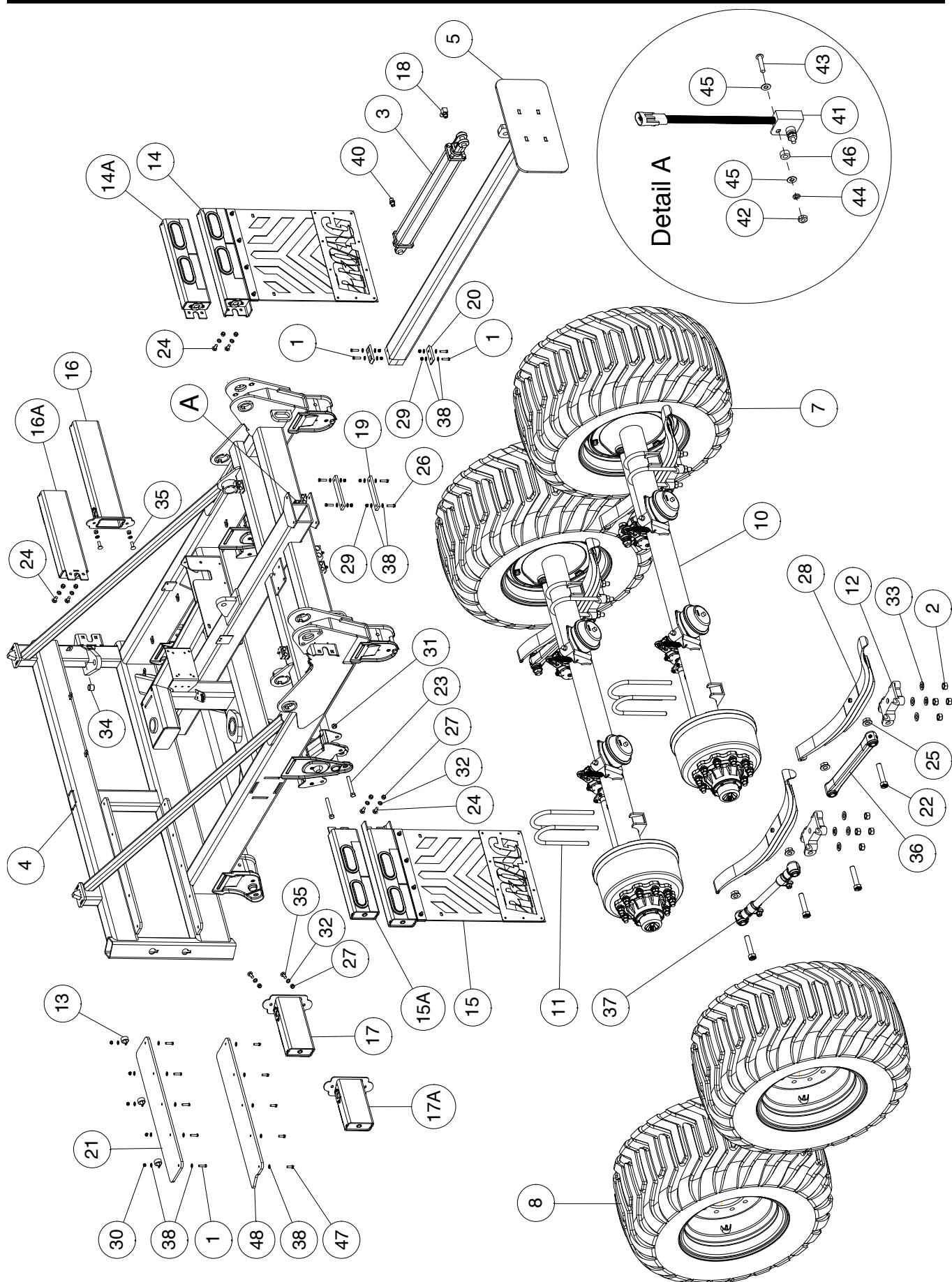
## Hitch



## Hitch

Item	Part No.	Description	Qty
1	C-1429	Cylinder Pin - 1 x 3 3/8 ULg .....	2
2	W-535	Cotter Pin - 1/4 x 1 1/2 .....	2
3	D-5261	Carriage Head Bolt - 3/8 x 1 1/2 Lg .....	4
4	D-5279	Lock Nut - 3/8 Flange.....	3
5	W-1552	Hex Bolt - 1/4 x 1 Lg . . . (4 required to mount K64108)	20
6	N40748	Flatwasher - 1/4 .....	8
7	K67799	J-Nut - 1/4 .....	16
8	K62134	Bracket - Line Locking.....	4
9	K62138	Plate - Hydraulic Input.....	1
10	F-1767	Hex Bolt - 5/16 x 3/4 Lg.....	3
11	W-513	Hex Nut - 5/16 .....	3
12	W-522	Lockwasher - 5/16.....	3
13	K67870	Holder - Manual .....	1
14	K67053	Bushing - 2.750 OD X 2.500 ID X 1.75 Lg.....	4
15	<b>10352</b>	Washer - Hitch Pivot - 2 1/2 ID x 6 OD x 1/2 Thick.....	2
16	<b>K62870</b>	<b>Pin - Hitch Pivot - 2 1/2 OD x 28 1/2 Lg.....</b>	1
17	<b>K25798</b>	<b>Hex Bolt - 1/2 x 4 Lg .....</b>	1
18	<b>F-3405</b>	<b>Locknut - 1/2 Unitorque .....</b>	1
19	10449	Hitch Cylinder.....	1
20	<b>K62124</b>	<b>Front Cover .....</b>	1
21	<b>K62128</b>	<b>Rear Cover .....</b>	1
22	<b>K62140</b>	<b>Hitch .....</b>	1
23	<b>C18761</b>	<b>Safety Chain - 40,000 Lb .....</b>	1
24	W-131	Hairpin - #9 .....	2
25	<b>D-5274</b>	<b>Locknut - 1 Unitorque .....</b>	4
26	<b>S39487</b>	<b>Bolt - 1 x 8 Lg GR 8 .....</b>	4
27	<b>H59985</b>	<b>Top Wind Jack - 7000 Lb.....</b>	1
28	H10462	Pin - 0.621 Dia x 3 5/8 UL.....	2
29	S66236	Clevis - CAT 4 (1 1/2 Pin Diameter Draw Pin) (Includes item 30) - Standard.....	1
29A	<b>K62145</b>	<b>Clevis - CAT 4 (2 Pin Diameter Draw Pin) (Includes item 30A) - Optional</b>	
30	S65740	Clevis Insert - CAT 4 - (1 1/2 Diameter Draw Pin)	
30A	S67388	Clevis Insert - CAT 4 - (2 Diameter Draw Pin)	
31	<b>K67894</b>	<b>Loader Rest .....</b>	1
32	<b>W-187</b>	<b>Bolt - 3/8 x 1 1/4 Lg .....</b>	4
33	M-3388	Locknut - 3/8 Unitorque.....	4
34	D-5498	Washer - 1-1/16 ID x 2 OD x 11 Ga .....	8
35	<b>K62753</b>	<b>Oil Line - 1/2 x 128 Lg - 3/4-16 (#08) FJIC ends .....</b>	2
36	<b>K62754</b>	<b>Oil Line - 1 x 129 Lg - 1 5/16-12 (#16) FJIC ends .....</b>	2
37	K62920	Hyd Hose - 1/2 x 60 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MORB.....	2
38	K62921	Hyd Hose - 3/4 x 60 Lg - 1 5/16-12 (#16) FJIC x 1 1/16-12 (#12) MORB .....	2
39	K62902	Hyd Hose - 1/2 x 72 Lg - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC 45 Deg .....	1
40	K69185	Hyd Hose - 1/2 x 66 1/2 Lg - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC 45 Deg .....	1
41	K62908	Hyd Hose - 3/4 x 70 1/2 Lg - 1 5/16-12 (#16) MJIC x 1 5/16-12 (#16) FJIC 45 Deg .....	1
42	<b>K69187</b>	<b>Hyd Hose - 3/4 x 67 Lg - 1 5/16-12 (#16) MJIC x 1 5/16-12 (#16) FJIC 45 Deg.....</b>	1
43	<b>K62131</b>	<b>Bulk Head Union - 1 5/16-12 (#16) MJIC .....</b>	2
44	<b>K62123</b>	<b>Bulk Head Union - 3/4-16 (#08) MJIC .....</b>	2
45	K50834	3/8 Flat Face Tip - 3/4-16 FORB .....	1
46	N34443	1/2 Male Pioneer Tip - 3/4-16 FORB .....	1
47	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	2
48	N37915	3/4 Female Coupler - 1 1/16-12 FORB.....	2
49	K24004	Bushing - Spring Tension - 1 ID x 1 1/4 OD x 1 Lg .....	1
50	K67923	Decal - Hydraulic Identification - Hitch Front .....	1
51	K67924	Decal - Hydraulic Identification - Hitch Back .....	1
52	K64108	Light Bracket .....	1
53	D-5277	Locknut - 1/4 Flange .....	4
54	K73262	Push Nut - 3/8 .....	4
	<b>K71814</b>	<b>Hammer Strap Spacer Kit (Includes items 54 and 55)</b>	
55	A71815	Spacer - 1.625 ID x 2 3/8 OD x 1 3/16 Lg .....	1
56	A71816	Spacer - 2.063 ID x 2 1/2 OD x 1 3/16 Lg .....	1
		<b>If equipped with brakes see Hydraulic Brake Assembly for additional Hyd Hoses.</b>	

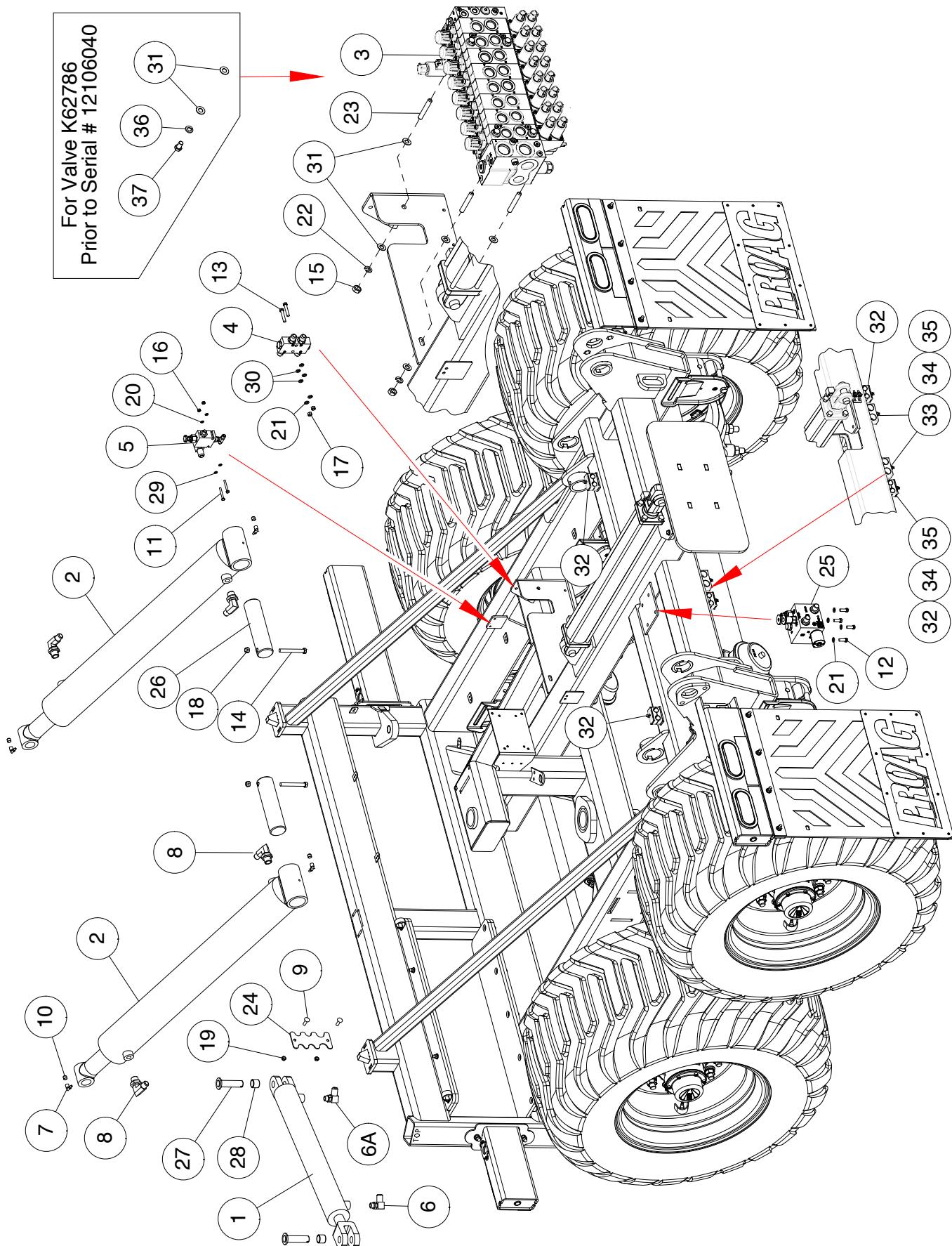
## Frame Assembly - Stage 1



## Frame Assembly - Stage 1

Item	Part No.	Description	Qty
1	10075	Hex Socket Cap Screw - 3/8 x 1 1/2 Lg .....	9
2	12013	Hex Nut - 7/8-14 UNF .....	16
3	12168	Hydraulic Cylinder - 3 x 14 Stroke .....	1
4	K62150	Main Frame Weldment .....	1
5	K62441	Push Out .....	1
6	K62870	Pin - Hitch Pivot .....	1
<b>7</b>	<b>S68660</b>	<b>Tire/Rim Assembly - Bi-Directional - From Serial # 12106041 .....</b>	<b>2</b>
	K65090	Tire/Rim Assembly - Left - Prior to Serial # 12106040 .....	2
<b>8</b>	<b>S68660</b>	<b>Tire/Rim Assembly - Bi-Directional - From Serial # 12106041 .....</b>	<b>2</b>
	K65091	Tire/Rim Assembly - Right - Prior to Serial # 12106040 .....	2
9	K65695	Pin - Bed Pin - 2 1/2 Dia x 6 1/4 UL .....	2
10	K68298	Axle - Braking .....	2
	K68297	Axle - Non Braking - Not Shown .....	
11	K68389	U-Bolt - 7/8-14 UNF x 5 x 12 3/4 UL .....	8
12	K68394	Plate - Bottom Axle Attachement .....	4
13	K68405	Bracket - Wiring Harness .....	3
14	K69164	Light Bracekt Assembly with Mud Flap - Right Rear .....	1
<b>14A</b>	<b>K71770</b>	<b>Short Light Bracekt Assembly no Mud Flap - Right Rear</b>	
15	K69165	Light Bracket Assembly with Mud Flap - Left Rear .....	1
<b>15A</b>	<b>K71771</b>	<b>Short Light Bracket Assembly no Mud Flap - Left Rear</b>	
16	K69166	Light Bracket Assembly - Right Front - To Serial # 12006025 .....	1
<b>16A</b>	<b>K71772</b>	<b>Light Bracket Assembly - Right Front - From Serial # 12006026</b>	
17	K69167	Light Bracket Assembly - Left Front - To Serial # 12006025 .....	1
<b>17A</b>	<b>K71773</b>	<b>Light Bracket Assembly - Left Front - From Serial # 12006026</b>	
18	C24585	90 Elbow - 7/8-14 MJIC x 3/4-16 MORB .....	1
19	11469	Push Off Tube Plastic .....	2
20	11470	Push Off Plastic .....	2
<b>21</b>	<b>K62925</b>	<b>Plastic Slide - Top .....</b>	<b>1</b>
22	K68403	Hex Bolt - 1 x 5 Lg .....	8
23	K68412	Hex Bolt - 5/8-18 UNF x 4 1/2 Lg .....	4
24	T-5266	Carriage Bolt - 1/2 x 1 1/4 Lg .....	4
25	K68404	Locknut - 1 Flange .....	8
26	W-477	Hex Bolt - 3/8 x 1 1/2 Lg .....	4
27	W-516	Hex Nut - 1/2 .....	8
28	K68400	Leaf Spring Pack .....	4
29	10229	Locknut - 3/8 Nylon Insert .....	8
30	M-3388	Locknut - 3/8 Unitorque .....	5
31	K-5703	Locknut - 5/8 Unitorque .....	4
32	W-525	Lockwasher - 1/2 .....	8
33	12011	Washer - 15/16 ID x 1 3/4 OD .....	16
34	K24004	Bushing - Spring Tension - 1 ID x 1 1/4 OD x 1 Lg .....	1
35	H-4584	Carriage Bolt - 1/2 x 1 1/2 .....	4
36	K68401	Torque Arm - Non Adjustable .....	2
37	K68402	Torque Arm - Adjustable .....	2
38	D-5489	Washer - 13/32 ID x 13/16 OD x 16 Ga .....	26
39	C-1429	Pin - 1 x 3 3/8 UL .....	2
40	C14840	Connector - 7/8-14 MJIC (#10) x 3/4-16 MORB (#08) .....	1
41	11505	Sensor - Ferrous Metal .....	1
42	11570	Hex Nut #12 - Brass .....	2
43	11571	Machine Screw #12 - 24 x 1 Lg - Brass .....	2
44	11572	Lockwasher #12 - 0.216 ID - Brass .....	2
45	11573	Flat Washer #12 - 0.25 ID x 0.562 OD - Brass .....	4
46	11575	Nylon Spacer - 1/4 ID x 1/2 OD x 1/4Lg .....	2
<b>47</b>	<b>K58949</b>	<b>Hex Bolt - 3/8 x 1 Lg GR8 .....</b>	<b>5</b>
<b>48</b>	<b>K71787</b>	<b>Steel Slide - Bottom - From Serial # 12006026 .....</b>	<b>1</b>
	K62925	Plastic Slide - To Serial # 12006025 .....	1

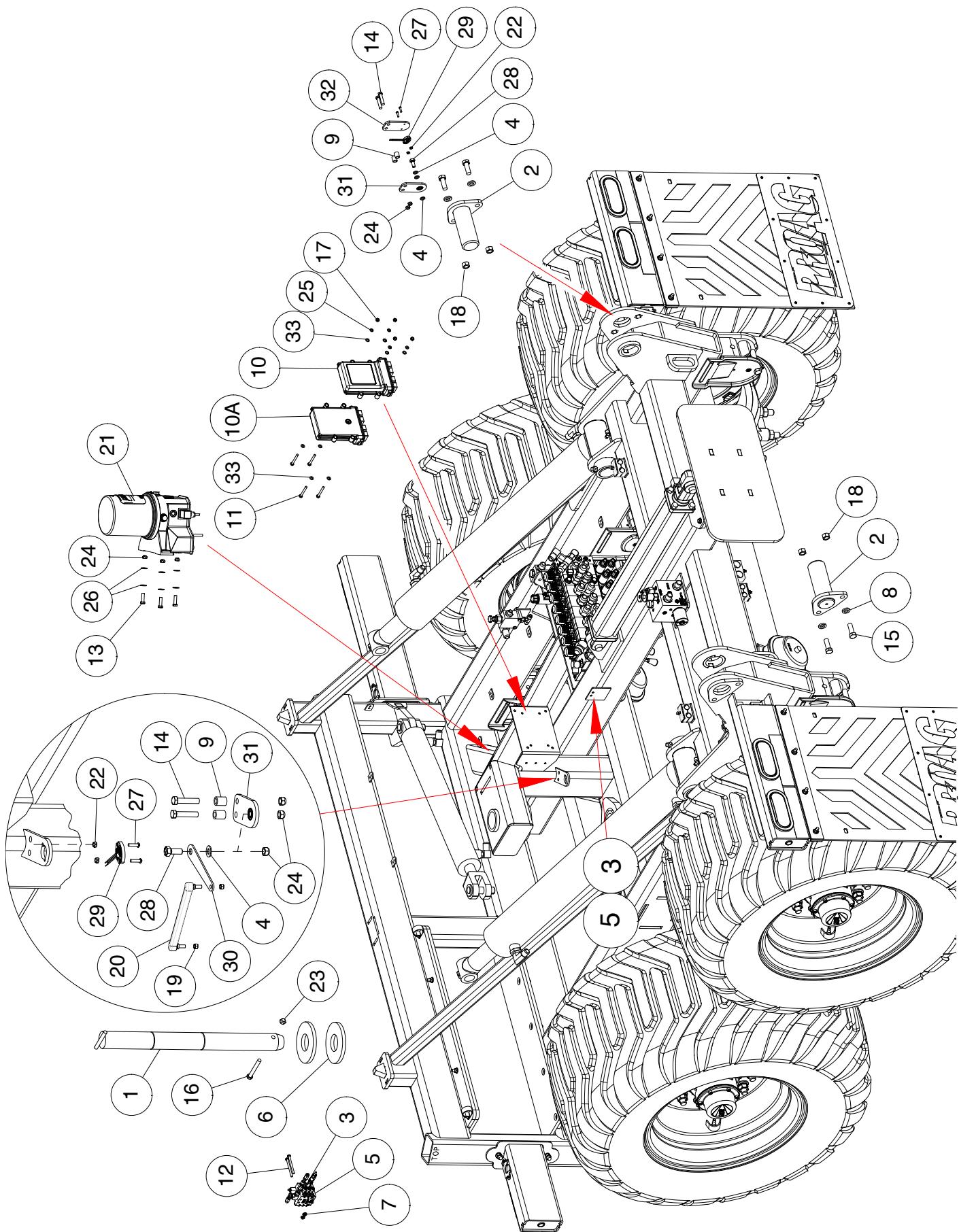
## Frame Assembly - Stage 2



## Frame Assembly - Stage 2

Item	Part No.	Description	Qty
1	10449	Hitch Cylinder - 3 1/2 x 18 x 1 3/4 Dia shaft - 08 ORB .....	1
2	K71792	Bed Cylinder - 5 x 36 x 2 1/2 Dia shaft - 12 ORB.....	2
3	K72230	Valve Block - Main Hydraulic - M10 mount holes - From Serial # 12106041 .....	1
	K62786	Valve Block - Main Hydraulic - 7/16-20 UNF mount holes - Prior to Serial # 12106040 ...	1
4	K68627	Valve Block - Dual Direction Pilot Check.....	1
5	S42307	Pressure Reducing Valve - Hydraulic Brakes.....	1
6	10180	90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) MORB .....	1
6A	C24585	90 Elbow - 7/8-14 (#10) MJIC x 3/4-16 (#08) MORB .....	1
7	K68637	Lincoln - 90 Degree Swivel W/ 1/4-28 Thread .....	4
8	N34644	90 Elbow - 3/4-16 (#08) MJIC x 1 1/16-12 (#12) MORB .....	4
9	D-5260	Carriage Bolt - 3/8 x 1 1/4 Lg .....	2
10	K68641	Dust Boot .....	4
11	W-1540	Hex Bolt - 1/4 x 2 Lg.....	2
12	W-475	Hex Bolt - 3/8 x 1 Lg.....	4
13	W-478	Hex Bolt - 3/8 x 2 Lg.....	2
14	K25798	Hex Bolt - 1/2 x 4 Lg.....	2
15	11586	Nut - 10 mm - For Valve Block K72230.....	3
16	W-512	Hex Nut - 1/4 .....	2
17	W-514	Hex Nut - 3/8 .....	2
18	F-3405	Locknut - 1/2 Unitorque.....	3
19	D-5279	Locknut - 3/8 Flange .....	2
20	W-521	Lockwasher - 1/4.....	2
21	W-523	Lockwasher - 3/8.....	6
22	11588	Lockwasher - 10 mm - For Valve Block K72230 .....	3
23	11587	Set Screw - M10 - 1.5 x 60 mm - For Valve Block K72230 .....	3
24	K64045	Bracket - Hose Holder.....	1
25	K68300	Valve Block - Counter Balance - Rolling Rack.....	1
26	K62869	Pin - 2 1/2 Dia x 9 3/8 Lg .....	2
27	C-1429	Pin - 1 x 3 3/8 UL .....	2
28	K24004	Bushing - Spring Tension - 1 ID x 1 1/4 OD x 1 Lg (Located in hitch and frame lug) .....	2
29	S-1198	Flatwasher - 1/4 .....	2
30	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga .....	8
31	S-1201	Flatwasher - 15/32 ID x 59/64 OD x 16 Ga .....	7
32	11740	Plastic Hose Clamp Assembly - 13/16" .....	4
33	K73235	Plastic Hose Clamp Assembly - 3/4" (10949) .....	2
34	10811	Set Screw - 5/16 x 2-1/2 Lg.....	6
35	D-5272	Locknut - 5/16 Nylon Insert (10231) .....	6
36	W-524	Lockwasher - 7/16 - For Valve Block K62786 .....	3
37	K69334	Hex Bolt - 7/16-20 UNF x 1 Lg - For Valve Block K62786 .....	3

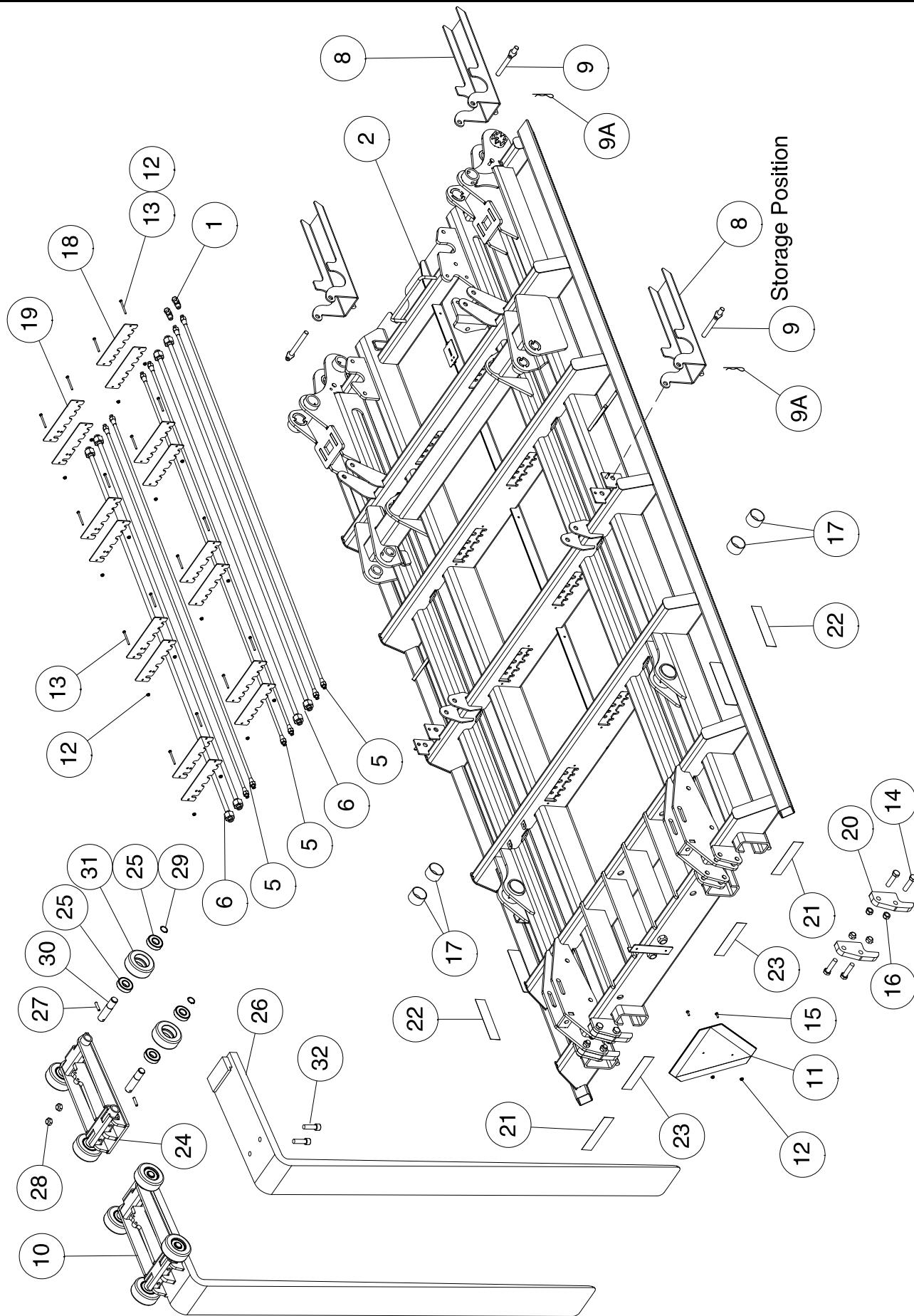
## Frame Assembly - Stage 3



### Frame Assembly - Stage 3

Item	Part No.	Description	Qty
1	K62870	Pin - Hitch Pivot .....	1
2	K65695	Pin - Bed Pin - 2 1/2 Dia x 6 1/4 UL .....	2
3	K67725	Primary Valve - Lincoln Quick Lube - 6 Port Divider W/ Check (619-27122-1) .....	1
4	W-542	Flatwasher - 13/32 ID x 11/16 OD x 12 Ga.....	3
5	K67941	Lincoln Quick Lube - 6 Port Divider Block (619-27121) .....	1
6	10352	Washer - Hitch Pivot - 2 1/2 ID x 6 OD x 1/2 Thick.....	2
7	D-5277	Locknut - 1/4 Flange .....	2
8	W-793	Flatwasher - 5/8 ID x 1 1/8 OD x 3/16.....	4
9	N32079	Bushing - 0.385 ID x 5/8 OD x 3/4 Lg .....	4
10	K69670	Falcon Controller - Master.....	1
10A	K69671	Falcon Controller - Slave .....	1
11	S45280	Hex Bolt - 1/4 x 2 1/4 Lg.....	4
12	H-4696	Hex Bolt - 1/4 x 3 1/4 Lg.....	2
13	W-477	Hex Bolt - 3/8 x 1 1/2 Lg.....	3
14	W-619	Hex Bolt - 3/8 x 1 3/4 Lg.....	4
15	W-498	Hex Bolt - 5/8 x 1 3/4 Lg.....	4
16	K25798	Hex Bolt - 1/2 x 4 Lg.....	3
17	W-512	Hex Nut - 1/4 .....	6
18	W-517	Hex Nut - 5/8 .....	4
19	K69668	Locknut - M6-1.0 Nylon Insert .....	2
20	K62760	Linkage - Dual Ball End - 152mm Center to Center .....	1
21	K67054	Lincoln Pump .....	1
22	N16304	Locknut #8-32 UNC .....	4
23	F-3405	Locknut - 1/2 Unitorque.....	4
24	M-3388	Locknut - 3/8 Unitorque.....	15
25	W-521	Lockwasher - 1/4.....	6
26	W-538	Flatwasher - 7/16 ID x 1 OD x 14 Ga .....	6
27	K72059	Machine Screw #8-32 UNC x 1 Lg.....	4
28	K67331	Hex Bolt - 3/8 x 1 Lg - Stainless with Magnetic Head .....	2
29	K67298	Sensor - Angular Position.....	2
30	K65184	Sensor Arm - 4 Center to Center.....	1
31	K69719	Sensor Bearing Plate Assembly - (Includes Bearing) .....	2
32	K68646	Sensor Mount.....	1
33	S-1198	Flatwasher - 5/16 ID x 3/4 OD x 1/16 Thick.....	8

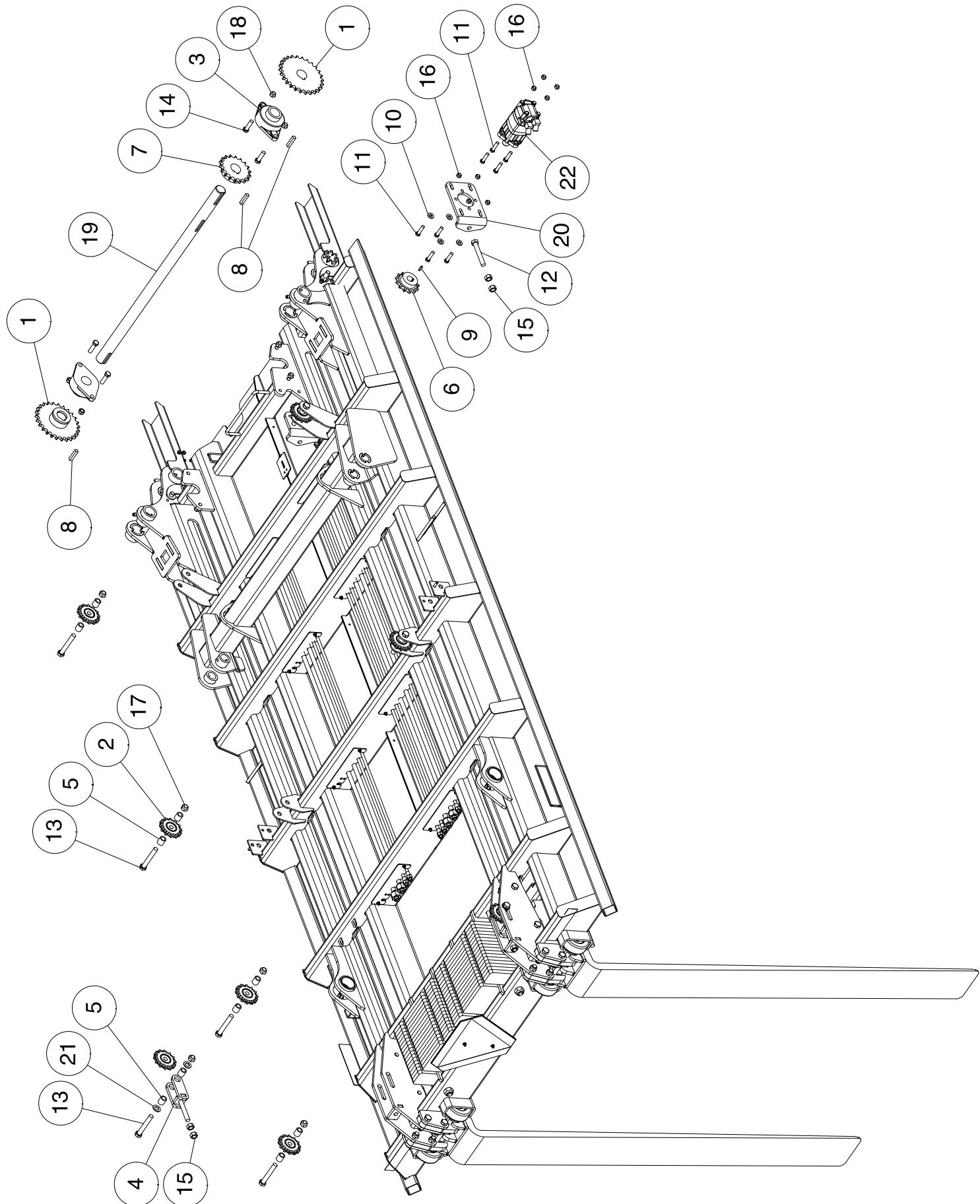
## Bed Assembly - Stage 1



## Bed Assembly - Stage 1

Item	Part No.	Description	Qty
1	11358	90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC .....	2
2	K62100	Bed Weldment.....	1
3	K62175	Pin - Left Loader Pivot.....	1
4	K62652	Chain Tensioner.....	2
5	K62751	Oil Line - 1/2 x 84 Lg - 3/4-16 (#08) FJIC ends .....	6
6	K62752	Oil Line - 3/4 x 84 Lg - 1 1/16-12 (#12) FJIC ends.....	4
7	K62910	Pin - Right Loader Pivot .....	1
8	K67600	Bed Extension .....	2
9	K67610	Extension Pin - 3/4 Dia x 6 1/2 UL .....	2
9A	D17315	Hair Pin - #7 .....	2
10	K68960	Rolling Rack Cart Assembly - See below for details .....	2
11	N34475	SMV Sign.....	1
12	D-5277	Lock Nut - 1/4 Flange.....	18
13	N32237	Hex Bolt - 1/4 x 2 3/4 Lg.....	16
14	N49653	Hex Bolt - 3/4 x 3 Lg GR 8 .....	8
15	W-469	Hex Head 1/4 x 3/4 Lg .....	2
16	D-5273	Locknut - 3/4 Unitorque.....	8
17	K67053	Q2 Bushing - 2.50 ID x 2.75 OD x 1.75 Lg .....	4
18	K62677	Plate - Hydraulic Oil Line Holder .....	8
19	K62678	Plate - Hydraulic Oil Line Holder, Lube Lines and Wiring .....	8
20	K64622	Lug - Rolling Rack Stop .....	4
21	N34476	Reflector - Red .....	2
22	N34477	Reflector - Yellow .....	2
23	N34478	Reflector - Orange.....	2
<b>Rolling Rack Cart Assembly - Quantities given per assembly</b>			
24	K72085	Rolling Rack Cart .....	1
25	K67720	Bearing.....	8
26	K62101	Forklift Tooth - 8 x 84 .....	1
27	P1314876	Spiral Pin - 3/8 x 2 3/4 Lg .....	4
28	D-5273	Locknut - 3/4 Unitorque.....	2
29	K68411	Snap Ring - External 1-3/16 .....	4
30	K64625	Shaft - Roller Axle .....	4
31	K62105	Wheel - Rolling Rack - 5 Dia.....	4
32	K62687	Socket Head Cap Screw - 3/4 x 2 1/2 .....	2

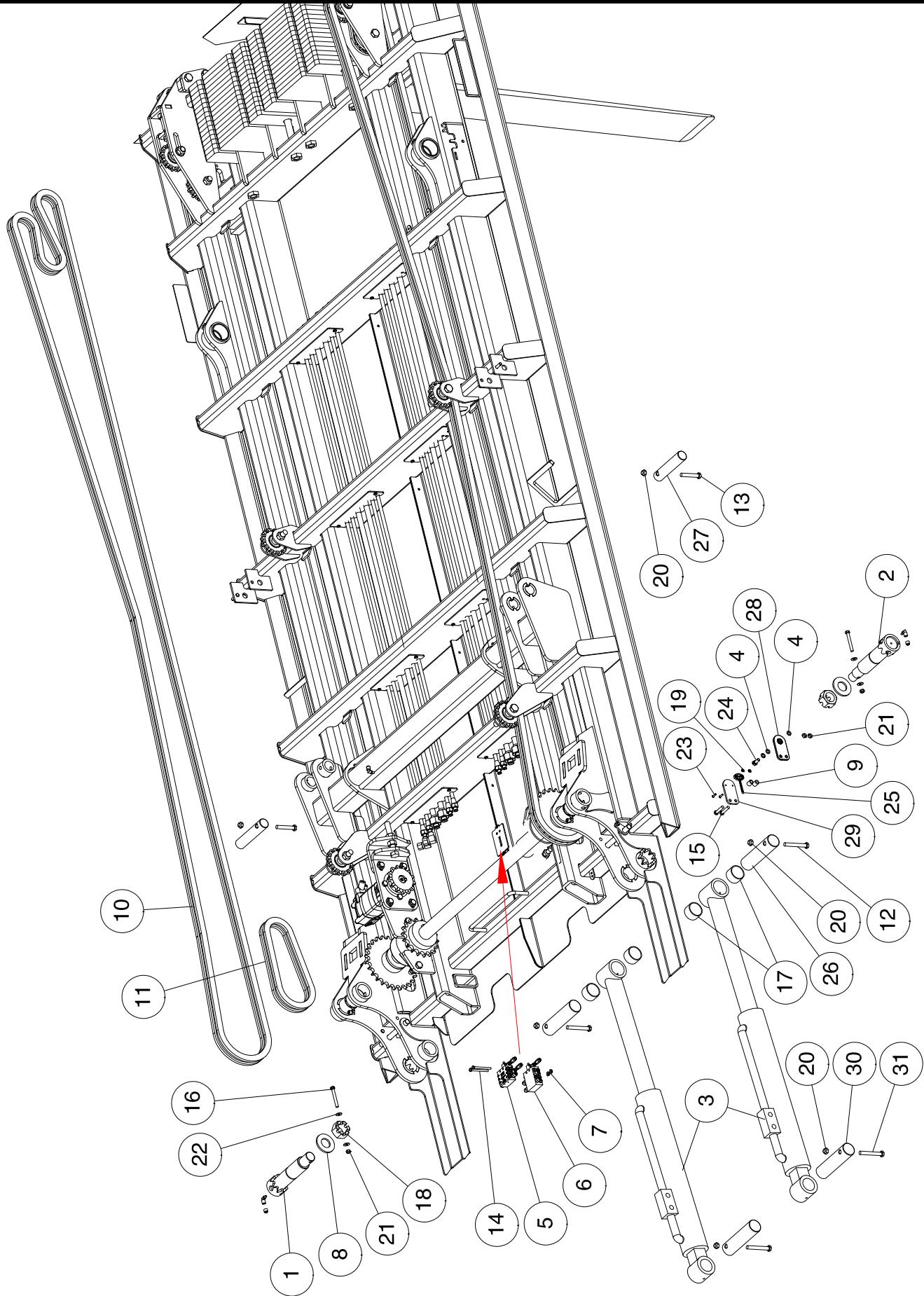
## Bed Assembly - Stage 2



## Bed Assembly - Stage 2

Item	Part No.	Description	Qty
1	12236	Sprocket - 26 Tooth - 80 chain.....	2
2	K53447	Idler Sprocket - 12 Tooth - 80 chain.....	10
3	K62114	Flanged Bearing.....	2
4	K62652	Chain Tensioner.....	2
5	S39648	Bushing - 0.765 ID x 1 1/8 OD x 1 3/16 Lg .....	20
6	K62750	Drive Sprocket - 13 Tooth - 80 chain.....	1
7	K62906	Sprocket - 18 Tooth - 80 chain.....	1
8	12254	Key - 1/2 x 2 1/2 Lg.....	3
9	K72340	Key - 5/16 x 5/16 x 1 1/4 Lg .....	1
10	S-751	Flatwasher - 17/32 ID x 1 1/8 OD x 3/16.....	4
11	W-488	Hex Bolt - 1/2 x 2 Lg.....	8
12	K62378	Hex Bolt - 3/4 x 5 Lg.....	1
13	S-1191	Hex Bolt - 3/4 x 5 Lg.....	10
14	W-500	Hex Bolt - 5/8 x 2 1/4 Lg.....	4
15	W-518	Hex Nut - 3/4 .....	6
16	F-3405	Locknut - 1/2 Unitorque.....	8
17	D-5273	Locknut - 3/4 Unitorque.....	18
18	K-5703	Locknut - 5/8 Unitorque.....	4
	C17295	Locknut - 5/8 Nylon Insert .....	4
19	K62773	Drive Shaft - Rolling Rack - 2 Dia x 49 Lg.....	1
20	K62160	Motor Mount - Rolling Rack.....	1
21	W-476	Flatwasher - 3/4 .....	4
22	K62154	Hydraulic Motor - 245cc ( <b>Seal Kit K69331</b> ) .....	1
	K71782	Hydraulic Motor - 383cc (Seal Kit K69331) - <b>Discontinued use K62154</b>	

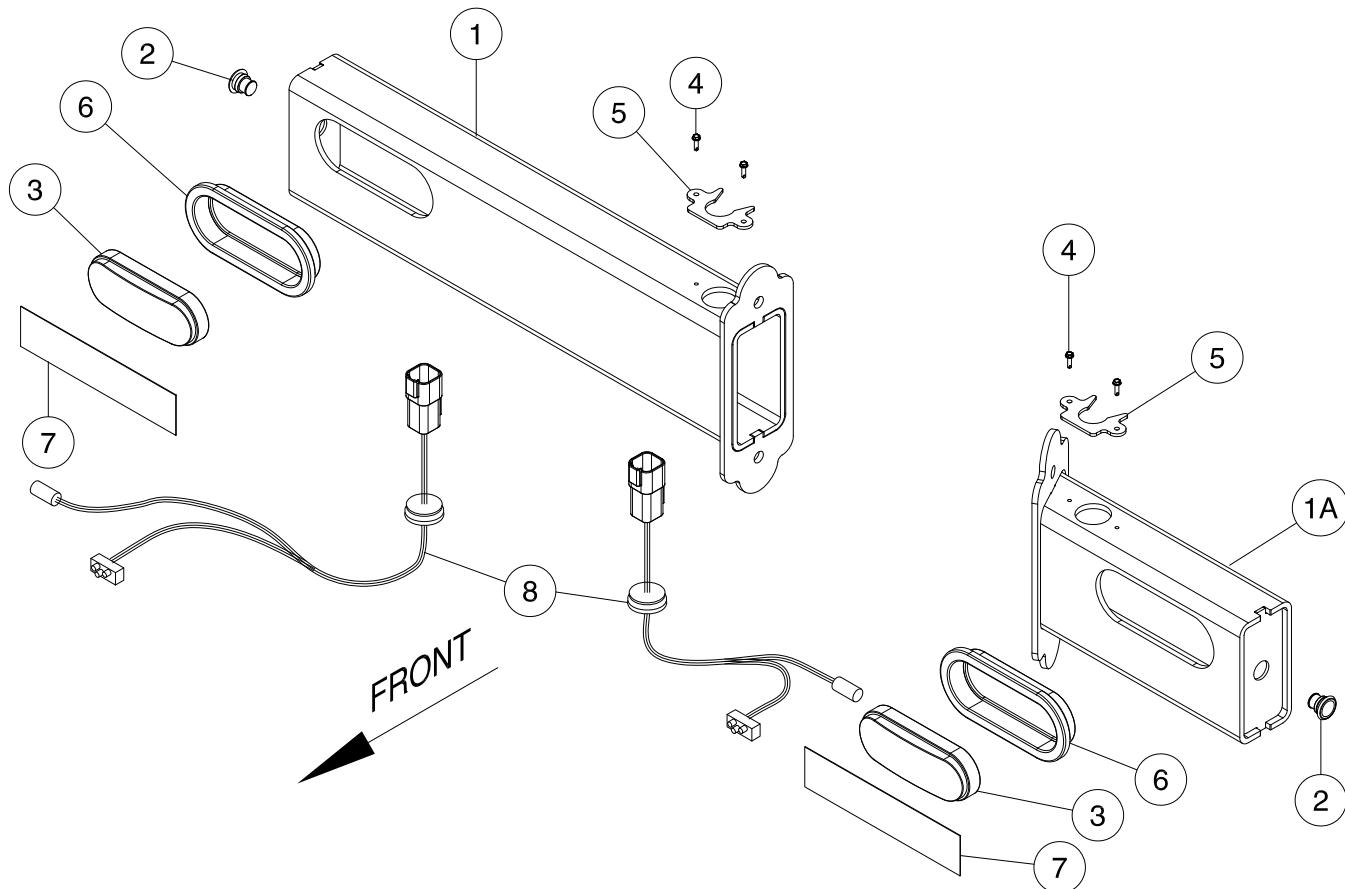
## Bed Assembly - Stage 3



### Bed Assembly - Stage 3

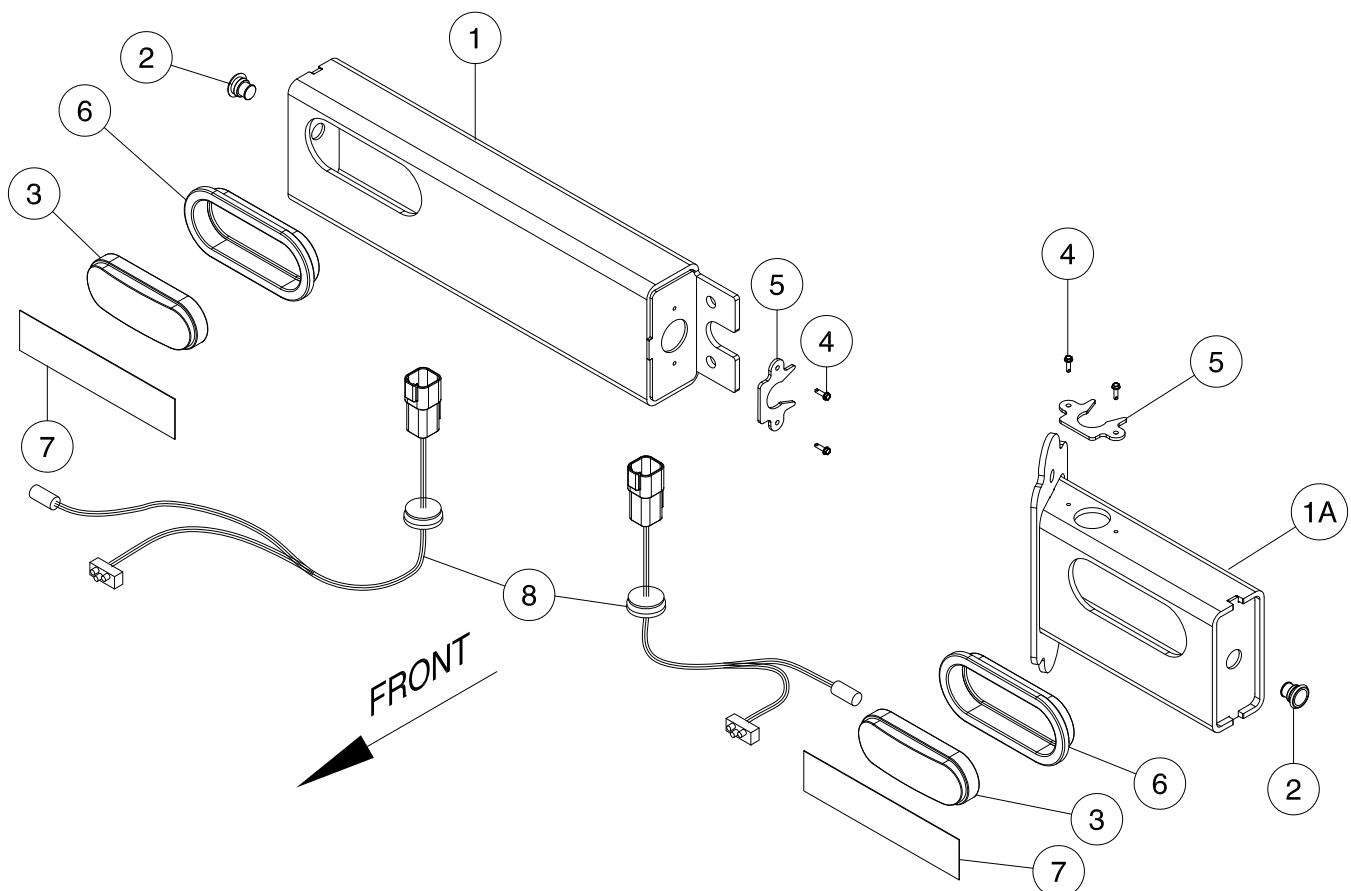
Item	Part No.	Description	Qty
1	K62175	Pin - Left Loader Pivot.....	1
2	K62910	Pin - Right Loader Pivot - Sensor Mount .....	1
3	K67300	Loader Cylinder - 3 1/2 x 20 x 2 1/2 Dia shaft - 08 ORB.....	2
4	W-542	Flatwasher - 3/8 .....	3
5	K67941	Lincoln Quick Lube - 6 Port Divider Block (619-27121) .....	1
6	K67726	Lincoln Quick Lube - 8 Port Divider Block (619-26396-2) .....	1
7	D-5277	Locknut - 1/4 Flange .....	20
8	A58726	Washer - 1 17/32 ID x 3 OD x 1/4 Thick .....	2
9	N32079	Bushing - 0.385 ID x 5/8 OD x 3/4 Lg .....	2
10	K62675	Chain - HD 80 - 315 Lg including connector link K73229 on each end.....	2
11	K67886	Chain - HD 80 - 34 Lg including connector link K73229 .....	1
12	W-494	Hex Bolt - 1/2 x 3 3/4 Lg.....	2
13	W-492	Hex Bolt - 1/2 x 3 Lg.....	2
14	H-4696	Hex Bolt - 1/4 x 3 1/4 Lg.....	2
15	W-619	Hex Bolt - 3/8 x 1 3/4 Lg.....	2
16	W-1854	Hex Bolt - 3/8 x 3 Lg.....	2
17	K62377	Q2 Bushing - 2.001 ID x 2.250 OD x 1.625 Lg .....	4
18	N21728	Hex Slotted Nut - 1 1/2-12 UNF .....	2
19	<b>N16304</b>	<b>Locknut #8-32 UNC .....</b>	<b>2</b>
20	F-3405	Locknut - 1/2 Unitorque.....	12
21	M-3388	Locknut - 3/8 Unitorque.....	4
22	W-538	Flatwasher - 7/16 ID x 1 OD x 14 Ga .....	4
23	<b>K72059</b>	<b>Machine Screw #8-32 UNC x 1 Lg.....</b>	<b>2</b>
24	K67331	Hex Bolt - 3/8 x 1 Lg - Stainless with Magnetic Head .....	1
25	K67298	Sensor - Angular Position.....	1
26	K62777	Pin - 2 Dia x 7 3/4 Lg - Loader/Bed.....	2
27	K67648	Pin - 1 1/2 Dia x 7 Lg - Grab Hook.....	2
28	K69719	Sensor Bearing Plate Assembly - (Includes Bearing) .....	1
29	K68646	Sensor Mount - Hitch .....	1
30	K67649	Pin - 2 Dia x 7 Lg - Loader .....	2
31	W-493	Hex Bolt - 1/2 x 3 1/2 Lg.....	2

## Front Light Bracket Assembly - To Serial # 12006025



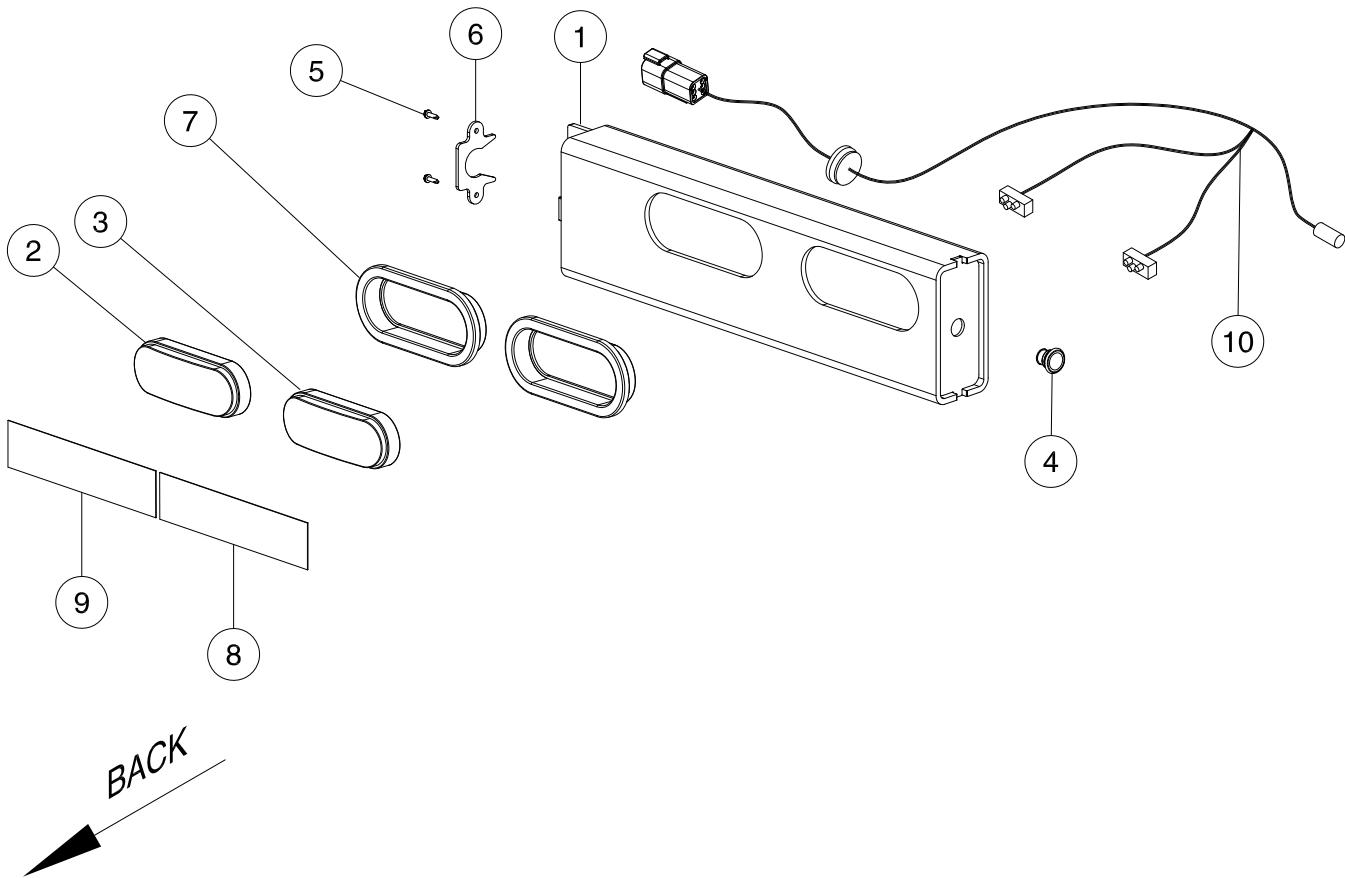
Item	Part No.	Description	Qty
1	K64115	Light Bracket Front - Right (24 Lg) .....	1
1A	K64114	Light Bracket Front - Left (11 15/16 Lg) .....	1
2	K67642	Button Light - Amber .....	1
3	K67644	Light Amber .....	1
4	K69169	Machine Screw - #8 Stainless Steel.....	2
5	K68302	Locking Plate - Light Harness .....	1
6	K68538	Grommet .....	1
7	N34477	Reflector - Yellow .....	1
8	K67997	Wiring Harness .....	1
	K69166	Light Bracket Assembly - Right (includes items 1, 2 - 8)	
	K69167	Light Bracket Assembly - Left (includes items 1A, 2 - 8)	

## Front Light Bracket Assembly - From Serial # 12006026



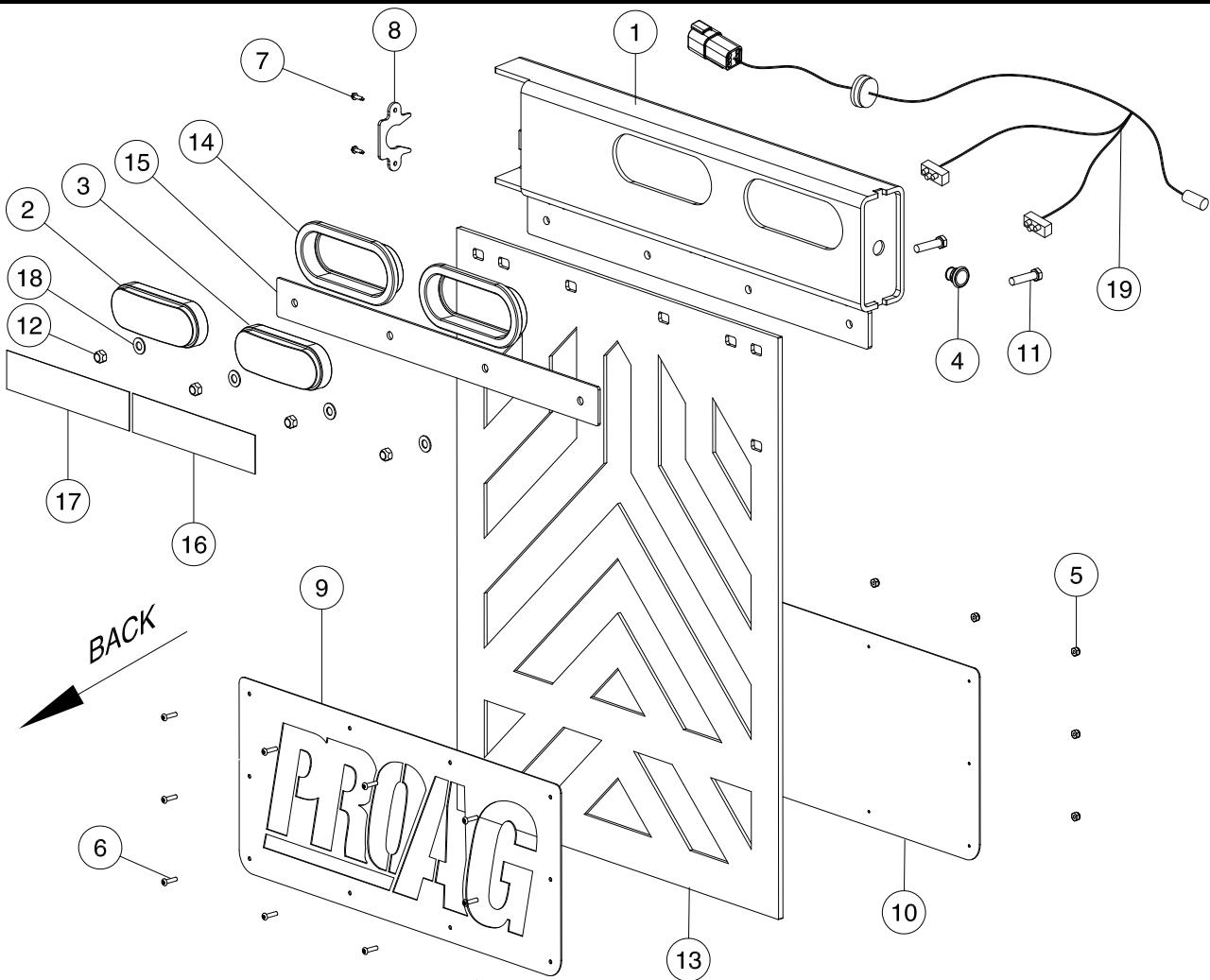
Item	Part No.	Description	Qty
1	K71776	Light Bracket Front - Right (23 1/4 Lg) .....	1
1A	K71777	Light Bracket Front - Left (11 11/16 Lg).....	1
2	K67642	Button Light - Amber .....	1
3	K67644	Light Amber.....	1
4	K69169	Machine Screw - #8 Stainless Steel.....	2
5	K68302	Locking Plate - Light Harness .....	1
6	K68538	Grommet .....	1
7	N34477	Reflector - Yellow .....	1
8	K67997	Wiring Harness .....	1
	K71772 K71773	Light Bracket Assembly - Right (includes items 1, 2 - 8) Light Bracket Assembly - Left (includes items 1A, 2 - 8)	

## Rear Light Bracket Assembly - No Mud Flaps



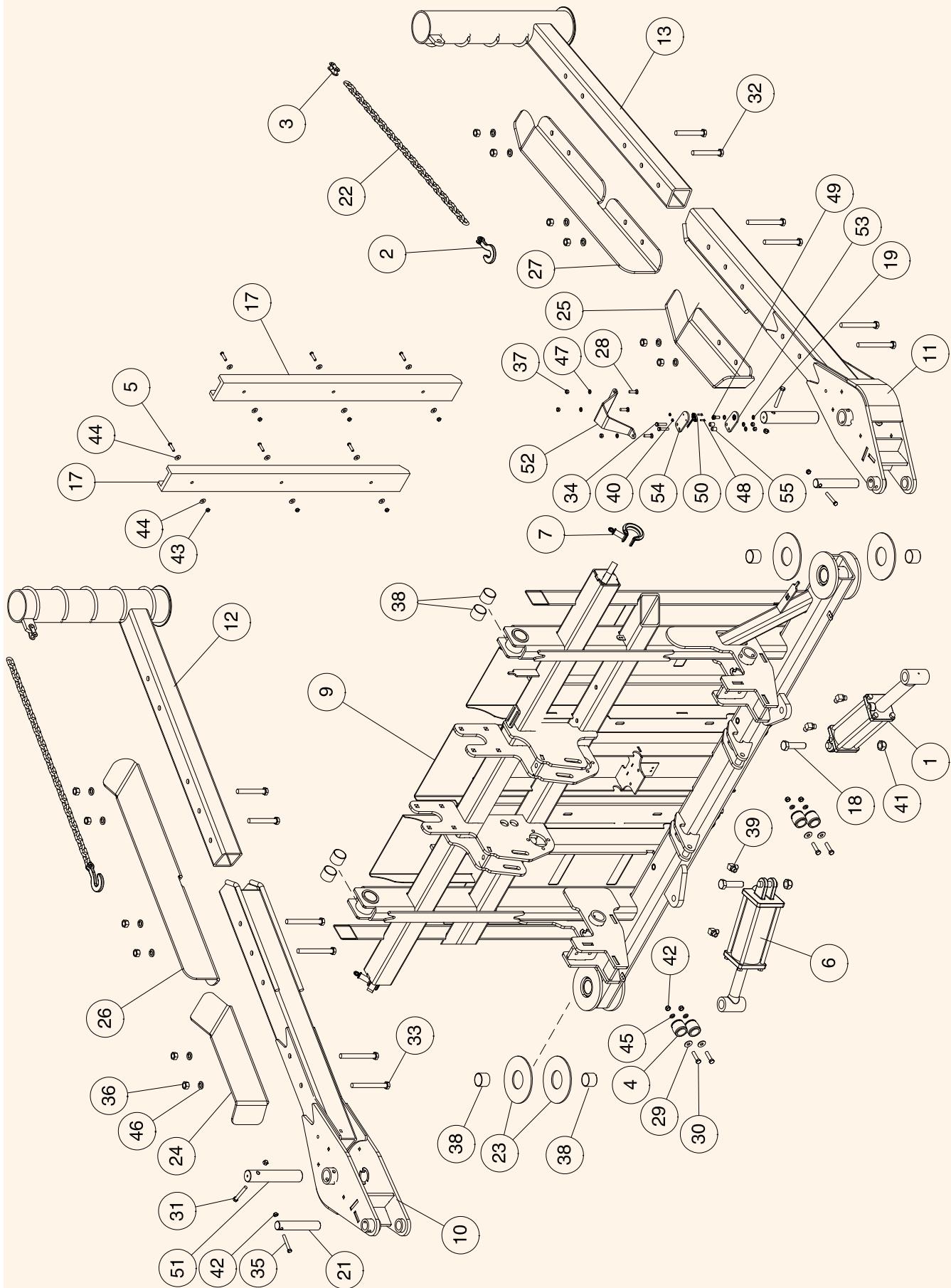
Item	Part No.	Description	Qty
1	K71774	Light Module - Right (24 Lg) .....	1
1A	K71775	Light Module - Left (24 Lg) - Not Shown .....	1
2	K67643	Light - Red .....	1
3	K67644	Light - Amber.....	1
4	K68854	Button Light - Red .....	1
5	K69169	Machine Screw - #8 Stainless.....	2
6	K68302	Plate - Harness Lock.....	1
7	K68538	Grommet.....	2
8	N34476	Reflector - Red .....	1
9	N34478	Reflector - Orange.....	1
10	K67996	Wiring Harness .....	1
	K71770	Light Bracket Assembly - Right (includes items 1, 2 - 19)	
	K71771	Light Bracket Assembly - Left (includes items 1A, 2 - 19)	

## Rear Light Bracket Assembly - With Mud Flaps



Item	Part No.	Description	Qty
1	K64032	Light Module - Right (26 1/4 Lg) .....	1
1A	K64022	Light Module - Left (26 1/4 Lg) - Not Shown .....	1
2	K67643	Light - Red .....	1
3	K67644	Light - Amber.....	1
4	K68854	Button Light - Red .....	1
5	K69170	Locknut - #10 Nylon Insert .....	10
6	K69168	Socket Cap Screw - #10 x 3/4 Lg .....	10
7	K69169	Machine Screw - #8 Stainless.....	2
8	K68302	Plate - Harness Lock.....	1
9	K68652	Mud Flap Plate - ProAG .....	1
10	K68653	Mud Flap Plate - Back.....	1
11	W-477	Hex Bolt - 3/8 x 1 1/2 Lg.....	4
12	10229	Locknut - 3/8 Nylon Insert.....	4
13	11589	Mud Flap .....	1
14	K68538	Grommet .....	2
15	A67400	Mount - Mud Flap (11429) .....	1
16	N34476	Reflector - Red .....	1
17	N34478	Reflector - Orange.....	1
18	D-5489	Flat Washer - 13/32 ID x 13/16 OD x 16 Ga.....	4
19	K67996	Wiring Harness .....	1
	K69164	Light Bracket Assembly - Right (includes items 1, 2 - 19)	
	K69165	Light Bracket Assembly - Left (includes items 1A, 2 - 19)	

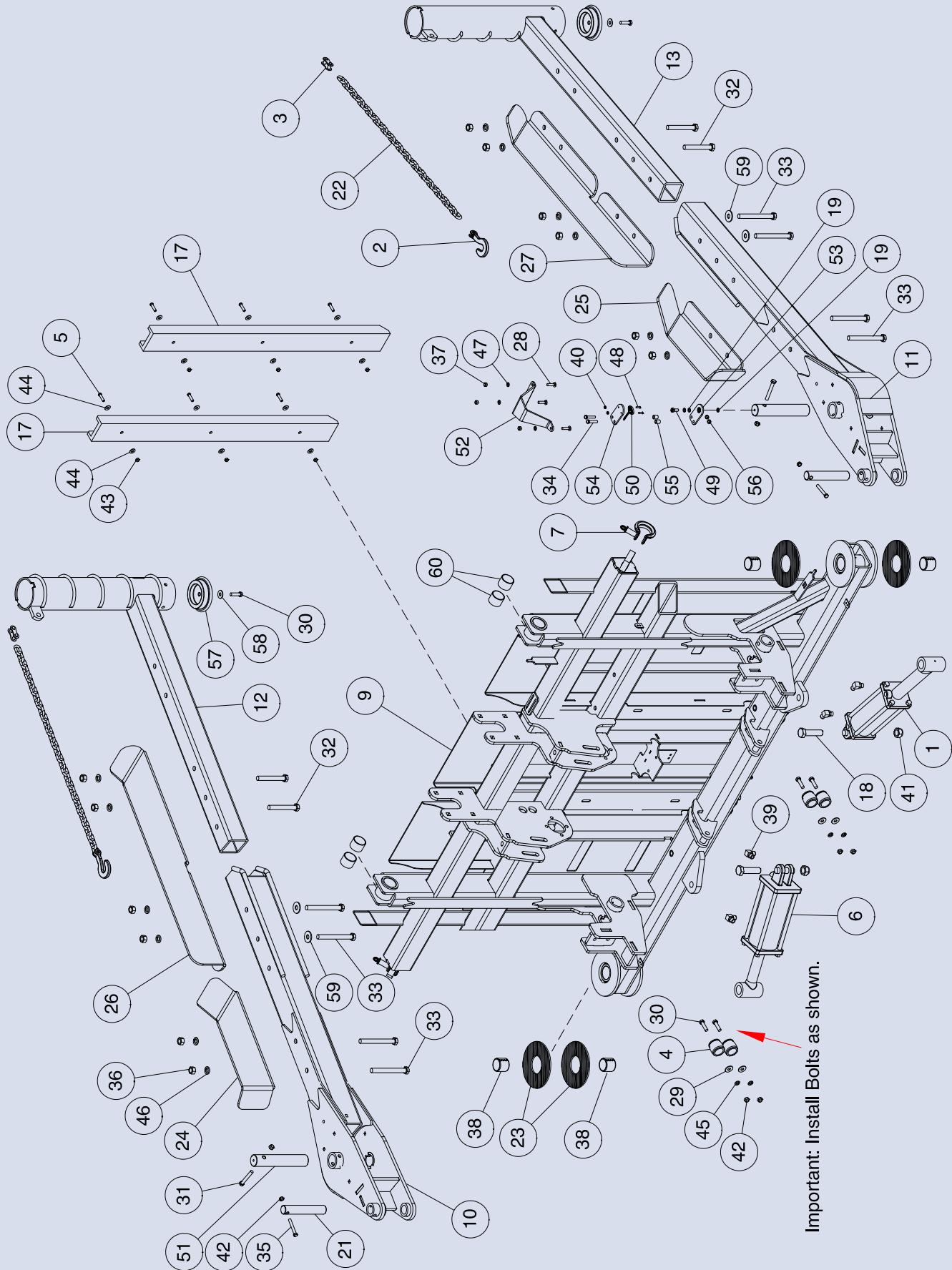
## Loader Assembly - Stage 1 - To Serial # 12006025



**Loader Assembly - Stage 1 - To Serial # 12006025**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	10439	RT AA Cylinder - 4 1/2 x 8 x 2 Dia shaft - 08 ORB (AW-0027).....	1
2	10662	Grab Hook - 3/8 Chain .....	2
3	10677	Twin Clevis .....	2
4	11678	Frame Bumper .....	4
5	10075	Hex Cap Screw - 3/8 x 1 1/2 Lg .....	6
6	10440	LT AA Cylinder - 4 x 8 x 1 3/8 Dia shaft - 08 ORB (AW-0028).....	1
7	10827	Shackle Pin - 3/4.....	2
8	K50112	Bale Spike.....	3
9	K62125	Loader Weldment.....	1
10	K62180	Alignment Arm Stub - Left .....	1
11	K62183	Alignment Arm Stub - Right.....	1
12	K62191	Alignment Arm End - Left .....	1
13	K62367	Alignment Arm End - Right.....	1
14	K62652	Chain Tensioner.....	2
15	K62959	Power Slide Weldment .....	1
16	K64608	Grab Hook Pre Weld.....	4
17	K62662	Loader Slider Plastic .....	2
18	K69182	Hex Bolt - 1 x 3 3/4 Lg (Special cut bolt length) .....	2
19	W-542	Flatwasher - 13/32 ID x 11/16 OD x 12 Ga.....	2
20	A21596	Bushing - 0.760 ID x 1 OD x 1 1/2 Lg .....	4
21	K64014	Pin - 1 1/2 Dia x 8 1/2 Lg .....	2
22	10369	Chain - 3/8 x 8 Ft Lg .....	2
23	C18662	Wear Plate - 3 1/8 ID x 8 OD x 1/4 thick .....	4
24	K47303	Squeeze Plate - Alignment Arm - Left .....	1
25	K47304	Squeeze Plate - Alignment Arm - Right.....	1
26	K67288	Loader Arm Plate - Right.....	1
27	K67289	Loader Arm Plate - Left .....	1
28	D-5261	Carriage Bolt - 3/8 x 1 1/2 Lg .....	3
29	W-539	Flatwasher - 17/32 ID x 1 3/8 OD x 7/64 thick .....	4
30	10604	Hex Bolt - 1/2 x 2 Lg (W-488).....	4
31	W-493	Hex Bolt - 1/2 x 3 1/2 Lg.....	2
32	C-3919	Hex Bolt - 3/4 x 5 1/2 Lg.....	4
33	S32590	Hex Bolt - 3/4 x 7 Lg Gr8.....	8
34	W-619	Hex Bolt - 3/8 x 1 3/4 Lg.....	2
35	W-492	Hex Bolt - 1/2 x 3 Lg.....	2
36	W-518	Hex Nut - 3/4 .....	12
37	W-514	Hex Nut - 3/8 .....	5
38	K62377	Q2 Bushing - 2 ID x 2 1/4 OD x 1 5/8 Lg .....	8
39	10180	90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) MORB .....	4
40	N16304	Locknut #8-32 UNC .....	2
41	D-5274	Locknut - 1 Unitorque .....	2
42	F-3405	Locknut - 1/2 Unitorque .....	8
43	10229	Locknut - 3/8 Nylon Insert .....	6
44	W-538	Flatwasher - 7/16 ID x 1 OD x 14 Ga .....	12
45	W-525	Lockwasher - 1/2.....	4
46	W-527	Lockwasher - 3/4.....	12
47	W-523	Lockwasher - 3/8.....	5
48	K72059	Machine Screw #8-32 UNC x 1 Lg .....	2
49	K67331	Hex Bolt - 3/8 x 1 Lg - Stainless with Magnetic Head .....	1
50	K67298	Sensor - Angular Position.....	1
51	K62380	Pin - 2 Dia x 10 3/4 Lg.....	2
52	K67291	Sensor Guard.....	1
53	K69719	Sensor Bearing Plate Assembly - (Includes Bearing) .....	1
54	K68646	Sensor Mount - Hitch .....	1
55	N32079	Bushing - 0.385 ID x 5/8 OD x 3/4 Lg .....	2

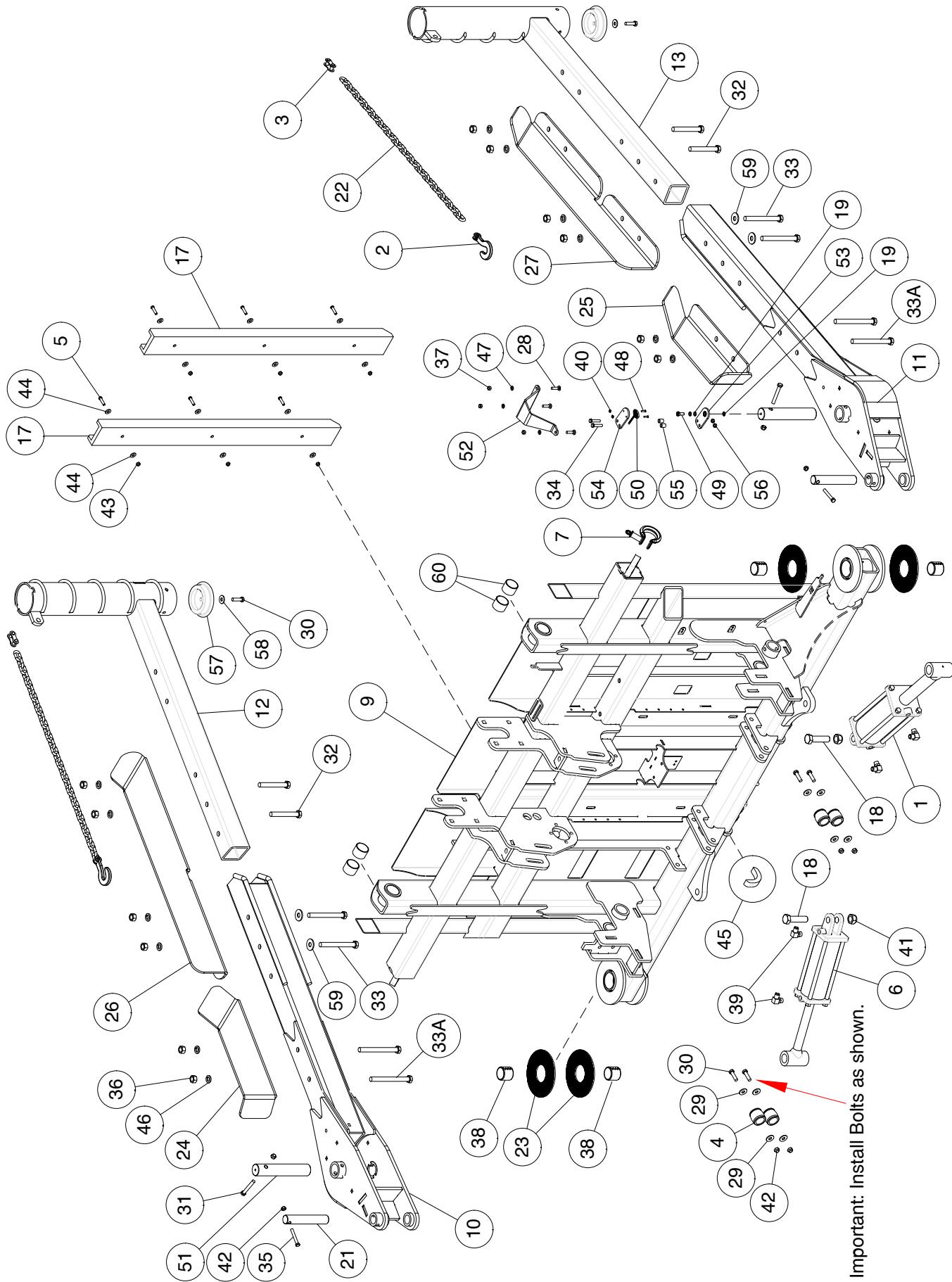
**Loader Assembly - Stage 1 - From Serial # 12006026 to 12106040**



**Loader Assembly - Stage 1 - From Serial # 12006026 to 12106040**

Item	Part No.	Description	Qty
1	10439	RT AA Cylinder - 4 1/2 x 8 x 2 Dia shaft - 08 ORB (AW-0027).....	1
2	10662	Grab Hook - 3/8 Chain .....	2
3	10677	Twin Clevis .....	2
4	11678	Frame Bumper .....	4
5	10075	Hex Cap Screw - 3/8 x 1 1/2 Lg .....	6
6	10440	LT AA Cylinder - 4 x 8 x 1 3/8 Dia shaft - 08 ORB (AW-0028).....	1
7	10827	Shackle Pin - 3/4.....	2
8	K50112	Bale Spike.....	3
9	K71803	<b>Loader Weldment .....</b>	1
10	K71806	<b>Alignment Arm Stub - Left.....</b>	1
11	K71805	<b>Alignment Arm Stub - Right.....</b>	1
12	K71783	<b>Alignment Arm End - Left.....</b>	1
13	K71784	<b>Alignment Arm End - Right .....</b>	1
14	K62652	Chain Tensioner.....	2
15	K62959	Power Slide Weldment .....	1
16	K64608	Grab Hook Pre Weld.....	4
17	K62662	Loader Slider Plastic.....	2
18	K69182	Hex Bolt - 1 x 3 3/4 Lg (Special cut bolt length) .....	2
19	W-542	Flatwasher - 13/32 ID x 11/16 OD x 12 Ga.....	3
20	A21596	Bushing - 0.760 ID x 1 OD x 1 1/2 Lg .....	4
21	K64014	Pin - 1 1/2 Dia x 8 1/2 Lg .....	2
22	10369	Chain - 3/8 x 8 Ft Lg .....	2
23	<b>K71797</b>	<b>Wear Plate - 3 1/2 ID x 8 OD x 1/4 thick .....</b>	<b>4</b>
24	K47303	Squeeze Plate - Alignment Arm - Left .....	1
25	K47304	Squeeze Plate - Alignment Arm - Right.....	1
26	K67288	Loader Arm Plate - Right.....	1
27	K67289	Loader Arm Plate - Left .....	1
28	D-5261	Carriage Bolt - 3/8 x 1 1/2 Lg .....	3
29	W-539	Flatwasher - 17/32 ID x 1 3/8 OD x 7/64 thick .....	4
30	<b>W-488</b>	<b>Hex Bolt - 1/2 x 2 Lg (10604).....</b>	<b>6</b>
31	<b>W-495</b>	<b>Hex Bolt - 1/2 x 4 Lg.....</b>	<b>2</b>
32	C-3919	Hex Bolt - 3/4 x 5 1/2 Lg.....	4
33	S32590	Hex Bolt - 3/4 x 7 Lg Gr8.....	8
34	W-619	Hex Bolt - 3/8 x 1 3/4 Lg.....	2
35	W-492	Hex Bolt - 1/2 x 3 Lg.....	2
36	W-518	Hex Nut - 3/4 .....	12
37	W-514	Hex Nut - 3/8 .....	5
38	<b>K71807</b>	<b>Bushing Connex - 2 1/2 ID x 2 3/4 OD x 1 3/4 Lg .....</b>	<b>4</b>
39	10180	90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) MORB .....	4
40	N16304	Locknut #8-32 UNC .....	2
41	D-5274	Locknut - 1 Unitorque .....	2
42	F-3405	Locknut - 1/2 Unitorque .....	8
43	10229	Locknut - 3/8 Nylon Insert (M-3388) .....	6
44	W-538	Flatwasher - 7/16 ID x 1 OD x 14 Ga .....	12
45	W-525	Lockwasher - 1/2.....	4
46	W-527	Lockwasher - 3/4.....	12
47	W-523	Lockwasher - 3/8.....	5
48	K72059	Machine Screw #8-32 UNC x 1 Lg .....	2
49	K67331	Hex Bolt - 3/8 x 1 Lg - Stainless with Magnetic Head .....	1
50	K67298	Sensor - Angular Position .....	1
51	<b>K71796</b>	<b>Pin - 2 1/2 Dia x 10 3/4 Lg .....</b>	<b>2</b>
52	K67291	Sensor Guard.....	1
53	K69719	Sensor Bearing Plate Assembly - (Includes Bearing) .....	1
54	K68646	Sensor Mount - Hitch .....	1
55	N32079	Bushing - 0.385 ID x 5/8 OD x 3/4 Lg .....	2
56	<b>M-3388</b>	<b>Locknut - 3/8 Unitorque .....</b>	<b>2</b>
57	<b>K67860</b>	<b>Poly Skid Plate .....</b>	<b>2</b>
58	<b>S-766</b>	<b>Flatwasher - 1/2 ID x 1 1/14 OD x 13 Ga.....</b>	<b>2</b>
59	<b>W-541</b>	<b>Flatwasher - 13/16 ID x 2 OD x 10Ga.....</b>	<b>4</b>
60	K62377	Q2 Bushing - 2 ID x 2 1/4 OD x 1 5/8 Lg .....	4

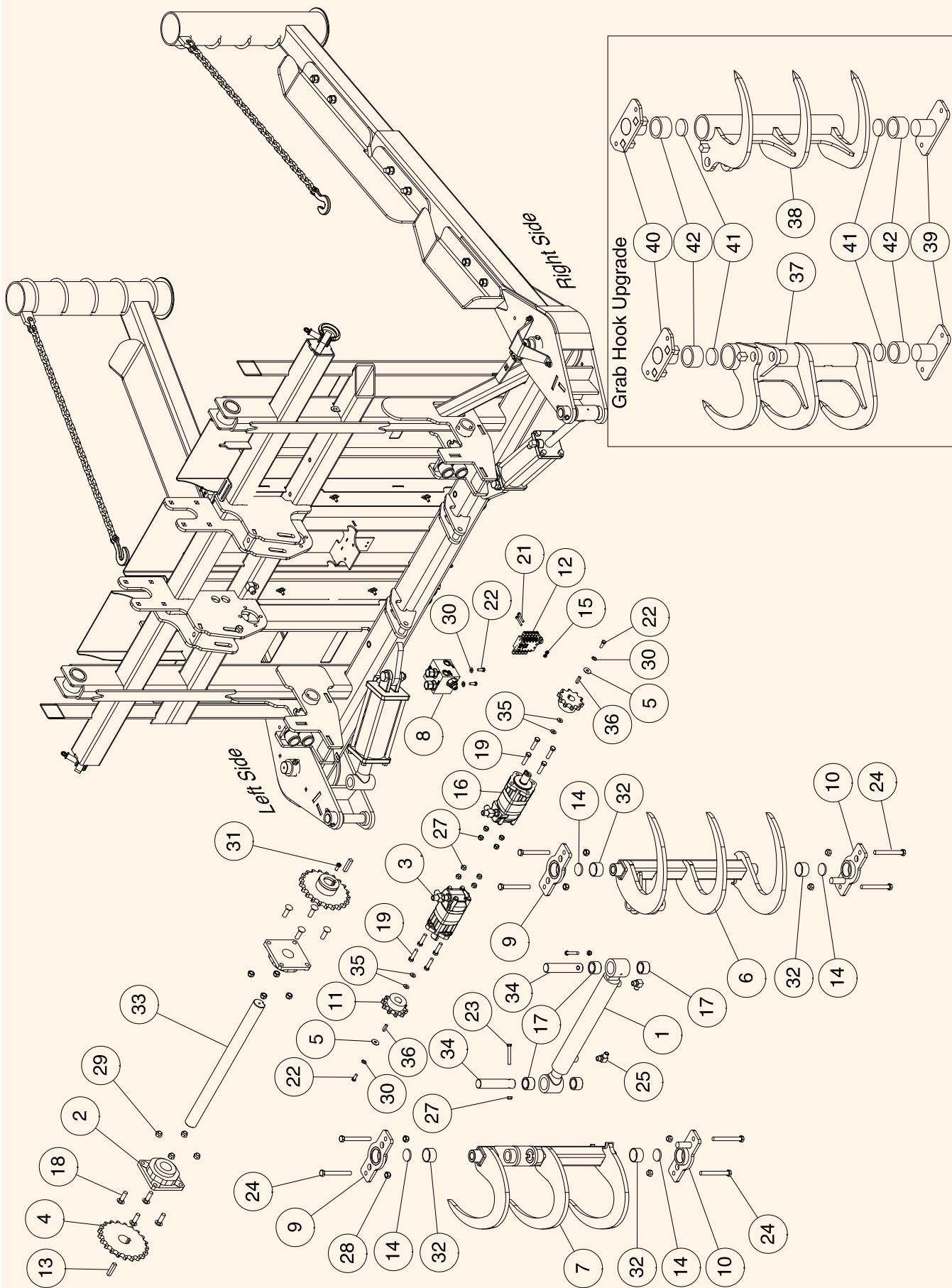
Loader Assembly - Stage 1 - From Serial # 12106041



**Loader Assembly - Stage 1 - From Serial # 12106041**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	10439	RT AA Cylinder - 4 1/2 x 8 x 2 Dia shaft - 08 ORB (AW-0027).....	1
2	10662	Grab Hook - 3/8 Chain .....	2
3	10677	Twin Clevis .....	2
4	11678	Frame Bumper .....	4
5	10075	Hex Cap Screw - 3/8 x 1 1/2 Lg .....	6
6	10440	LT AA Cylinder - 4 x 8 x 1 3/8 Dia shaft - 08 ORB (AW-0028).....	1
7	10827	Shackle Pin - 3/4.....	2
8	K50112	Bale Spike.....	3
<b>9</b>	<b>K72250</b>	<b>Loader Weldment.....</b>	<b>1</b>
10	K71806	Alignment Arm Stub - Left.....	1
11	K71805	Alignment Arm Stub - Right.....	1
12	K71783	Alignment Arm End - Left.....	1
13	K71784	Alignment Arm End - Right .....	1
14	K62652	Chain Tensioner.....	2
15	K62959	Power Slide Weldment .....	1
16	K64608	Grab Hook Pre Weld.....	4
17	K62662	Loader Slider Plastic .....	2
18	K69182	Hex Bolt - 1 x 3 3/4 Lg (Special cut bolt length) .....	2
19	W-542	Flatwasher - 13/32 ID x 11/16 OD x 12 Ga.....	3
20	A21596	Bushing - 0.760 ID x 1 OD x 1 1/2 Lg .....	4
21	K64014	Pin - 1 1/2 Dia x 8 1/2 Lg .....	2
22	10369	Chain - 3/8 x 8 Ft Lg .....	2
<b>23</b>	<b>K71797</b>	<b>Wear Plate - 3 1/2 ID x 8 OD x 1/4 thick .....</b>	<b>4</b>
24	K47303	Squeeze Plate - Alignment Arm - Left .....	1
25	K47304	Squeeze Plate - Alignment Arm - Right.....	1
26	K67288	Loader Arm Plate - Right.....	1
27	K67289	Loader Arm Plate - Left .....	1
28	D-5261	Carriage Bolt - 3/8 x 1 1/2 Lg .....	3
29	W-539	Flatwasher - 17/32 ID x 1 3/8 OD x 7/64 thick .....	8
<b>30</b>	<b>W-488</b>	<b>Hex Bolt - 1/2 x 2 Lg (10604).....</b>	<b>6</b>
<b>31</b>	<b>W-495</b>	<b>Hex Bolt - 1/2 x 4 Lg .....</b>	<b>2</b>
32	C-3919	Hex Bolt - 3/4 x 5 1/2 Lg.....	4
33	S32590	Hex Bolt - 3/4 x 7 Lg Gr8.....	4
33A	C-4709	Hex Bolt - 3/4 x 7 1/2 Lg.....	4
34	W-619	Hex Bolt - 3/8 x 1 3/4 Lg.....	2
35	W-492	Hex Bolt - 1/2 x 3 Lg.....	2
36	W-518	Hex Nut - 3/4 .....	12
37	W-514	Hex Nut - 3/8 .....	5
<b>38</b>	<b>K71807</b>	<b>Bushing Connex - 2 1/2 ID x 2 3/4 OD x 1 3/4 Lg .....</b>	<b>4</b>
39	10180	90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) MORB .....	4
40	N16304	Locknut #8-32 UNC .....	2
41	D-5274	Locknut - 1 Unitorque.....	2
42	F-3405	Locknut - 1/2 Unitorque.....	8
43	10229	Locknut - 3/8 Nylon Insert (M-3388) .....	6
44	W-538	Flatwasher - 7/16 ID x 1 OD x 14 Ga .....	12
<b>45</b>	<b>A72247</b>	<b>Weld-On Chain Guide .....</b>	<b>2</b>
46	W-527	Lockwasher - 3/4.....	12
47	W-523	Lockwasher - 3/8.....	3
48	K72059	Machine Screw #8-32 UNC x 1 Lg .....	2
49	K67331	Hex Bolt - 3/8 x 1 Lg - Stainless with Magnetic Head .....	1
50	K67298	Sensor - Angular Position.....	1
<b>51</b>	<b>K71796</b>	<b>Pin - 2 1/2 Dia x 10 3/4 Lg .....</b>	<b>2</b>
52	K67291	Sensor Guard.....	1
53	K69719	Sensor Bearing Plate Assembly - (Includes Bearing) .....	1
54	K68646	Sensor Mount - Hitch .....	1
55	N32079	Bushing - 0.385 ID x 5/8 OD x 3/4 Lg .....	2
<b>56</b>	<b>M-3388</b>	<b>Locknut - 3/8 Unitorque .....</b>	<b>2</b>
<b>57</b>	<b>K67860</b>	<b>Poly Skid Plate .....</b>	<b>2</b>
<b>58</b>	<b>S-766</b>	<b>Flatwasher - 1/2 ID x 1 1/14 OD x 13 Ga.....</b>	<b>2</b>
<b>59</b>	<b>W-541</b>	<b>Flatwasher - 13/16 ID x 2 OD x 10Ga.....</b>	<b>4</b>
60	K62377	Q2 Bushing - 2 ID x 2 1/4 OD x 1 5/8 Lg .....	4

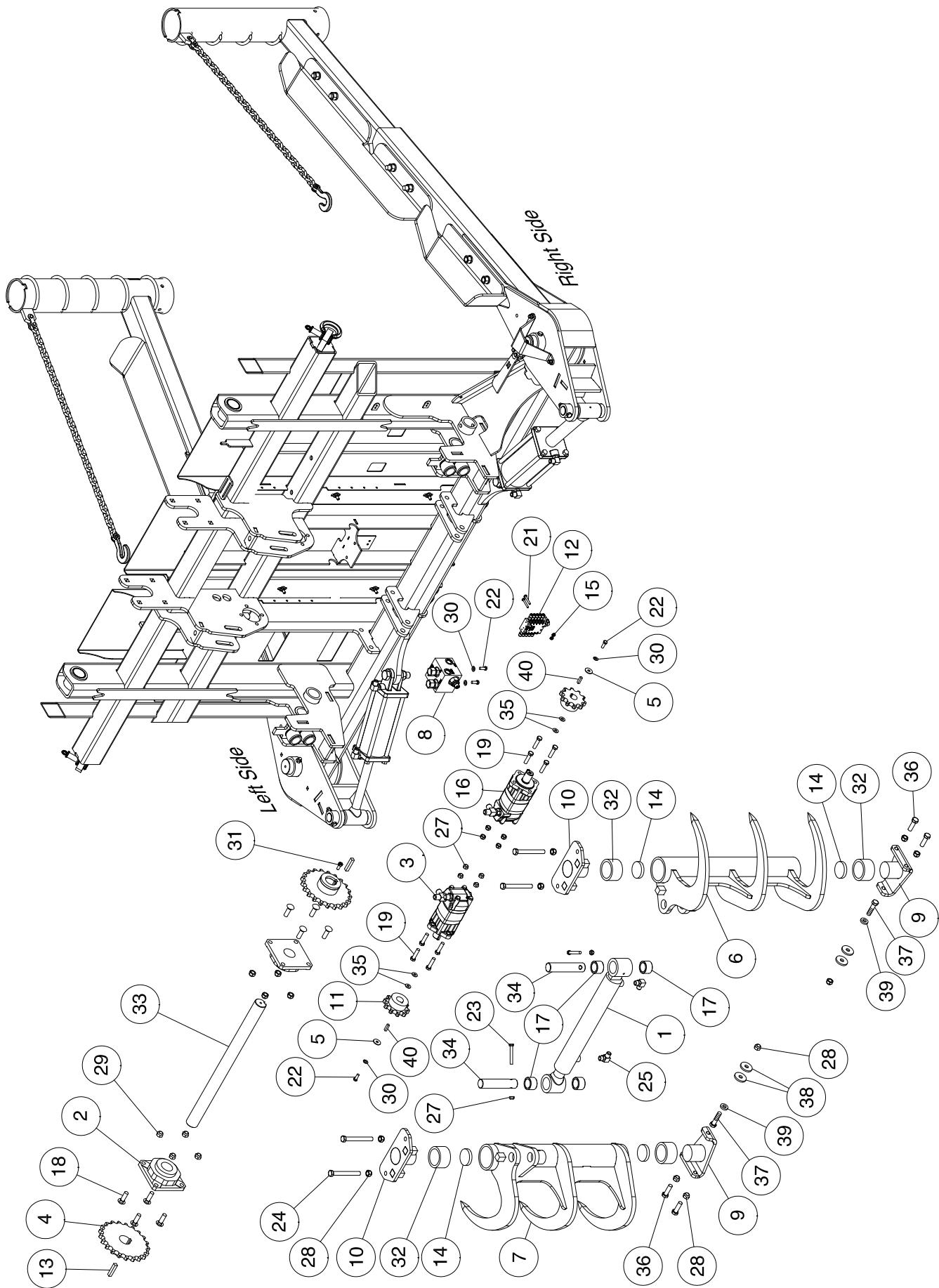
## Loader Assembly - Stage 2 - To Serial # 12106040



**Loader Assembly - Stage 2 - To Serial # 12106040**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	12166	Grab Hook Cylinder - 2 1/2 x 16 x 1 3/4 Dia shaft - 08 ORB.....	1
2	12237	Flange Bearing - 4 Bolt .....	2
3	H18746	Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC (MMF). ....	2
4	K53405	Sprocket - 21 Tooth - 100 chain.....	2
5	W14504	Washer - 13/32 ID x 1 3/4 OD x 10 Ga.....	2
6	K69701	Grab Hook Welded - Right .....	1
7	K69700	Grab Hook Welded - Left.....	1
8	K65822	Valve Block - Counter Balance.....	1
9	K66022	Lower Grab Hook Mount .....	2
10	K66041	Upper Grab Hook Mount.....	2
11	K68542	Sprocket - 10 Tooth - 100 chain.....	2
		Retain to motor shaft with W14504 washer, W-523 Lockwasher and W-475 Bolt	
12	K67727	Lincoln Quick Lube - 10 Port Divider (619-26844-1) .....	1
13	12254	Keystock - 1/2 x 2 1/2 Lg.....	2
14	K65047	Thrust Washer - 2 Dia x 1/4 Thick .....	4
15	D-5277	Locknut - 1/4 Flange .....	2
16	K62154	Hydraulic Motor - 245cc (Seal Kit K69331) .....	2
17	K69183	Brass Bushing - 1.514 ID x 2.035 OD x 1 1/4 Lg.....	4
18	T-5268	Carriage Bolt - 5/8 x 2 Lg .....	8
19	W-488	Hex Bolt - 1/2 x 2 Lg.....	8
20	W-495	Hex Bolt - 1/2 x 4 Lg.....	4
21	C-1471	Hex Bolt - 1/4 x 1 3/4 Lg.....	2
22	W-475	Hex Bolt - 3/8 x 1 Lg.....	4
23	W-492	Hex Bolt - 1/2 x 3 Lg.....	4
24	10065	Hex Bolt - 5/8 x 5 1/2 - Grade 8 .....	8
25	10180	90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) MORB .....	2
26	C26701	Locknut - 1/2 Nylon Insert.....	4
27	F-3405	Locknut - 1/2 Unitorque.....	18
28	C17295	Locknut - 5/8 Nylon Insert.....	8
29	S-1197	Locknut - 5/8 Unitorque.....	8
30	W-523	Lockwasher - 3/8.....	4
31	K67331	Hex Bolt - 3/8 x 1 Lg - Stainless with Magnetic Head .....	1
32	K65104	Q2 Bushing - 2 ID x 2 1/4 OD x 1 1/4 Lg .....	4
33	K62666	Shaft - 2" Dia x 28 Lg.....	1
34	K67648	Pin - 1 1/2 Dia x 7 Lg - Grab Hook.....	2
35	W-538	Flatwasher - 7/16 ID x 1 OD x 14 Ga .....	4
36	K72340	Key - 5/16 x 5/16 x 1 1/4 Lg .....	2
	K72155	<b>Grab Hook Upgrade - To Serial # 12106040 (Includes Items Below)</b>	
37	K72146	Grab Hook - Right .....	1
38	K72147	Grab Hook - Left .....	1
39	K72144	Mount - Lower - Includes item 42 .....	2
40	K72142	Mount - Upper - Includes item 42 .....	2
41	10355	Thrust Washer - 2 3/4 Dia x 1/2 Thick .....	4
42	K42396	Bushing - 2 3/4 ID x 3 1/2 OD x 2 Lg .....	4

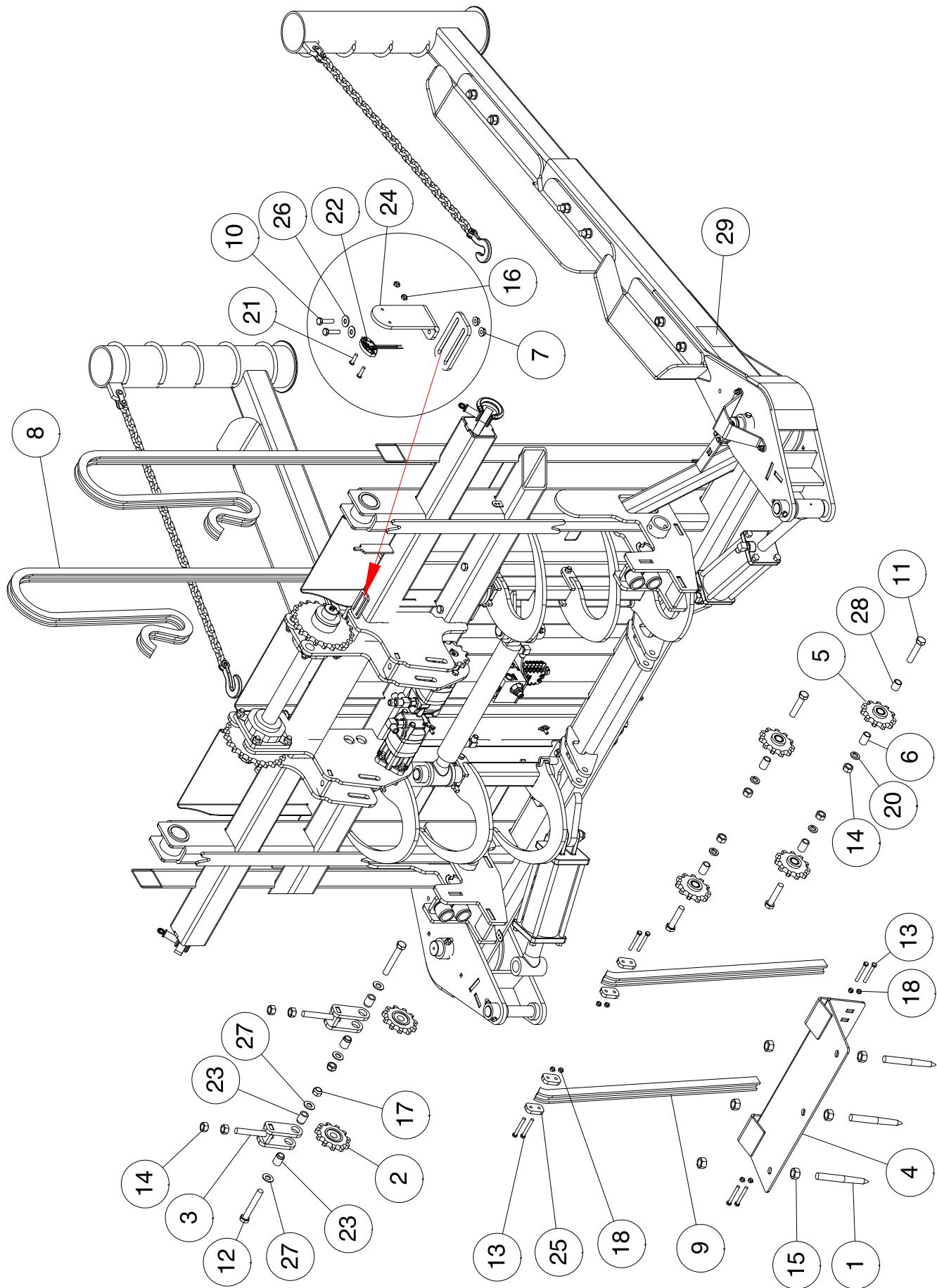
**Loader Assembly - Stage 2 - From Serial # 12106041**



**Loader Assembly - Stage 2 - From Serial # 12106041**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	12166	Grab Hook Cylinder - 2 1/2 x 16 x 1 3/4 Dia shaft - 08 ORB.....	1
2	12237	Flange Bearing - 4 Bolt .....	2
<b>3</b>	<b>H18746</b>	<b>Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC (MMF).....</b>	<b>2</b>
4	K53405	Sprocket - 21 Tooth - 100 chain.....	2
<b>5</b>	<b>W14504</b>	<b>Washer - 13/32 ID x 1 3/4 OD x 10 Ga.....</b>	<b>2</b>
<b>6</b>	<b>K72146</b>	<b>Grab Hook - Right .....</b>	<b>1</b>
<b>7</b>	<b>K72147</b>	<b>Grab Hook - Left .....</b>	<b>1</b>
8	K65822	Valve Block - Counter Balance.....	1
<b>9</b>	<b>K72245</b>	<b>Mount - Lower - Includes item 32 .....</b>	<b>2</b>
<b>10</b>	<b>K72142</b>	<b>Mount - Upper - Includes item 32 .....</b>	<b>2</b>
11	K68542	Sprocket - 10 Tooth - 100 chain.....	2
		Retain to motor shaft with W14504 washer, W-523 Lockwasher and W-475 Bolt	
12	K67727	Lincoln Quick Lube - 10 Port Divider (619-26844-1) .....	1
13	12254	Keystock - 1/2 x 2 1/2 Lg.....	2
<b>14</b>	<b>10355</b>	<b>Thrust Washer - 2 3/4 Dia x 1/2 Thick .....</b>	<b>4</b>
15	D-5277	Locknut - 1/4 Flange .....	2
16	K62154	Hydraulic Motor - 245cc ( <b>Seal Kit K69331</b> ) .....	2
17	K69183	Brass Bushing - 1.514 ID x 2.035 OD x 1 1/4 Lg.....	4
18	T-5268	Carriage Bolt - 5/8 x 2 Lg .....	8
19	W-488	Hex Bolt - 1/2 x 2 Lg.....	8
20	W-495	Hex Bolt - 1/2 x 4 Lg.....	4
21	C-1471	Hex Bolt - 1/4 x 1 3/4 Lg.....	2
<b>22</b>	<b>W-475</b>	<b>Hex Bolt - 3/8 x 1 Lg .....</b>	<b>4</b>
<b>23</b>	<b>W-492</b>	<b>Hex Bolt - 1/2 x 3 Lg .....</b>	<b>4</b>
<b>24</b>	<b>10065</b>	<b>Hex Bolt - 5/8 x 5 1/2 - Grade 8 .....</b>	<b>4</b>
<b>25</b>	<b>10180</b>	<b>90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) MORB .....</b>	<b>2</b>
26	C26701	Locknut - 1/2 Nylon Insert.....	4
<b>27</b>	<b>F-3405</b>	<b>Locknut - 1/2 Unitorque .....</b>	<b>18</b>
<b>28</b>	<b>C17295</b>	<b>Locknut - 5/8 Nylon Insert.....</b>	<b>10</b>
29	S-1197	Locknut - 5/8 Unitorque.....	8
<b>30</b>	<b>W-523</b>	<b>Lockwasher - 3/8 .....</b>	<b>4</b>
31	K67331	Hex Bolt - 3/8 x 1 Lg - Stainless with Magnetic Head .....	1
<b>32</b>	<b>K42396</b>	<b>Bushing - 2 3/4 ID x 3 1/2 OD x 2 Lg .....</b>	<b>4</b>
33	K62666	Shaft - 2" Dia x 28 Lg.....	1
34	K67648	Pin - 1 1/2 Dia x 7 Lg - Grab Hook.....	2
35	W-538	Flatwasher - 7/16 ID x 1 OD x 14 Ga.....	4
<b>36</b>	<b>W-499</b>	<b>Hex Bolt - 5/8 x 2 Lg .....</b>	<b>4</b>
<b>37</b>	<b>W-501</b>	<b>Hex Bolt - 5/8 x 2 1/2 Lg .....</b>	<b>2</b>
<b>38</b>	<b>N58636</b>	<b>Washer - 5/8 ID x 2 OD x 1/4 Thick .....</b>	<b>4</b>
<b>39</b>	<b>W-793</b>	<b>Flatwasher - 5/8 ID x 1 1/8 OD x 3/16 .....</b>	<b>2</b>
40	K72340	Key - 5/16 x 5/16 x 1 1/4 Lg .....	2

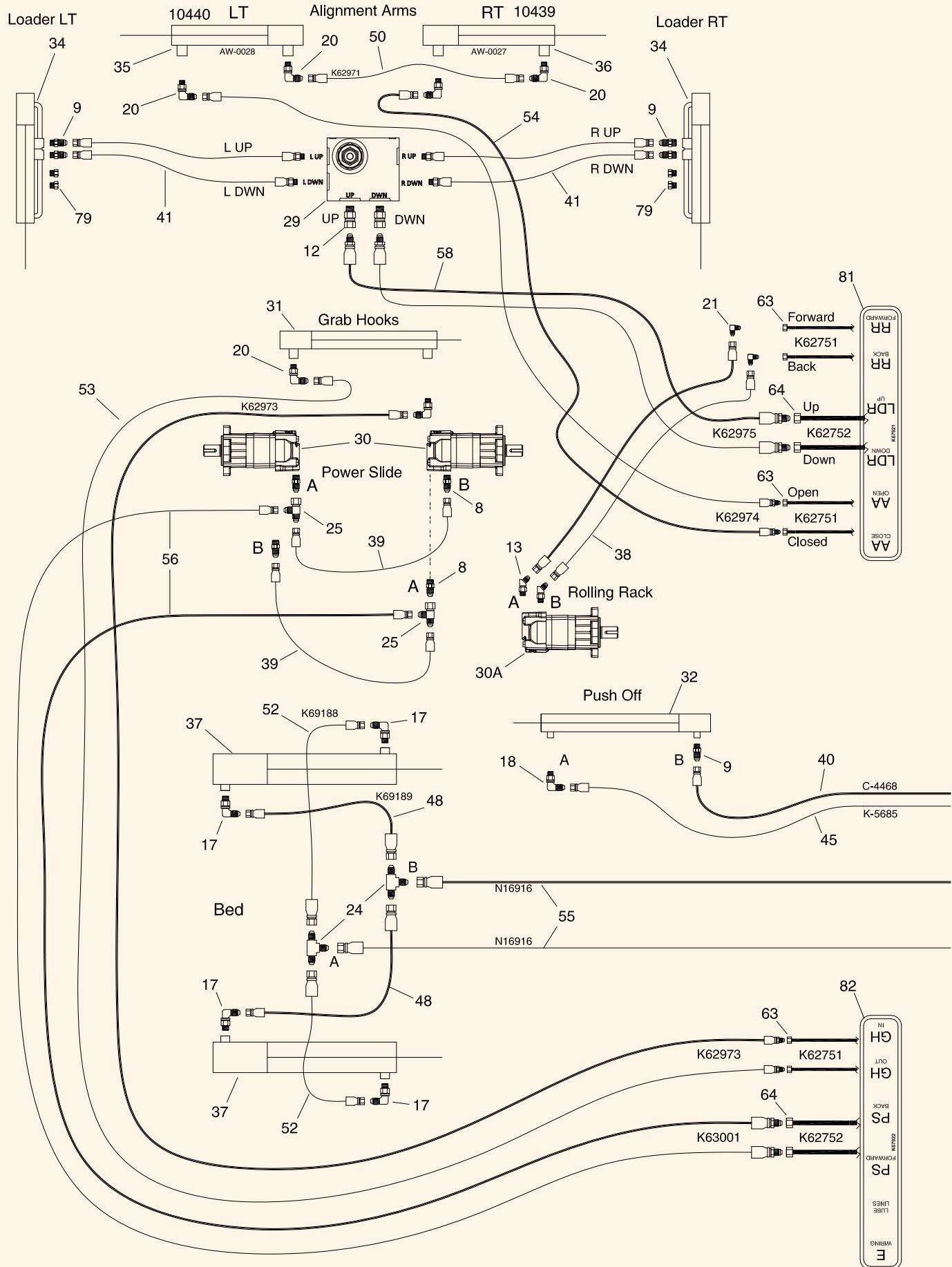
## Loader Assembly - Stage 3



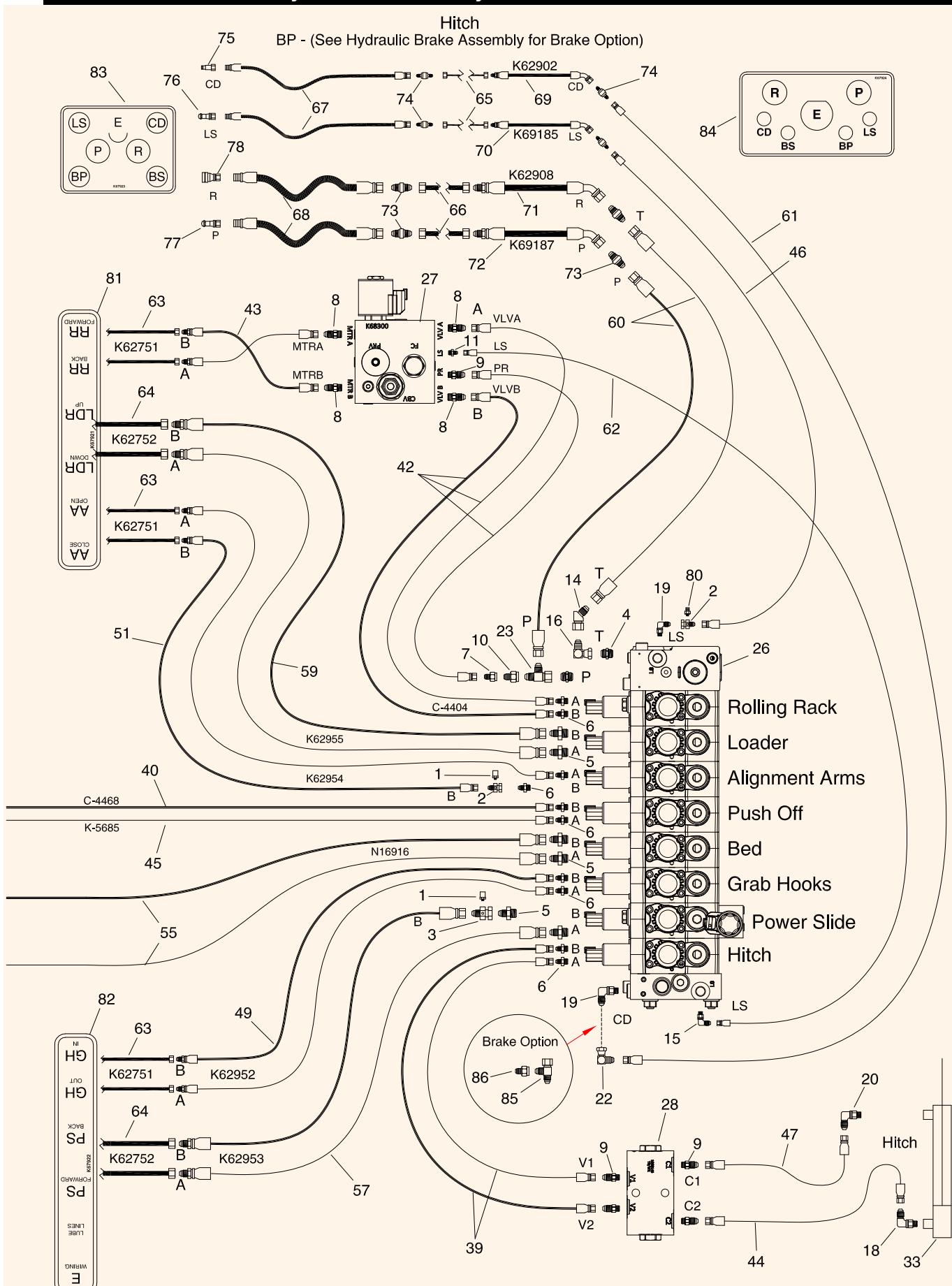
### Loader Assembly - Stage 3

Item	Part No.	Description	Qty
1	K50112	Bale Spike.....	3
2	K53404	Sprocket - 11 Tooth - 100 Chain.....	2
3	K62652	Chain Tensioner.....	2
4	K62959	Power Slide .....	1
5	K66050	Idler Sproket - 100 Chain (Includes Item 28).....	4
6	A21596	Bushing - 0.760 ID x 1 OD x 1 1/2 Lg .....	4
7	D-5277	Locknut - 1/4 Flange .....	4
8	K68543	Chain - 100H - 99 Links (123 3/4 Lg) (Note: Both ends to end on inner link).....	2
9	K68544	Chain - 100H - 29 Links (36 1/4 Lg) (Note: Both ends to end on inner link).....	2
10	W-1552	Hex Bolt - 1/4 x 1 Lg.....	2
11	11576	Hex Bolt - 3/4 x 3 1/2 Lg Gr. 8 .....	4
12	S-1191	Hex Bolt - 3/4 x 5 Lg.....	2
13	K53407	Hex Bolt - 3/8 x Lg Gr. 8 .....	8
14	W-518	Hex Nut - 3/4 .....	20
15	W-519	Hex Nut - 7/8 .....	6
16	N16304	Locknut #8-32 UNC .....	4
17	D-5273	Locknut - 3/4 Unitorque.....	2
18	M-3388	Locknut - 3/8 Unitorque.....	8
19	W-525	Lockwasher - 1/2.....	4
20	W-527	Lockwasher - 3/4.....	16
21	K72059	Machine Screw #8-32 UNC x 1 Lg.....	4
22	K67298	Sensor - Angular Position.....	2
23	K68541	Spacer Reducer - 1.125 OD to 0.990 OD x 0.765 ID x 1 3/8 Lg .....	4
24	K67364	Sensor Bracket.....	1
25	K68539	Back Stop - Power Slide.....	4
26	S-1198	Washer - 5/16 ID x 3/4 OD x 1/16 Thick .....	2
27	W-476	Flatwasher - 3/4 .....	4
28	K62436	Q2 Bushing - 1.00 ID x 1.25 OD x 1 7/16 Lg.....	4
29	K72257	Decal - IMPORTANT - Alignment Arm Chain Adjustment .....	2
30	S65153	Danger: Hitch Hazard (Not Shown).....	1
31	N68508	Danger: Rotating Part Hazard (Not Shown) .....	1

## Hydraulic Assembly - To Serial # BT12306074



# Hydraulic Assembly - To Serial # BT12306074



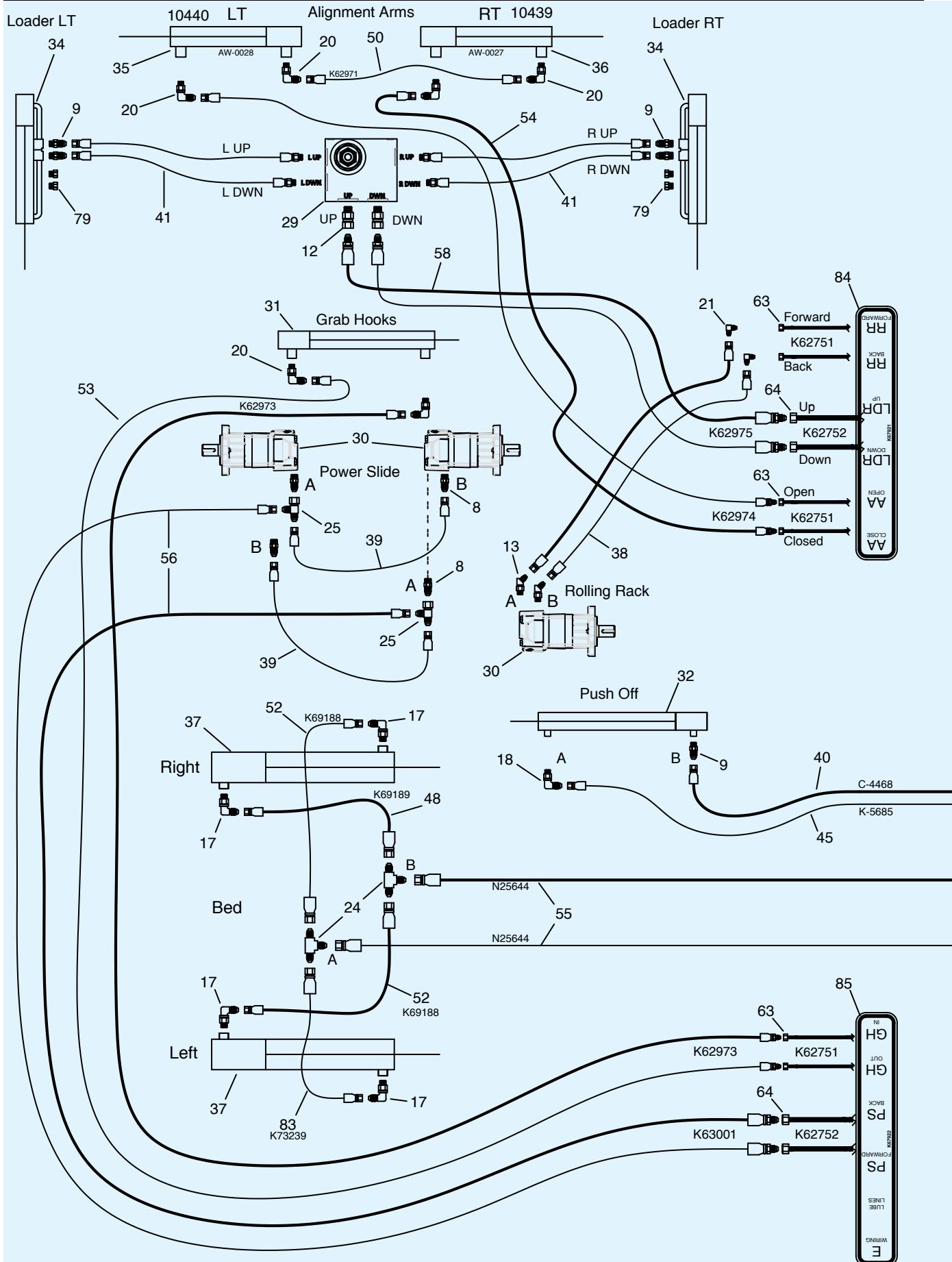
## Hydraulic Assembly - To Serial # BT12306074

Item	Part No.	Description	Qty
1	K62977	Pressure Transducer.....	2
2	K62978	Tee - Gauge Port - 7/8-14 (#10) MJIC x 7/8-14 (#10) FJIC x 7/16-20 (#4) FORB .....	2
3	K62979	Tee - Gauge Port - 1 1/16-12 (#12) MJIC x 1 1/16-12 (#12) FJIC x 7/16-20 (#4) FORB .....	1
4	N58621	Connector - 1 5/16-12 MJIC (#16) x 1 5/16-12 MORB (#16) .....	2
5	N15990	Connector 1 1/16-12 MJIC (#12) x 1 1/16-12 MORB (#12) .....	6
6	N47903	Connector - 7/8-14 MJIC (#10) x 1 1/16-12 MORB (#12).....	10
7	N19337	Connector - 7/8-14 MJIC (#10) x 1 1/16-12 FJIC (#12).....	1
8	N34505	Connector - 7/8-14 MJIC (#10) x 7/8-14 MORB (#10) .....	8
9	C14840	Connector - 7/8-14 MJIC (#10) x 3/4-16 MORB (#08) .....	10
10	N19338	Connector - 1 1/16-12 MJIC (#12) x 1 5/16-12 FJIC (#16).....	1
11	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB.....	1
12	N37849	Connector - 1 1/16-12 (#12) FJIC x 1 1/16-12 (#12) MORB.....	2
13	N51990	45 Elbow - 3/4 MJIC x 7/8 MORB .....	2
14	N36382	45 Elbow - Swivel - 1 5/16-12 FJIC x 1 5/16-12 MJIC .....	1
15	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
16	N58171	90 Elbow - 1 5/16-12 MJIC (#16) x 1 5/16-12 FJIC (#16).....	1
17	N34644	90 Elbow - 3/4-16 MJIC x 1 1/16-12 MORB .....	4
18	C24585	90 Elbow - 7/8-14 MJIC x 3/4-16 MORB .....	3
19	S39505	90 Elbow - 7/8-14 MJIC x 9/16-18 MORB .....	2
20	10180	90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) MORB .....	7
21	11358	90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC .....	2
22	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	1
23	N19336	Tee - Swivel - (1) 1 5/16-12 FJIC x (2) 1 5/16-12 MJIC (M-M-F) .....	1
24	N19549	Tee - (3) 1 1/16-12 MJIC (11368).....	2
25	H18746	Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC (MMF) .....	2
26	K62786	Valve Block - Main Hydraulic .....	1
27	K68300	Valve Block - Counter Balance - Rolling Rack.....	1
28	K68627	Valve Block - Dual Direction Pilot Check.....	1
29	K65822	Valve Block - Counter Balance.....	1
30	K62154	Hydraulic Motor - 245 cc (Seal Kit K69331) .....	2
30A	K71782	<b>Hydraulic Motor - 393 cc (Seal Kit K69331) - Discontinued use K62154</b>	
31	12166	Grab Hook Cylinder - 2 1/2 x 16 x 1 3/4 Dia shaft - 08 ORB.....	1
32	12168	Pushoff Cylinder - 3 x 30 x 1 1/2 Dia shaft - 08 ORB .....	1
33	10449	Hitch Cylinder - 3 1/2 x 18 x 1 3/4 Dia shaft - 08 ORB .....	1
34	K67300	Loader Cylinder - 3 1/2 x 20 x 2 1/2 Dia shaft - 08 ORB.....	2
35	10440	LT AA Cylinder - 4 x 8 x 1 3/8 Dia shaft - 08 ORB (AW-0028).....	1
36	10439	RT AA Cylinder - 4 1/2 x 8 x 2 Dia shaft - 08 ORB (AW-0027).....	1
37	K72258	<b>Bed Cylinder - 5 x 36 x 2 1/2 Dia shaft - 12 ORB - From Serial # 12106041 .....</b>	<b>2</b>
	K71792	Bed Cylinder - 5 x 36 x 2 1/2 Dia shaft - 12 ORB - To Serial # 12106040	
38	K62972	Hyd Hose - 1/2 x 20 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MJIC .....	2
39	C-4383	Hyd Hose - 1/2 x 20 Lg - 7/8-14 FJIC swivel ends.....	4
40	C-4468	Hyd Hose - 1/2 x 24 Lg - 7/8-14 FJIC swivel ends.....	1
41	K62976	Hyd Hose - 1/2 x 34 Lg - 7/8-14 (#10) FJIC x 7/8-14 (#10) MORB .....	4
42	C-4404	Hyd Hose - 1/2 x 36 Lg - 7/8-14 FJIC swivel ends.....	3
43	K62956	Hyd Hose - 1/2 x 36 Lg - 3/4-16 (#08) MJIC x 7/8-14 (#10) FJIC .....	2
44	C26344	Hyd Hose - 1/2 x 42 Lg - 7/8-14 FJIC swivel ends.....	1
45	K-5685	Hyd Hose - 1/2 x 48 Lg - 7/8-14 FJIC swivel ends.....	1
46	C15309	Hyd Hose - 1/2 x 48 Lg - 3/4-16 FJIC x 7/8-14 FJIC .....	1
47	K62951	Hyd Hose - 1/2 x 54 Lg - 7/8-14 (#10) FJIC x 3/4-16 (#08) FJIC.....	1
48	K69189	Hyd Hose - 1/2 x 60 Lg - 3/4-16 (#08) FJIC x 1 1/16-12 (#12) FJIC .....	2
49	K62952	Hyd Hose - 1/2 x 64 Lg - 3/4-16 (#08) MJIC x 7/8-14 (#10) FJIC .....	2
50	K62971	Hyd Hose - 1/2 x 64 Lg - 3/4-16 (#08) FJIC.....	1
51	K62954	Hyd Hose - 1/2 x 72 Lg w/ 3/4-16 (#08) MJIC x 7/8-14 (#10) FJIC .....	2
52	K69188	Hyd Hose - 1/2 x 75 Lg - 3/4-16 (#08) FJIC x 1 1/16-12 (#12) FJIC .....	2
53	K62973	Hyd Hose - 1/2 x 78 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MJIC .....	2

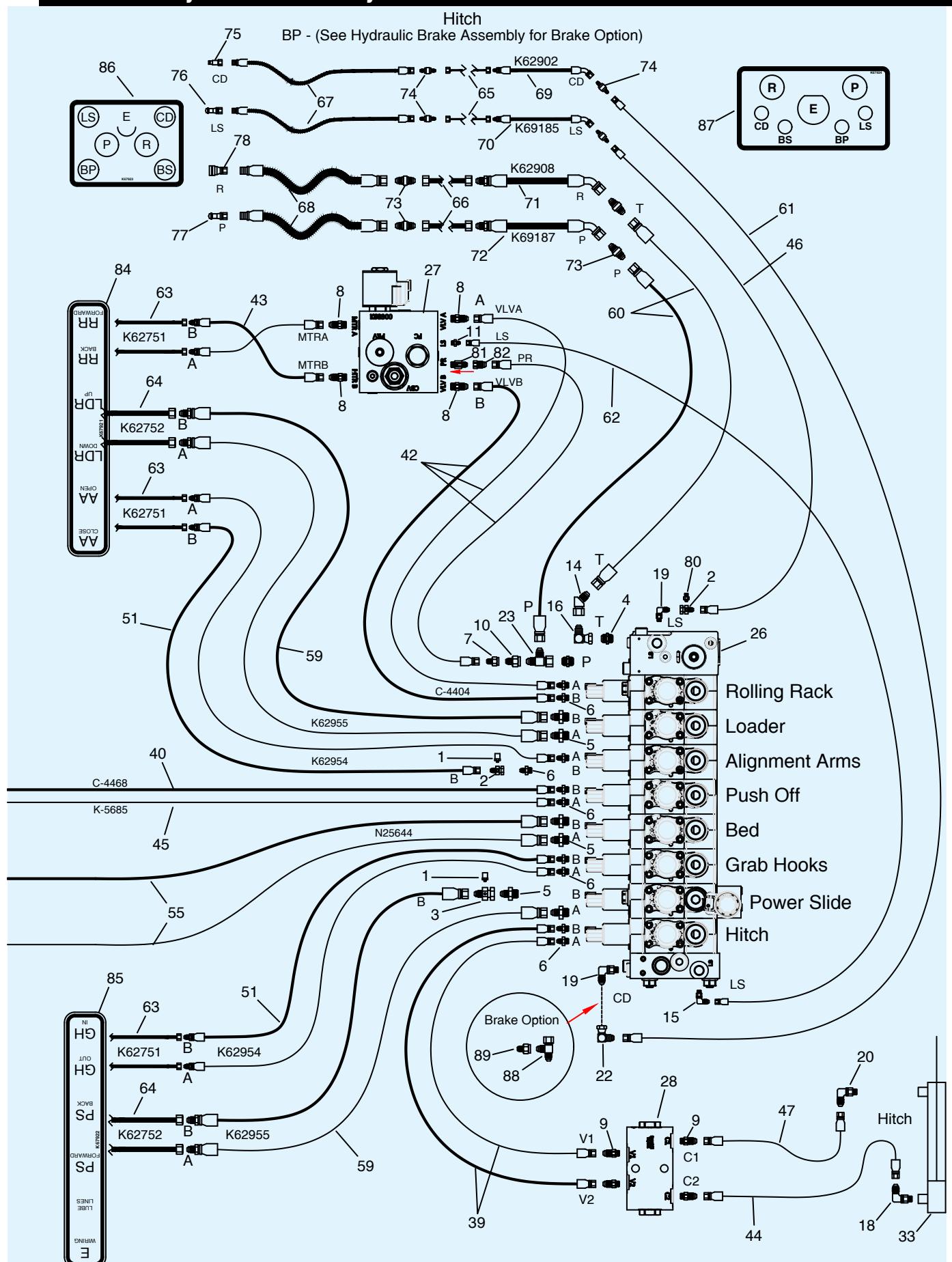
## Hydraulic Assembly - To Serial # BT12306074

Item	Part No.	Description	Qty
54	K62974	Hyd Hose - 1/2 x 130 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MJIC .....	2
55	N16916	Hyd Hose - 3/4 x 22 Lg - 1 1/16-12 (#12) FJIC .....	2
56	K63001	Hyd Hose - 3/4 x 56 Lg w/ 7/8-14 (#10) FJIC x 1 1/16-12 (#12) MJIC .....	2
57	K62953	Hyd Hose - 3/4 x 64 Lg - 1 1/16-12 (#12) MJIC x 1 1/16-12 (#12) FJIC .....	2
58	K62975	Hyd Hose - 3/4 x 70 Lg - 1 1/16-12 (#12) MJIC x 1 1/16-12 (#12) MJIC .....	2
59	K62955	Hyd Hose - 3/4 x 78 Lg - 1 1/16-12 (#12) MJIC x 1 1/16-12 (#12) FJIC .....	2
60	K62922	Hydraulic Hose - 3/4 x 54 - 1 5/16 FJIC x 1 5/16 FJIC .....	2
61	K62903	Hydraulic Hose - 1/2 x 60 - 7/8 FJIC x 3/4 FJIC .....	1
62	S44353	Hyd Hose - 3/8 x 48 Lg - 9/16-18 (#06) FJIC Ends .....	1
63	K62751	Oil Line - 1/2 x 84 Lg - 3/4-16 (#08) FJIC ends .....	6
64	K62752	Oil Line - 3/4 x 84 Lg - 1 1/16-12 (#12) FJIC ends .....	4
65	K62753	Oil Line - 1/2 x 128 Lg - 3/4-16 (#08) FJIC ends .....	2
66	K62754	Oil Line - 1 x 129 Lg - 1 5/16-12 (#16) FJIC ends .....	2
67	K62920	Hyd Hose - 1/2 x 72 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MORB .....	2
68	K62921	Hyd Hose - 3/4 x 72 Lg - 1 5/16-12 (#16) FJIC x 1 1/16-12 (#12) MORB .....	2
69	K62902	Hyd Hose - 1/2 x 72 Lg - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC 45 Deg .....	1
70	K69185	Hyd Hose - 1/2 x 66 1/2 Lg - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC 45 Deg .....	1
71	K62908	Hyd Hose - 3/4 x 70 1/2 Lg - 1 5/16-12 (#16) MJIC x 1 5/16-12 (#16) FJIC 45 Deg .....	1
72	K69187	Hyd Hose - 3/4 x 67 Lg - 1 5/16-12 (#16) MJIC x 1 5/16-12 (#16) FJIC 45 Deg .....	1
73	K62131	Bulk Head Union - 1 5/16-12 (#16) MJIC .....	2
74	K62123	Bulk Head Union - 3/4-16 (#08) MJIC .....	2
75	K50834	3/8 Flat Face Tip - 3/4-16 FORB .....	1
76	N34443	1/2 Male Pioneer Tip - 3/4-16 FORB .....	1
77	N37914	3/4 Male Tip - 1 1/16-12 FORB .....	2
78	N37915	3/4 Female Coupler - 1 1/16-12 FORB .....	2
79	C28505	Plug - 3/4-16 (#08) MORB .....	4
80	N64583	Coupler - Test Port - 7/16-20 (#4) MORB .....	1
81	K67921	Decal - Hydraulic Identification - Loader Bed .....	2
82	K67922	Decal - Hydraulic Identification - Loader Bed .....	2
83	K67923	Decal - Hydraulic Identification - Hitch Front .....	1
84	K67924	Decal - Hydraulic Identification - Hitch Back .....	1
<b>See Hydraulic Brake Assembly for following items: (if equipped with brakes)</b>			
85	H18746	Tee - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC - (M-M-F) - Swivel .....	1
86	F10384	Connector - 9/16-18 (#06) MJIC x 7/8-14 (#10) FJIC .....	1
	K62753	Oil Line - 1/2 x 128 Lg - 3/4-16 (#08) FJIC ends .....	1
	K69086	Hyd Hose - 3/8 x 72 Lg w/ M18 x 1.5 Male DIN x 9/16-18 FJIC .....	1
	K69186	Hyd Hose - 1/2 x 68 1/2 Lg - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC 45 Deg .....	1
	K62123	Bulk Head Union - 3/4-16 (#08) MJIC .....	2
	K50954	Brake Coupler - Female - 08 (1/2 inch) M18 x 1.5 Thread .....	1
	K51052	Bonded Seal - 18mm Male DIN (9500-18mm) .....	1

## Hydraulic Assembly - From Serial # BT12306075 to BT12406096



## Hydraulic Assembly - From Serial # BT12306075 to BT12406096



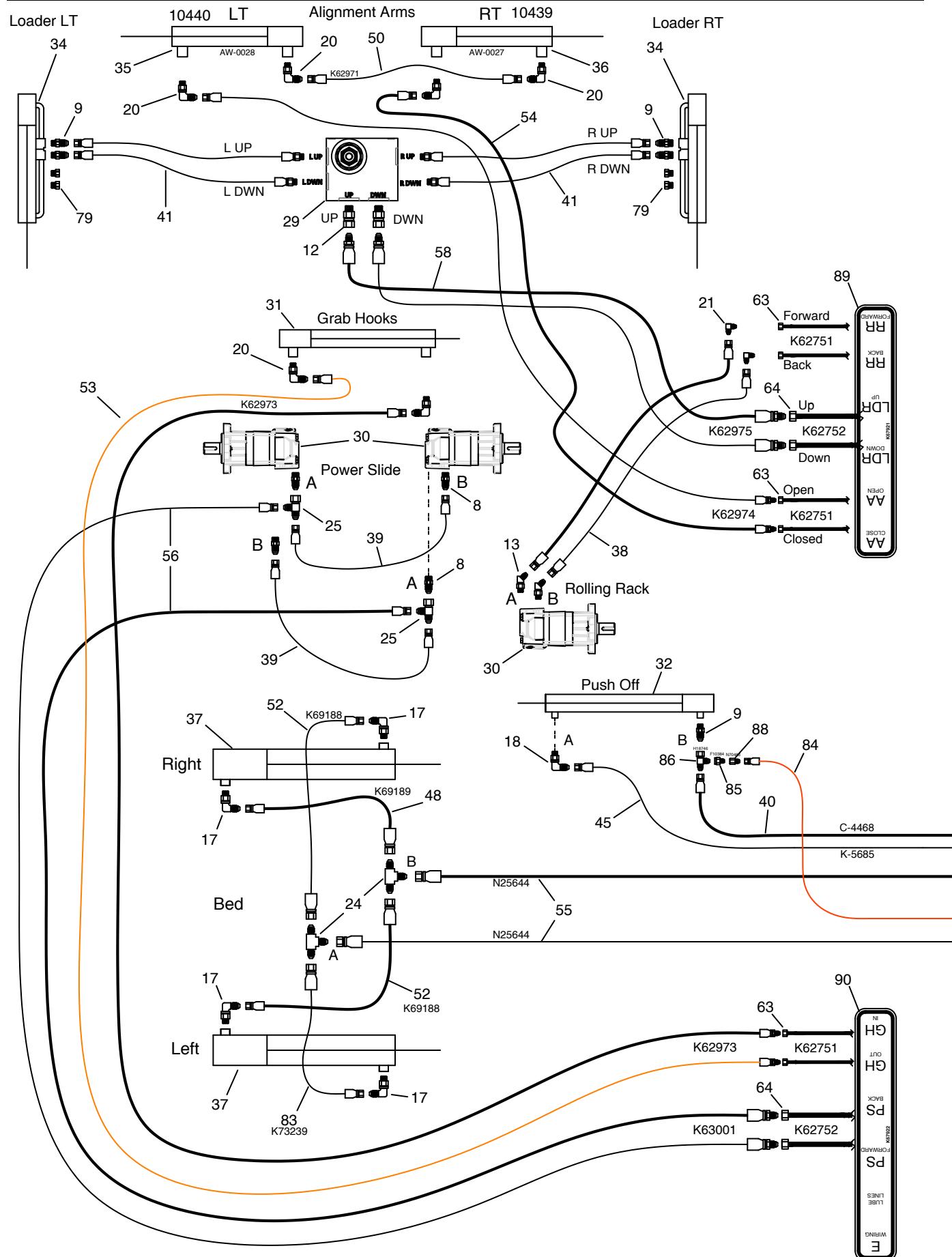
## Hydraulic Assembly - From Serial # BT12306075 to BT12406096

Item	Part No.	Description	Qty
1	K62977	Pressure Transducer.....	2
2	K62978	Tee - Gauge Port - 7/8-14 (#10) MJIC x 7/8-14 (#10) FJIC x 7/16-20 (#4) FORB .....	2
3	K62979	Tee - Gauge Port - 1 1/16-12 (#12) MJIC x 1 1/16-12 (#12) FJIC x 7/16-20 (#4) FORB .....	1
4	N58621	Connector - 1 5/16-12 MJIC (#16) x 1 5/16-12 MORB (#16) .....	2
5	N15990	Connector 1 1/16-12 MJIC (#12) x 1 1/16-12 MORB (#12) .....	6
6	N47903	Connector - 7/8-14 MJIC (#10) x 1 1/16-12 MORB (#12) .....	10
7	N19337	Connector - 7/8-14 MJIC (#10) x 1 1/16-12 FJIC (#12) .....	1
8	N34505	Connector - 7/8-14 MJIC (#10) x 7/8-14 MORB (#10) .....	8
9	C14840	Connector - 7/8-14 MJIC (#10) x 3/4-16 MORB (#08) .....	9
10	N19338	Connector - 1 1/16-12 MJIC (#12) x 1 5/16-12 FJIC (#16) .....	1
11	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB.....	1
12	N37849	Connector - 1 1/16-12 (#12) FJIC x 1 1/16-12 (#12) MORB .....	2
13	N51990	45 Elbow - 3/4 MJIC x 7/8 MORB .....	2
14	N36382	45 Elbow - Swivel - 1 5/16-12 FJIC x 1 5/16-12 MJIC .....	1
15	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
16	N58171	90 Elbow - 1 5/16-12 MJIC (#16) x 1 5/16-12 FJIC (#16) .....	1
17	N34644	90 Elbow - 3/4-16 MJIC x 1 1/16-12 MORB .....	4
18	C24585	90 Elbow - 7/8-14 MJIC x 3/4-16 MORB .....	3
19	S39505	90 Elbow - 7/8-14 MJIC x 9/16-18 MORB .....	2
20	C15317	90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) MORB .....	7
21	11358	90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC .....	2
22	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	1
23	N19336	Tee - Swivel - (1) 1 5/16-12 FJIC x (2) 1 5/16-12 MJIC (M-M-F) .....	1
24	N19549	Tee - (3) 1 1/16-12 MJIC (11368).....	2
25	H18746	Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC (MMF) .....	2
26	K62786	Valve Block - Main Hydraulic .....	1
27	K68300	Valve Block - Counter Balance - Rolling Rack.....	1
28	K68627	Valve Block - Dual Direction Pilot Check.....	1
29	K65822	Valve Block - Counter Balance .....	1
30	K62154	Hydraulic Motor - 245 cc (Seal Kit K69331) .....	2
31	12166	Grab Hook Cylinder - 2 1/2 x 16 x 1 3/4 Dia shaft - 08 ORB .....	1
32	12168	Pushoff Cylinder - 3 x 30 x 1 1/2 Dia shaft - 08 ORB .....	1
33	10449	Hitch Cylinder - 3 1/2 x 18 x 1 3/4 Dia shaft - 08 ORB .....	1
34	K67300	Loader Cylinder - 3 1/2 x 20 x 2 1/2 Dia shaft - 08 ORB .....	2
35	10440	LT AA Cylinder - 4 x 8 x 1 3/8 Dia shaft - 08 ORB (AW-0028) .....	1
36	10439	RT AA Cylinder - 4 1/2 x 8 x 2 Dia shaft - 08 ORB (AW-0027) .....	1
37	K72258	Bed Cylinder - 5 x 36 x 2 1/2 Dia shaft - 12 ORB .....	2
38	K62972	Hyd Hose - 1/2 x 20 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MJIC .....	2
39	C-4383	Hyd Hose - 1/2 x 20 Lg - 7/8-14 FJIC swivel ends .....	4
40	C-4468	Hyd Hose - 1/2 x 24 Lg - 7/8-14 FJIC swivel ends .....	1
41	K62976	Hyd Hose - 1/2 x 34 Lg - 7/8-14 (#10) FJIC x 7/8-14 (#10) MORB .....	4
42	C-4404	Hyd Hose - 1/2 x 36 Lg - 7/8-14 FJIC swivel ends .....	3
43	K62956	Hyd Hose - 1/2 x 36 Lg - 3/4-16 (#08) MJIC x 7/8-14 (#10) FJIC .....	2
44	C26344	Hyd Hose - 1/2 x 42 Lg - 7/8-14 FJIC swivel ends .....	1
45	K-5685	Hyd Hose - 1/2 x 48 Lg - 7/8-14 FJIC swivel ends .....	1
46	C15309	Hyd Hose - 1/2 x 48 Lg - 3/4-16 FJIC x 7/8-14 FJIC .....	1
47	K62951	Hyd Hose - 1/2 x 54 Lg - 7/8-14 (#10) FJIC x 3/4-16 (#08) FJIC .....	1
48	K69189	Hyd Hose - 1/2 x 60 Lg - 3/4-16 (#08) FJIC x 1 1/16-12 (#12) FJIC .....	1
49	*****		
50	K62971	Hyd Hose - 1/2 x 64 Lg - 3/4-16 (#08) FJIC.....	1
51	K62954	Hyd Hose - 1/2 x 72 Lg w/ 3/4-16 (#08) MJIC x 7/8-14 (#10) FJIC .....	4
52	K69188	Hyd Hose - 1/2 x 75 Lg - 3/4-16 (#08) FJIC x 1 1/16-12 (#12) FJIC .....	2
53	K62973	Hyd Hose - 1/2 x 78 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MJIC .....	2
54	K62974	Hyd Hose - 1/2 x 130 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MJIC .....	2
55	N25644	Hyd Hose - 3/4 x 35 Lg - 1 1/16-12 (#12) FJIC .....	2
56	K63001	Hyd Hose - 3/4 x 56 Lg w/ 7/8-14 (#10) FJIC x 1 1/16-12 (#12) MJIC .....	2
57	*****		
58	K62975	Hyd Hose - 3/4 x 70 Lg - 1 1/16-12 (#12) MJIC x 1 1/16-12 (#12) MJIC .....	2
59	K62955	Hyd Hose - 3/4 x 78 Lg - 1 1/16-12 (#12) MJIC x 1 1/16-12 (#12) FJIC .....	4
60	K62922	Hydraulic Hose - 3/4 x 54 - 1 5/16 FJIC x 1 5/16 FJIC .....	2

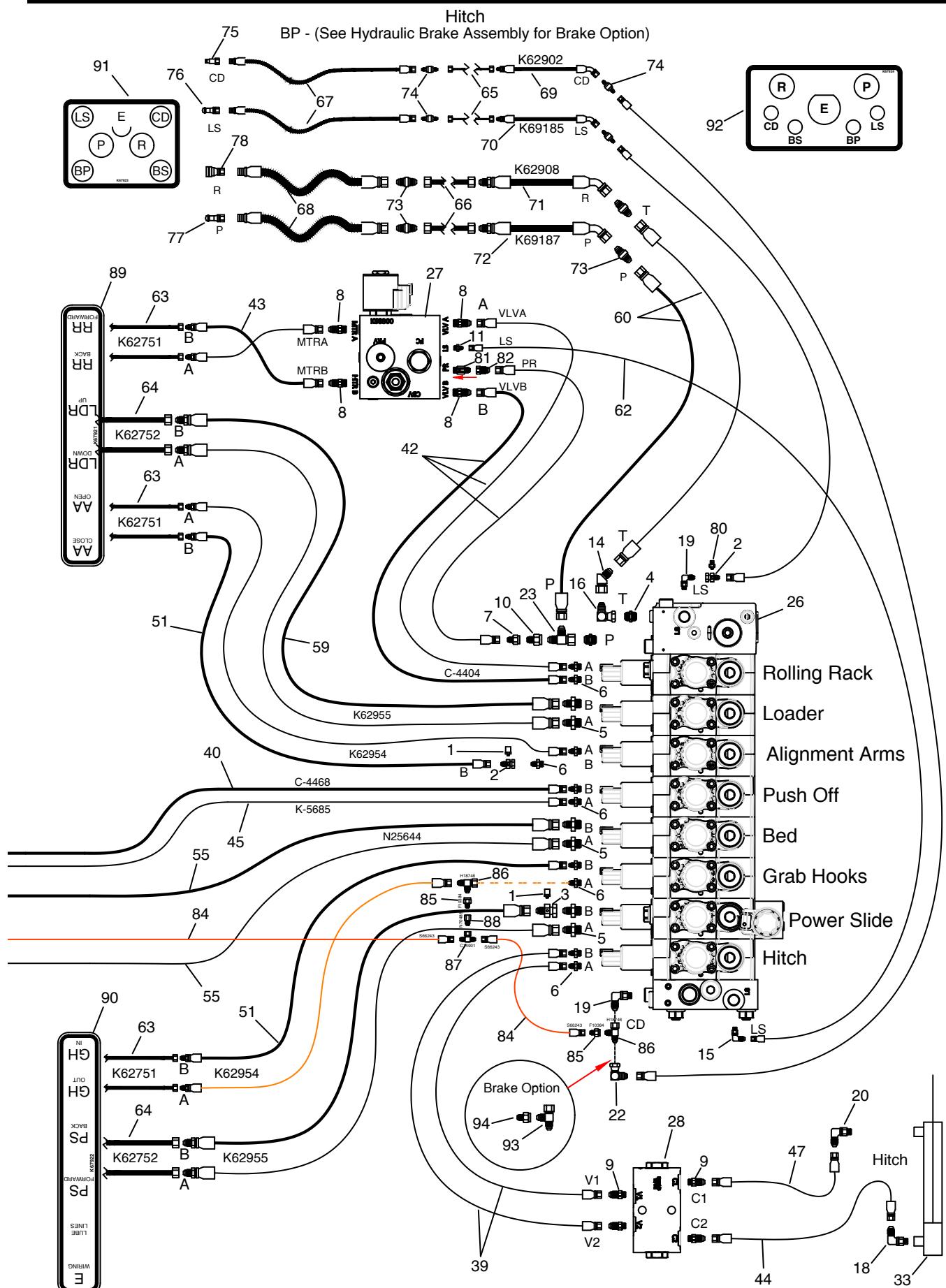
## Hydraulic Assembly - From Serial # BT12306075 to BT12406096

Item	Part No.	Description	Qty
61	K62903	Hydraulic Hose - 1/2 x 60 - 7/8 FJIC x 3/4 FJIC .....	1
62	S44353	Hyd Hose - 3/8 x 48 Lg - 9/16-18 (#06) FJIC Ends.....	1
63	K62751	Oil Line - 1/2 x 84 Lg - 3/4-16 (#08) FJIC ends .....	6
64	K62752	Oil Line - 3/4 x 84 Lg - 1 1/16-12 (#12) FJIC ends.....	4
65	K62753	Oil Line - 1/2 x 128 Lg - 3/4-16 (#08) FJIC ends....	2
66	K62754	Oil Line - 1 x 129 Lg - 1 5/16-12 (#16) FJIC ends.....	2
67	K62920	Hyd Hose - 1/2 x 72 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MORB.....	2
68	K62921	Hyd Hose - 3/4 x 72 Lg - 1 5/16-12 (#16) FJIC x 1 1/16-12 (#12) MORB .....	2
69	K62902	Hyd Hose - 1/2 x 72 Lg - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC 45 Deg .....	1
70	K69185	Hyd Hose - 1/2 x 66 1/2 Lg - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC 45 Deg .....	1
71	K62908	Hyd Hose - 3/4 x 70 1/2 Lg - 1 5/16-12 (#16) MJIC x 1 5/16-12 (#16) FJIC 45 Deg .....	1
72	K69187	Hyd Hose - 3/4 x 67 Lg - 1 5/16-12 (#16) MJIC x 1 5/16-12 (#16) FJIC 45 Deg .....	1
73	K62131	Bulk Head Union - 1 5/16-12 (#16) MJIC .....	2
74	K62123	Bulk Head Union - 3/4-16 (#08) MJIC .....	2
75	K50834	3/8 Flat Face Tip - 3/4-16 FORB .....	1
76	N34443	1/2 Male Pioneer Tip - 3/4-16 FORB .....	1
77	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	2
78	N37915	3/4 Female Coupler - 1 1/16-12 FORB.....	2
79	C28505	Plug - 3/4-16 (#08) MORB .....	4
80	N64583	Coupler - Test Port - 7/16-20 (#4) MORB .....	1
81	10854	Check Valve - 3/4-16 MORB (#08) x 3/4-16 MJIC (#08) .....	1
82	C15839	Connector - 3/4-16 FJIC (#08) x 7/8-14 MJIC (#10).....	1
83	K73239	Hyd Hose - 1/2 x 96 Lg - 3/4-16 (#08) FJIC x 1 1/16-12 (#12) FJIC - Left Cylinder.....	1
84	K67921	Decal - Hydraulic Identification - Loader Bed.....	2
85	K67922	Decal - Hydraulic Identification - Loader Bed.....	2
86	K67923	Decal - Hydraulic Identification - Hitch Front .....	1
87	K67924	Decal - Hydraulic Identification - Hitch Back .....	1
<b>See Hydraulic Brake Assembly for following items: (if equipped with brakes)</b>			
88	H18746	Tee - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC - (M-M-F) - Swivel.....	1
89	F10384	Connector - 9/16-18 (#06) MJIC x 7/8-14 (#10) FJIC.....	1
	K62753	Oil Line - 1/2 x 128 Lg - 3/4-16 (#08) FJIC ends.....	1
	K69086	Hyd Hose - 3/8 x 72 Lg w/ M18 x 1.5 Male DIN x 9/16-18 FJIC .....	1
	K69186	Hyd Hose - 1/2 x 68 1/2 Lg - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC 45 Deg .....	1
	K62123	Bulk Head Union - 3/4-16 (#08) MJIC .....	2
	K50954	Brake Coupler - Female - 08 (1/2 inch) M18 x 1.5 Thread.....	1
	K51052	Bonded Seal - 18mm Male DIN (9500-18mm).....	1
	K73285	ARR Check Valve Kit - Includes Items 81 and 82	
	K73545	KIT - Push Off & Grab Hooks Hydraulic Bleed Down - Includes Items 84 - 88	

Hydraulic Assembly - From Serial # BT12406096



**Hydraulic Assembly - From Serial # BT12406096**



## Hydraulic Assembly - From Serial # BT12406096

Item	Part No.	Description	Qty
1	K62977	Pressure Transducer.....	2
2	K62978	Tee - Gauge Port - 7/8-14 (#10) MJIC x 7/8-14 (#10) FJIC x 7/16-20 (#4) FORB .....	2
3	K62979	Tee - Gauge Port - 1 1/16-12 (#12) MJIC x 1 1/16-12 (#12) FJIC x 7/16-20 (#4) FORB .....	1
4	N58621	Connector - 1 5/16-12 MJIC (#16) x 1 5/16-12 MORB (#16) .....	2
5	N15990	Connector 1 1/16-12 MJIC (#12) x 1 1/16-12 MORB (#12) .....	6
6	N47903	Connector - 7/8-14 MJIC (#10) x 1 1/16-12 MORB (#12) .....	10
7	N19337	Connector - 7/8-14 MJIC (#10) x 1 1/16-12 FJIC (#12) .....	1
8	N34505	Connector - 7/8-14 MJIC (#10) x 7/8-14 MORB (#10) .....	8
9	C14840	Connector - 7/8-14 MJIC (#10) x 3/4-16 MORB (#08) .....	9
10	N19338	Connector - 1 1/16-12 MJIC (#12) x 1 5/16-12 FJIC (#16) .....	1
11	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB.....	1
12	N37849	Connector - 1 1/16-12 (#12) FJIC x 1 1/16-12 (#12) MORB .....	2
13	N51990	45 Elbow - 3/4 MJIC x 7/8 MORB .....	2
14	N36382	45 Elbow - Swivel - 1 5/16-12 FJIC x 1 5/16-12 MJIC .....	1
15	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
16	N58171	90 Elbow - 1 5/16-12 MJIC (#16) x 1 5/16-12 FJIC (#16) .....	1
17	N34644	90 Elbow - 3/4-16 MJIC x 1 1/16-12 MORB .....	4
18	C24585	90 Elbow - 7/8-14 MJIC x 3/4-16 MORB .....	3
19	S39505	90 Elbow - 7/8-14 MJIC x 9/16-18 MORB .....	2
20	C15317	90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) MORB .....	7
21	11358	90 Elbow - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC .....	2
22	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	1
23	N19336	Tee - Swivel - (1) 1 5/16-12 FJIC x (2) 1 5/16-12 MJIC (M-M-F) .....	1
24	N19549	Tee - (3) 1 1/16-12 MJIC (11368).....	2
25	H18746	Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC (MMF) .....	2
26	K62786	Valve Block - Main Hydraulic.....	1
27	K68300	Valve Block - Counter Balance - Rolling Rack.....	1
28	K68627	Valve Block - Dual Direction Pilot Check.....	1
29	K65822	Valve Block - Counter Balance.....	1
30	K62154	Hydraulic Motor - 245 cc (Seal Kit K69331) .....	2
31	12166	Grab Hook Cylinder - 2 1/2 x 16 x 1 3/4 Dia shaft - 08 ORB .....	1
32	12168	Pushoff Cylinder - 3 x 30 x 1 1/2 Dia shaft - 08 ORB .....	1
33	10449	Hitch Cylinder - 3 1/2 x 18 x 1 3/4 Dia shaft - 08 ORB .....	1
34	K67300	Loader Cylinder - 3 1/2 x 20 x 2 1/2 Dia shaft - 08 ORB.....	2
35	10440	LT AA Cylinder - 4 x 8 x 1 3/8 Dia shaft - 08 ORB (AW-0028).....	1
36	10439	RT AA Cylinder - 4 1/2 x 8 x 2 Dia shaft - 08 ORB (AW-0027).....	1
37	K72258	Bed Cylinder - 5 x 36 x 2 1/2 Dia shaft - 12 ORB .....	2
38	K62972	Hyd Hose - 1/2 x 20 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MJIC .....	2
39	C-4383	Hyd Hose - 1/2 x 20 Lg - 7/8-14 FJIC swivel ends.....	4
40	C-4468	Hyd Hose - 1/2 x 24 Lg - 7/8-14 FJIC swivel ends.....	1
41	K62976	Hyd Hose - 1/2 x 34 Lg - 7/8-14 (#10) FJIC x 7/8-14 (#10) MORB .....	4
42	C-4404	Hyd Hose - 1/2 x 36 Lg - 7/8-14 FJIC swivel ends.....	3
43	K62956	Hyd Hose - 1/2 x 36 Lg - 3/4-16 (#08) MJIC x 7/8-14 (#10) FJIC .....	2
44	C26344	Hyd Hose - 1/2 x 42 Lg - 7/8-14 FJIC swivel ends.....	1
45	K-5685	Hyd Hose - 1/2 x 48 Lg - 7/8-14 FJIC swivel ends.....	1
46	C15309	Hyd Hose - 1/2 x 48 Lg - 3/4-16 FJIC x 7/8-14 FJIC .....	1
47	K62951	Hyd Hose - 1/2 x 54 Lg - 7/8-14 (#10) FJIC x 3/4-16 (#08) FJIC .....	1
48	K69189	Hyd Hose - 1/2 x 60 Lg - 3/4-16 (#08) FJIC x 1 1/16-12 (#12) FJIC .....	1
49	*****		
50	K62971	Hyd Hose - 1/2 x 64 Lg - 3/4-16 (#08) FJIC.....	1
51	K62954	Hyd Hose - 1/2 x 72 Lg w/ 3/4-16 (#08) MJIC x 7/8-14 (#10) FJIC .....	4
52	K69188	Hyd Hose - 1/2 x 75 Lg - 3/4-16 (#08) FJIC x 1 1/16-12 (#12) FJIC .....	2
53	K62973	Hyd Hose - 1/2 x 78 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MJIC .....	2
54	K62974	Hyd Hose - 1/2 x 130 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MJIC .....	2
55	N25644	Hyd Hose - 3/4 x 35 Lg - 1 1/16-12 (#12) FJIC .....	2
56	K63001	Hyd Hose - 3/4 x 56 Lg w/ 7/8-14 (#10) FJIC x 1 1/16-12 (#12) MJIC .....	2
57	*****		
58	K62975	Hyd Hose - 3/4 x 70 Lg - 1 1/16-12 (#12) MJIC x 1 1/16-12 (#12) MJIC .....	2
59	K62955	Hyd Hose - 3/4 x 78 Lg - 1 1/16-12 (#12) MJIC x 1 1/16-12 (#12) FJIC .....	4
60	K62922	Hydraulic Hose - 3/4 x 54 - 1 5/16 FJIC x 1 5/16 FJIC .....	2

## Hydraulic Assembly - From Serial # BT12406096

Item	Part No.	Description	Qty
61	K62903	Hydraulic Hose - 1/2 x 60 - 7/8 FJIC x 3/4 FJIC .....	1
62	S44353	Hyd Hose - 3/8 x 48 Lg - 9/16-18 (#06) FJIC Ends.....	1
63	K62751	Oil Line - 1/2 x 84 Lg - 3/4-16 (#08) FJIC ends .....	6
64	K62752	Oil Line - 3/4 x 84 Lg - 1 1/16-12 (#12) FJIC ends.....	4
65	K62753	Oil Line - 1/2 x 128 Lg - 3/4-16 (#08) FJIC ends....	2
66	K62754	Oil Line - 1 x 129 Lg - 1 5/16-12 (#16) FJIC ends.....	2
67	K62920	Hyd Hose - 1/2 x 72 Lg - 3/4-16 (#08) FJIC x 3/4-16 (#08) MORB.....	2
68	K62921	Hyd Hose - 3/4 x 72 Lg - 1 5/16-12 (#16) FJIC x 1 1/16-12 (#12) MORB .....	2
69	K62902	Hyd Hose - 1/2 x 72 Lg - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC 45 Deg .....	1
70	K69185	Hyd Hose - 1/2 x 66 1/2 Lg - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC 45 Deg .....	1
71	K62908	Hyd Hose - 3/4 x 70 1/2 Lg - 1 5/16-12 (#16) MJIC x 1 5/16-12 (#16) FJIC 45 Deg .....	1
72	K69187	Hyd Hose - 3/4 x 67 Lg - 1 5/16-12 (#16) MJIC x 1 5/16-12 (#16) FJIC 45 Deg .....	1
73	K62131	Bulk Head Union - 1 5/16-12 (#16) MJIC .....	2
74	K62123	Bulk Head Union - 3/4-16 (#08) MJIC .....	2
75	K50834	3/8 Flat Face Tip - 3/4-16 FORB .....	1
76	N34443	1/2 Male Pioneer Tip - 3/4-16 FORB .....	1
77	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	2
78	N37915	3/4 Female Coupler - 1 1/16-12 FORB.....	2
79	C28505	Plug - 3/4-16 (#08) MORB .....	4
80	N64583	Coupler - Test Port - 7/16-20 (#4) MORB .....	1
81	10854	Check Valve - 3/4-16 MORB (#08) x 3/4-16 MJIC (#08) .....	1
82	C15839	Connector - 3/4-16 FJIC (#08) x 7/8-14 MJIC (#10).....	1
83	K73239	Hyd Hose - 1/2 x 96 Lg - 3/4-16 (#08) FJIC x 1 1/16-12 (#12) FJIC - Left Cylinder.....	1
84	S66243	Hyd Hose - 1/4 x 22 Lg - #6 9/16-18 FJIC Ends (High Flex).....	2
85	F10384	Connector - 9/16-18 (#06) MJIC x 7/8-14 (#10) FJIC.....	3
86	H18746	Tee - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC - (M-M-F) - Swivel .....	3
87	C14901	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 FJIC (MFM) .....	1
88	N70486	Restrictor - .031" Orifice - (1) 9/16-18 MJIC X (1) 9/16-18 FJIC .....	1
89	K67921	Decal - Hydraulic Identification - Loader Bed.....	2
90	K67922	Decal - Hydraulic Identification - Loader Bed.....	2
91	K67923	Decal - Hydraulic Identification - Hitch Front .....	1
92	K67924	Decal - Hydraulic Identification - Hitch Back .....	1
<b>See Hydraulic Brake Assembly for following items: (if equipped with brakes)</b>			
93	H18746	Tee - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC - (M-M-F) - Swivel.....	1
94	F10384	Connector - 9/16-18 (#06) MJIC x 7/8-14 (#10) FJIC.....	1
	K62753	Oil Line - 1/2 x 128 Lg - 3/4-16 (#08) FJIC ends.....	1
	K69086	Hyd Hose - 3/8 x 72 Lg w/ M18 x 1.5 Male DIN x 9/16-18 FJIC .....	1
	K69186	Hyd Hose - 1/2 x 68 1/2 Lg - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC 45 Deg .....	1
	K62123	Bulk Head Union - 3/4-16 (#08) MJIC .....	2
	K50954	Brake Coupler - Female - 08 (1/2 inch) M18 x 1.5 Thread .....	1
	K51052	Bonded Seal - 18mm Male DIN (9500-18mm).....	1
	K73285	ARR Check Valve Kit - Includes Items 81 and 82	
	K73545	KIT - Push Off & Grab Hooks Hydraulic Bleed Down - Includes Items 84 - 88	

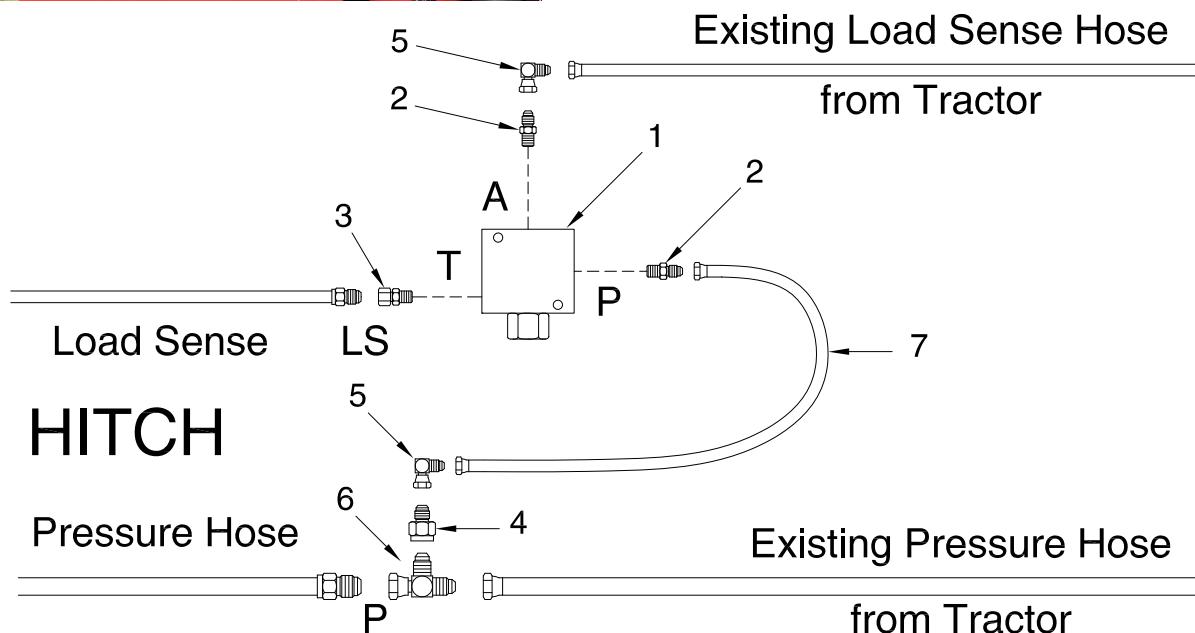
## Load Sense Amplifier Kit

Some tractor models require a stronger hydraulic signal to activate their load sense hydraulics.

One sign of such a tractor is a slow response time when operating the Joystick Controller.

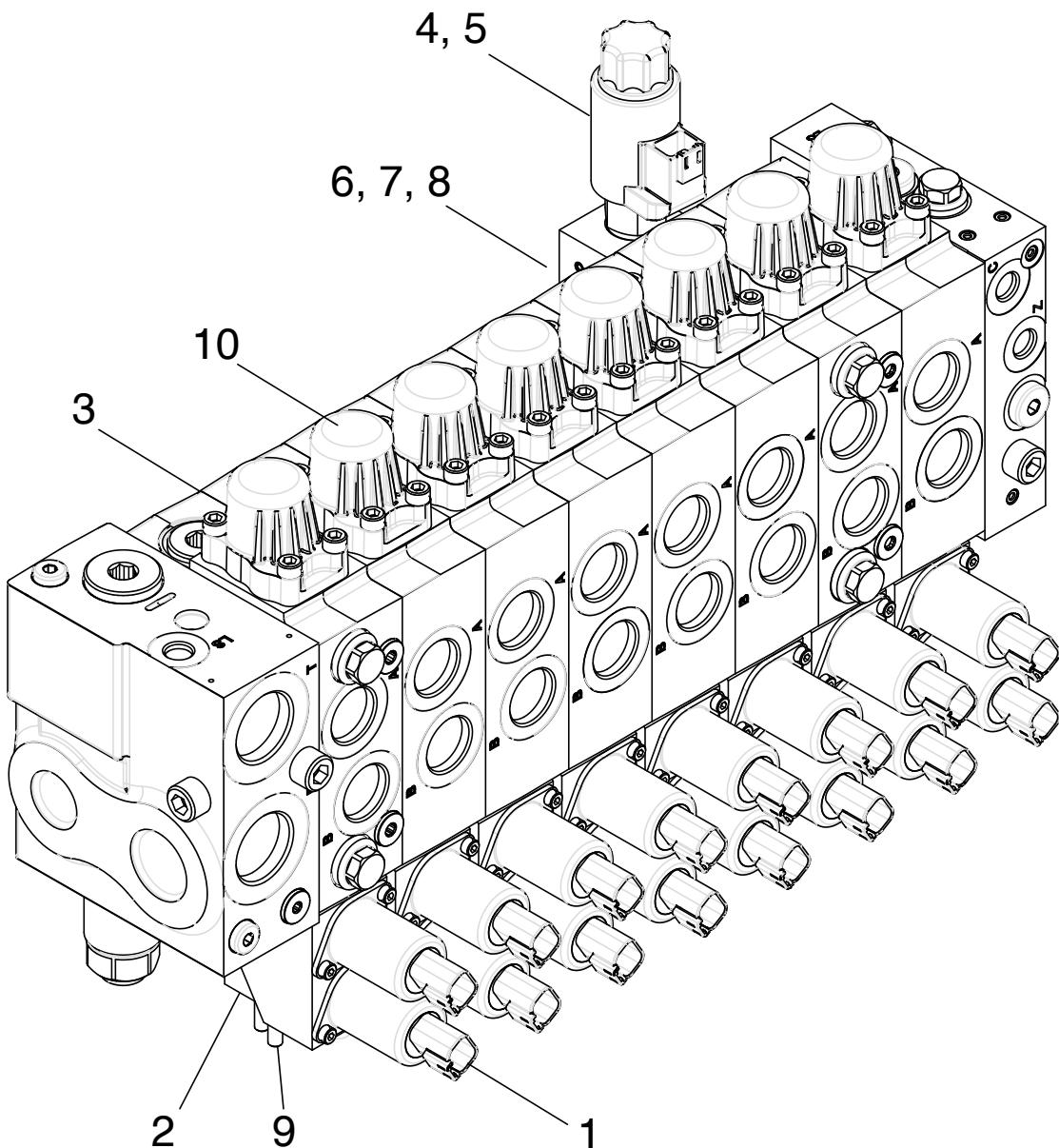
To eliminate the lag in tractor's hydraulic response time, Morris has introduced a Load Sense Amplifier Kit to improve tractor load sense response time.

Contact Morris' Parts Department for pricing and availability of the Load Sense Amplifier Kit part number K71750.



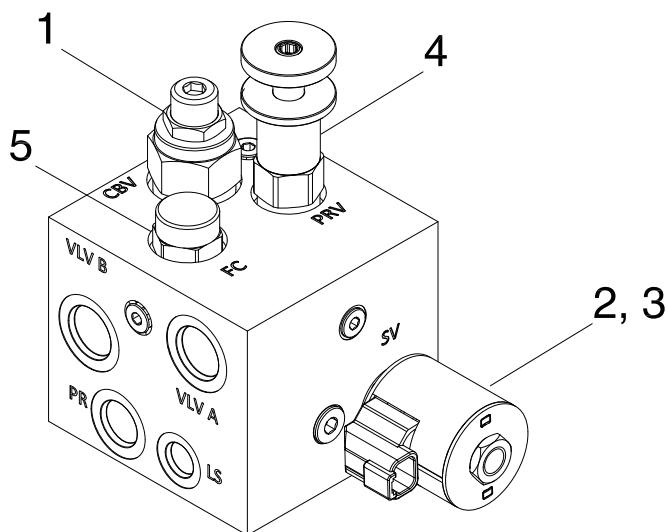
Item	Part No.	Description	Qty
1	K58420	Load Sense Amplifier Valve.....	1
2	K58419	Connector - 04 Male BSPP x 08 Male JIC .....	2
3	K59071	Connector - 04 Male BSPP x 08 Female JIC .....	1
4	K71749	Connector - 16 FJIC x 08 MJIC .....	1
5	11358	90 Elbow - Swivel - 08 MJIC x 08 FJIC.....	2
6	N19336	Tee - Swivel - (1) 16 FJIC x (2) 16 MJIC .....	1
7	K58418	Hyd Hose - 1/2 x 18 Lg - 08 FJIC .....	1
	K71750	Kit - Load Sense Amplifier (Includes above items)	

## Hydac Valve - K72230 and K62786



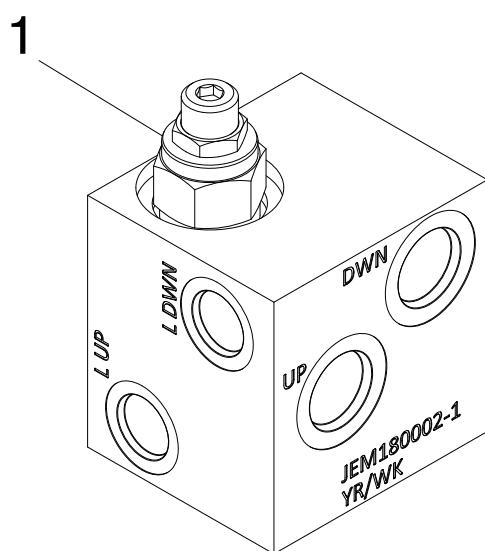
Item	Part No.	Description	Qty
1	K72131	Solenoid 12V Deutsch - HYDAC - 2903343 (2 Per Valve) .....	16
2	K72132	Solenoid Seal Kit - HYDAC - 3863197 (2 Per Valve) .....	16
3	K72133	Section Seal Kit - HYDAC - 3745219 (1 Per Valve) .....	9
4	K72134	Pressure Control Valve - HYDAC - 3135454.....	1
5	K72135	Coil - HYDAC - 3179990 .....	1
6	K72136	LS Shuttle - Port Resolver - HYDAC - 3768494.....	8
7	K72137	LS Shuttle - Section resolver - HYDAC - 3768605 .....	8
8	K72138	LS Shuttle - Ball - HYDAC - 6074019 .....	8
9	K72347	Kit - Stroke Limiter - HYDAC - 4464018 .....	8
10	K72952	Kit - Spring Cap with Seal - 4263822 (1 Per Valve Section).....	8
K72230		Valve Block - Main Hydraulic - M10 mount holes - From Serial # 12106041	
K62786		Valve Block - Main Hydraulic - 7/16-20 UNF mount holes - Prior to Serial # 12106040	
K71744		Kit - Open Center Hydraulic Conversion	

## Rolling Rack Valve - K68300



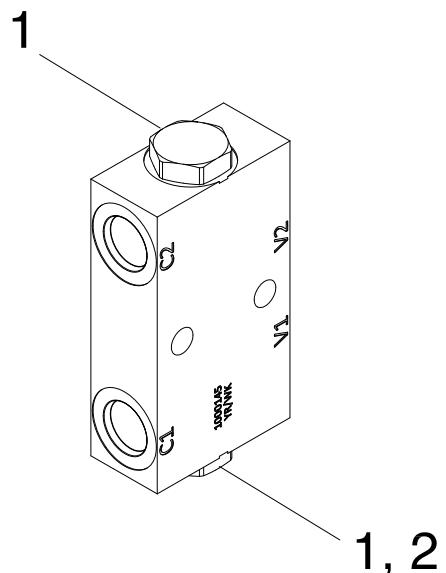
Item	Part No.	Description	Qty
1	K72124	Counter Balance Valve Cartridge - CBPA-12-N-S-O-30/30	1
2	K72125	E-Coil 12 VDC - 4303712	1
3	K72126	Solenoid Valve - Spool-Type 2 Way - SV10-24-0-N-00	1
4	K72127	Pressure Relief Valve - PR10-36B-0-N-15/5	1
5	K72128	Flow Regulator - 3 GPM - FR10-20F-0-N-3.0	1

## Counter Balance Valve - K65822



Item	Part No.	Description	Qty
1	K72124	Counter Balance Valve Cartridge - CBPA-12-N-S-O-30/30	1

## Pilot Check Valve - K68627



Item	Part No.	Description	Qty
1	K72129	Check Valve - CV10-20-0-N-70 .....	2
2	K72130	Pilot Piston - 7013300 .....	1

## Cylinder Specification Sheet



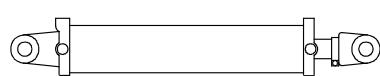
**Name:** Bed Cyl                    **Part #** K71792 - To Serial # 12106040  
**Type:** Welded                      **Length:** 48 3/4"  
**Bore X Stroke:** 5" x 36"  
**Packing Kit #** PMCK-AW-0024



**Name:** Bed Cyl                    **Part # K72258 - From Serial # 12106041**  
**Type:** Welded                      **Length:** 48 3/4"  
**Bore X Stroke:** 5" x 36"  
**Packing Kit #** K72259



**Name:** Loader Cyl                **Part #** K67300  
**Type:** Welded  
**Bore X Stroke:** 3 1/2" x 20"    **Length:** 32 7/8"  
**Packing Kit #** K72958  
**Rod End Journal Bushing #** K62377



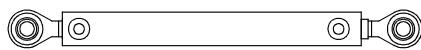
**Name:** K Hitch Cyl                **Part #** 10449  
**Type:** Welded                      **Length:** 34 7/8"  
**Bore X Stroke:** 3.5" x 18"  
**Packing Kit #** PMCK-AU-0478  
**Clevis - Screw On -** K49746



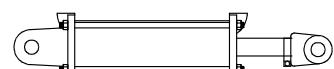
**Name:** Left Alnmt Cyl            **Part #** 10440  
**Type:** Tie-Rod  
**Bore X Stroke:** 4" x 8"            **Length:** 19 5/8"  
**Packing Kit #** PMCK-AW-0028



**Name:** Right Alnmt Cyl          **Part #** 10439  
**Type:** Tie-Rod                    **Length:** 19 5/8"  
**Bore X Stroke:** 4.5" x 8"  
**Packing Kit #** PMCK-AW-0027



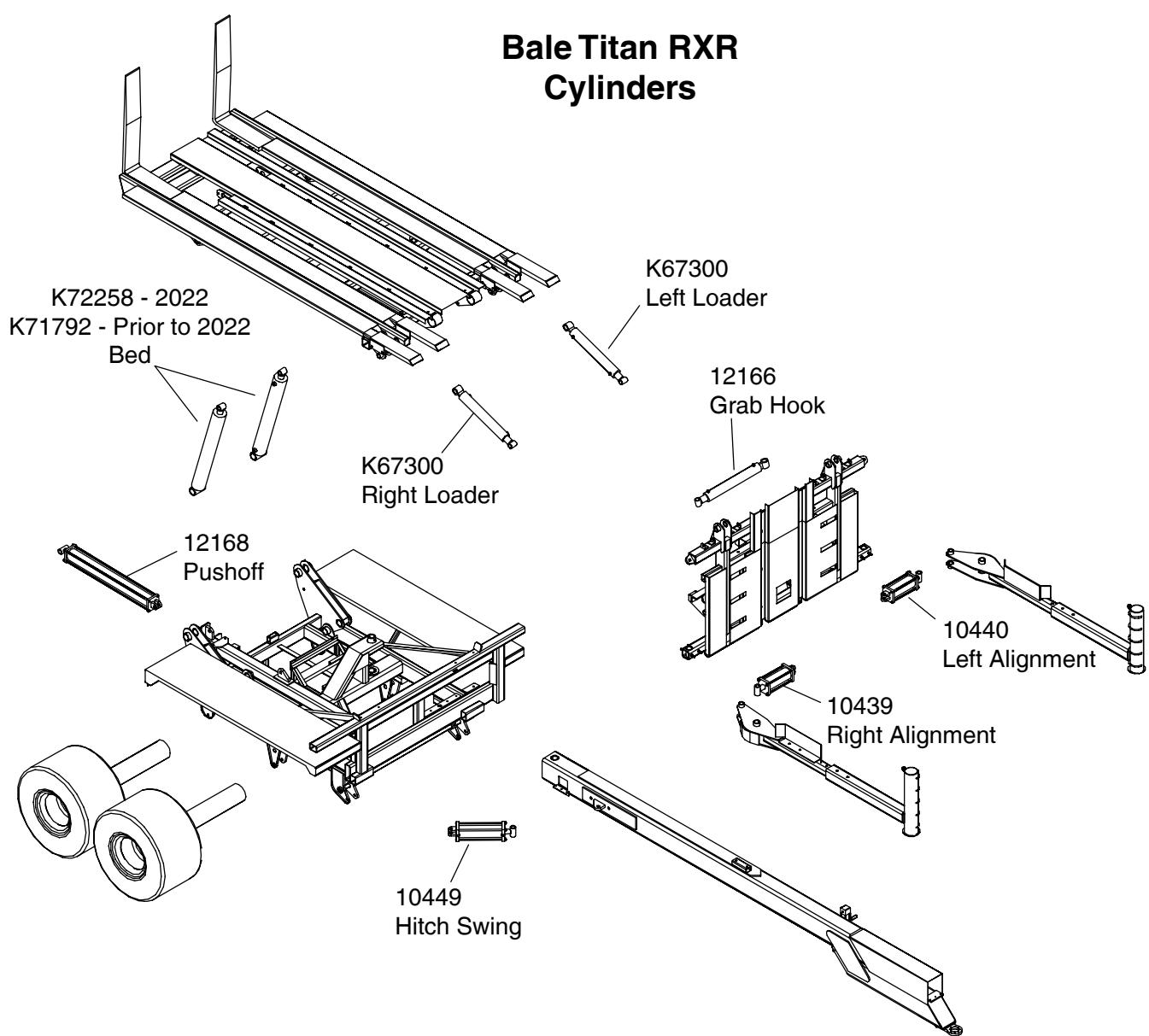
**Name:** Grab Hook Cyl            **Part #** 12166  
**Type:** Welded  
**Bore X Stroke:** 2 1/2" x 16"    **Length:** 26 3/4"  
**Packing Kit #** PMCK-AR-707  
**Bushing #** K69183    **Quantity:** 4



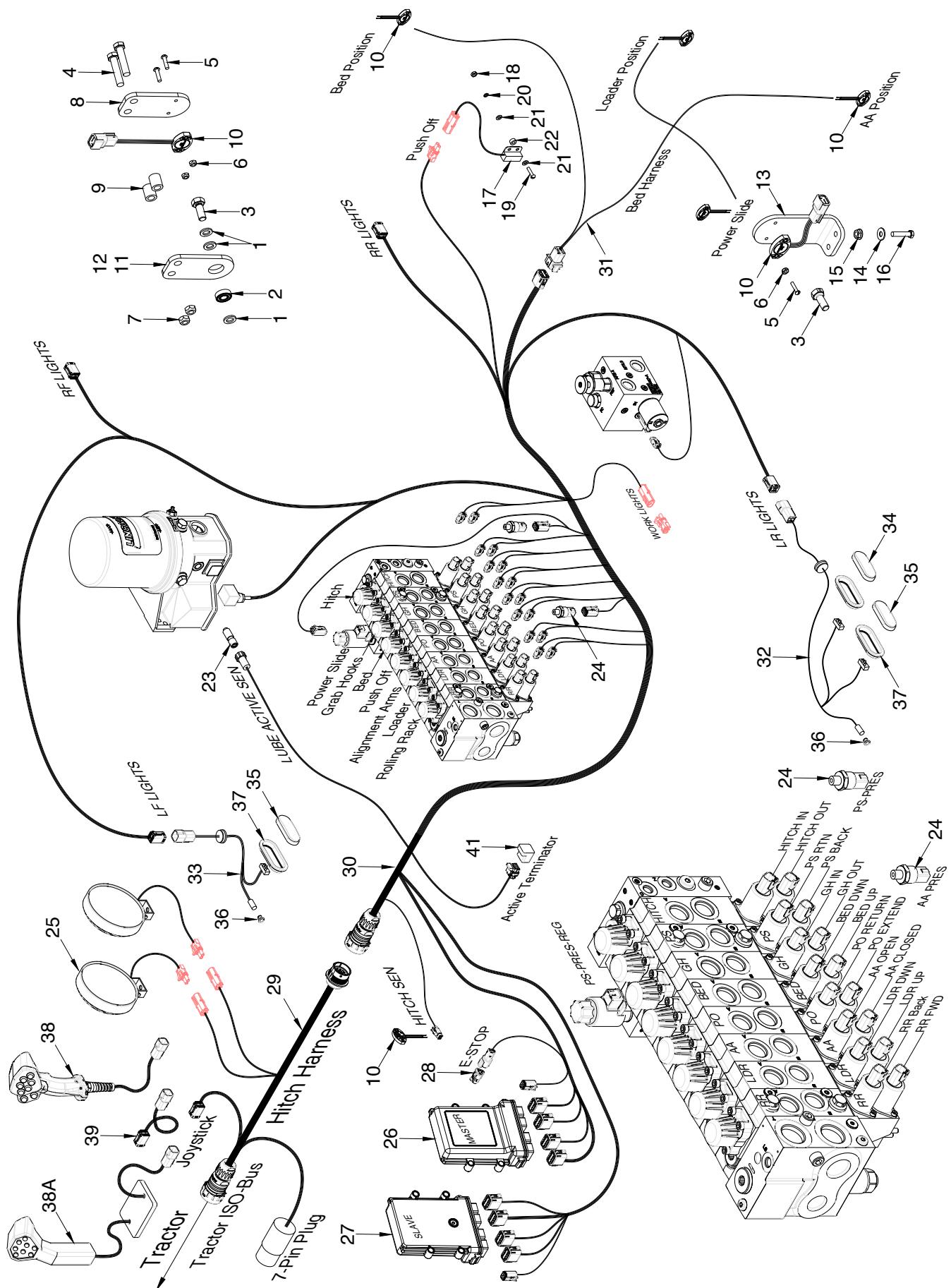
**Name:** Pushoff Cyl                **Part #** 12168  
**Type:** Tie-Rod  
**Bore X Stroke:** 3" x 30"            **Length:** 40 1/4"  
**Packing Kit #** PMCK-BD-0575

## Cylinder Location Sheet

### Bale Titan RXR Cylinders



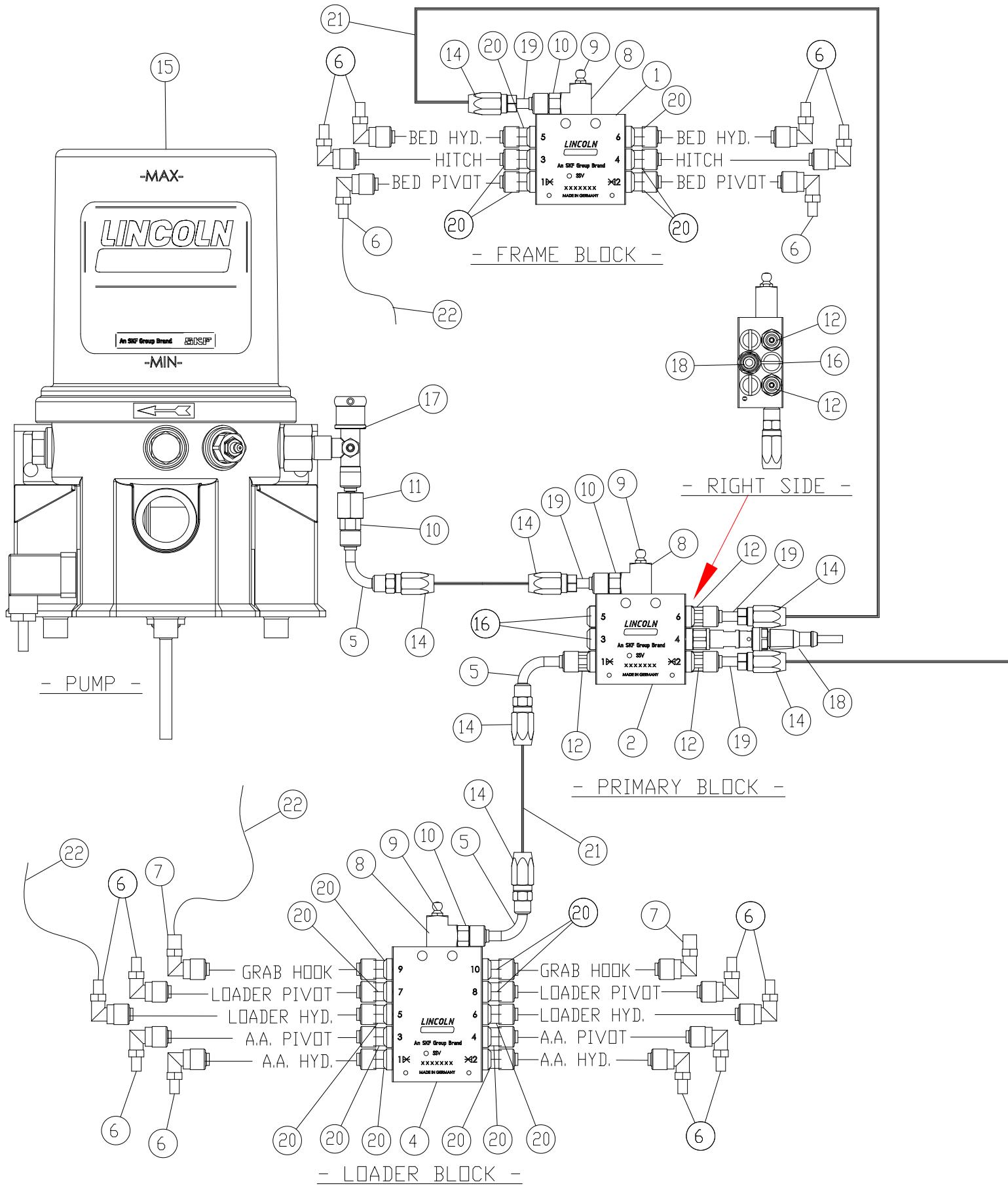
# Electrical Control Assembly



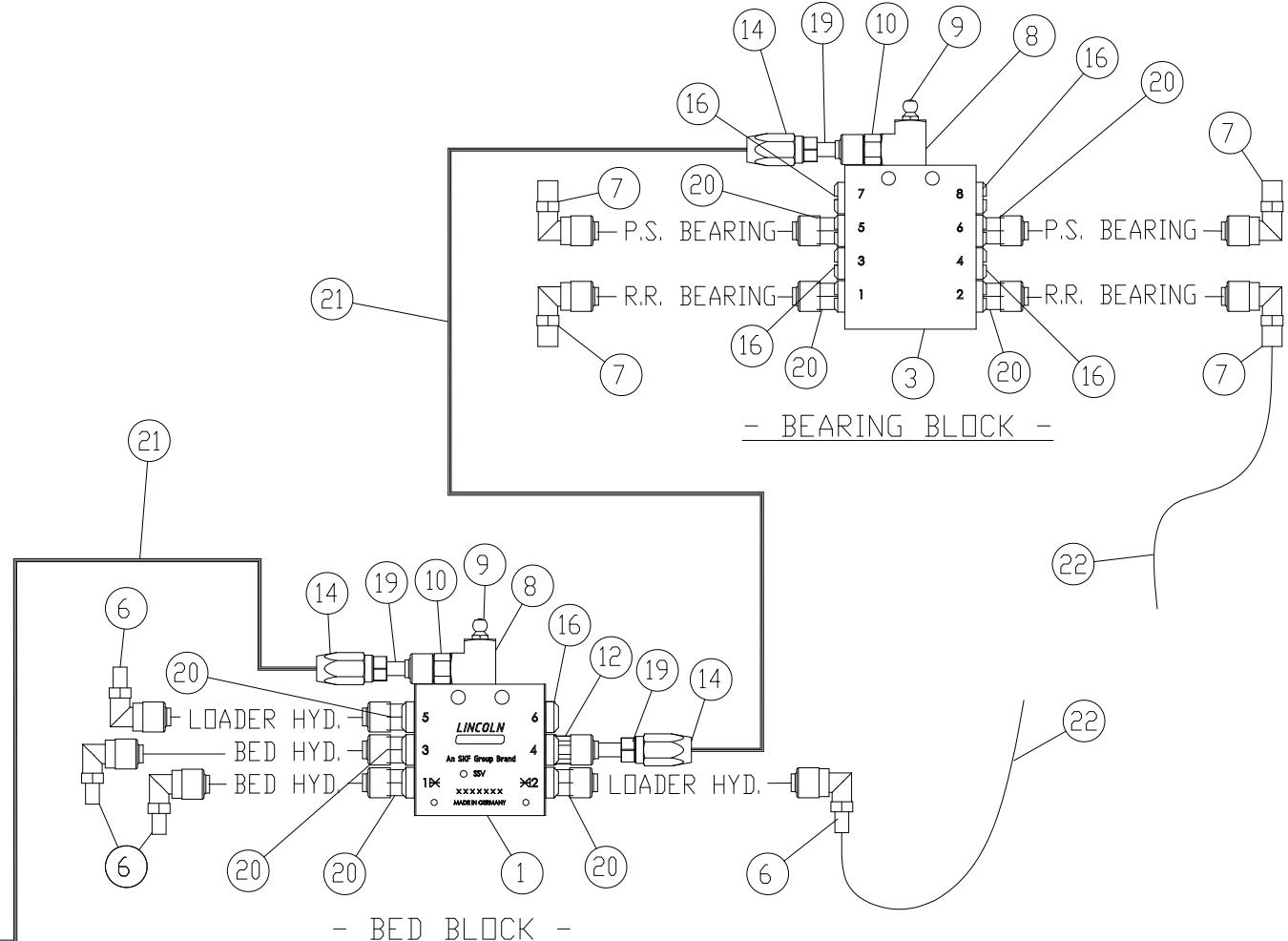
## Electrical Control Assembly

Item	Part No.	Description	Qty
1	W-542	Quantities given per sensor	
2	*****	Flatwasher - 13/32 ID x 11/16 OD x 12 Ga.....	3
3	K67331	Bearing - sold only mounted to Bracket (11) to ensure correct fit	1
4	W-619	Hex Bolt - 3/8 x 1 Lg - Stainless with Magnetic Head .....	2
5	<b>K72059</b>	<b>Machine Screw - #8-32 UNC x 1 Lg.....</b>	<b>2</b>
6	N16304	Locknut - #8-32 UNC .....	2
7	M-3388	Locknut - 3/8 .....	2
8	K68646	Sensor Mount.....	1
9	N32079	Bushing - 0.385 ID x 5/8 OD x 3/4 Lg .....	2
10	K67298	Sensor - Angular Position (5 sensors per machine) .....	1
11	*****	Sensor Bolt Bracket - sold only mounted to Bearing (2) to ensure correct fit.....	1
12	K69719	Sensor Bearing Plate Assembly - (Includes items 2 and 11)	
		Below Quantities per machine	
13	K67364	Sensor Mount - Power Slide.....	1
14	S-1198	Flatwasher - 5/16 .....	2
15	<b>D-5277</b>	<b>Locknut - 1/4 Flange . . . (4 required to mount K64108).....</b>	<b>2</b>
16	<b>W-1552</b>	<b>Hex Bolt - 1/4 x 1 Lg . . . (4 required to mount K64108).....</b>	<b>2</b>
17	<b>11505</b>	<b>Sensor - Ferrous Metal (1 sensor per machine) .....</b>	<b>1</b>
18	<b>11570</b>	<b>Hex Nut #12 - Brass .....</b>	<b>2</b>
19	<b>11571</b>	<b>Machine Screw #12 - 24 x 1 Lg - Brass.....</b>	<b>2</b>
20	<b>11572</b>	<b>Lockwasher #12 - 0.216 ID - Brass.....</b>	<b>2</b>
21	<b>11573</b>	<b>Flat Washer #12 - 0.25 ID x 0.562 OD - Brass.....</b>	<b>4</b>
22	<b>11575</b>	<b>Nylon Spacer - 1/4 ID x 1/2 OD x 1/4 Lg .....</b>	<b>2</b>
23	K68654	Sensor - Proximity Switch (1 sensor per machine) .....	1
24	K62977	Pressure Transducer .....	2
25	N50367	Lights - Optional.....	2
26	K69670	Falcon Controller - Master .....	1
27	K69671	Falcon Controller - Slave .....	1
28	K69457	E-Stop Bridge.....	1
29	K73276	Harness - Hitch (Replaces K68626) .....	1
30	K73275	Harness - Main Frame (Replaces K68625) .....	1
31	K73274	Harness - Bed (Replaces K68624) .....	1
32	K67996	Harness Light Bar - Rear (See Light Bracket Assembly 1-17) .....	2
33	K67997	Harness Light Bar - Front (See Light Bracket Assembly 1-16) .....	2
34	K67643	Light - Red .....	2
35	K67644	Light - Amber.....	4
36	K68854	Button Light - Red .....	4
37	K68538	Grommet.....	6
38	K65825	Joystick - 8 Button and Trigger - To Serial # 12006025 .....	1
38A	<b>K69471</b>	<b>Joystick - 8 Button CAN BUS - From Serial # 12006026</b>	
39	K72157	Harness Extension - Joystick - 6 ft Lg .....	1
40	<b>K64108</b>	<b>Bracket - Light Mount (Not Shown) - See Hitch page 1-2 .....</b>	<b>1</b>
41	N53054	Active Terminator .....	1
	N69103	Raven CR7 Display Kit - Optional when not using Tractor ISO plug (Not Shown) The Kit includes the following items: N69100 Raven CR-7 Display with mount (117-2295-005UN) N69101 Raven CR-7 ISO VT ONLY CABLE (115-7300-092) N69102 Raven CR-7 ISO / POWER CABLE WITH IBBC (115-7300-021)	

## **Greaser Kit - K68310**

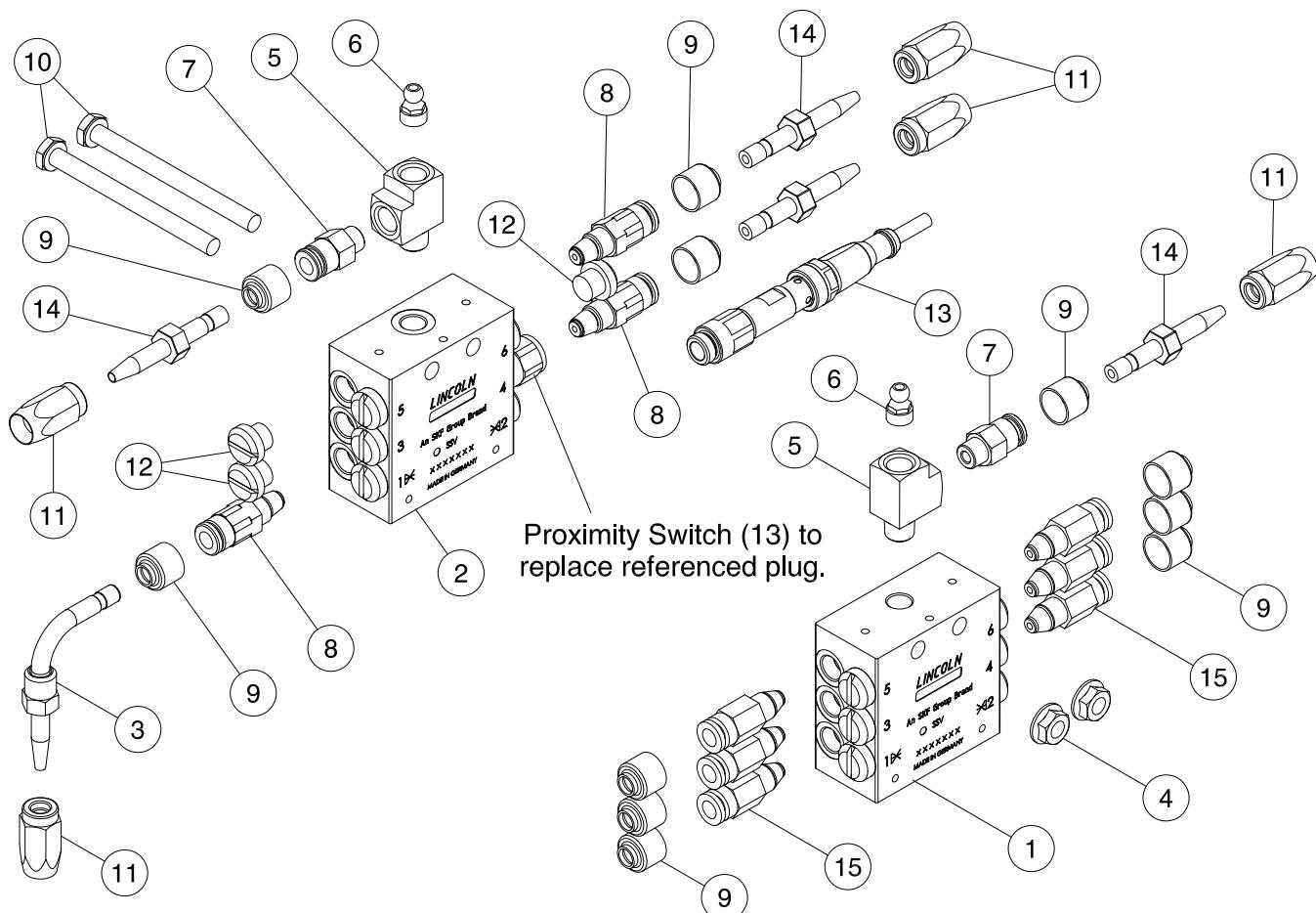


## Greaser Kit - K68310



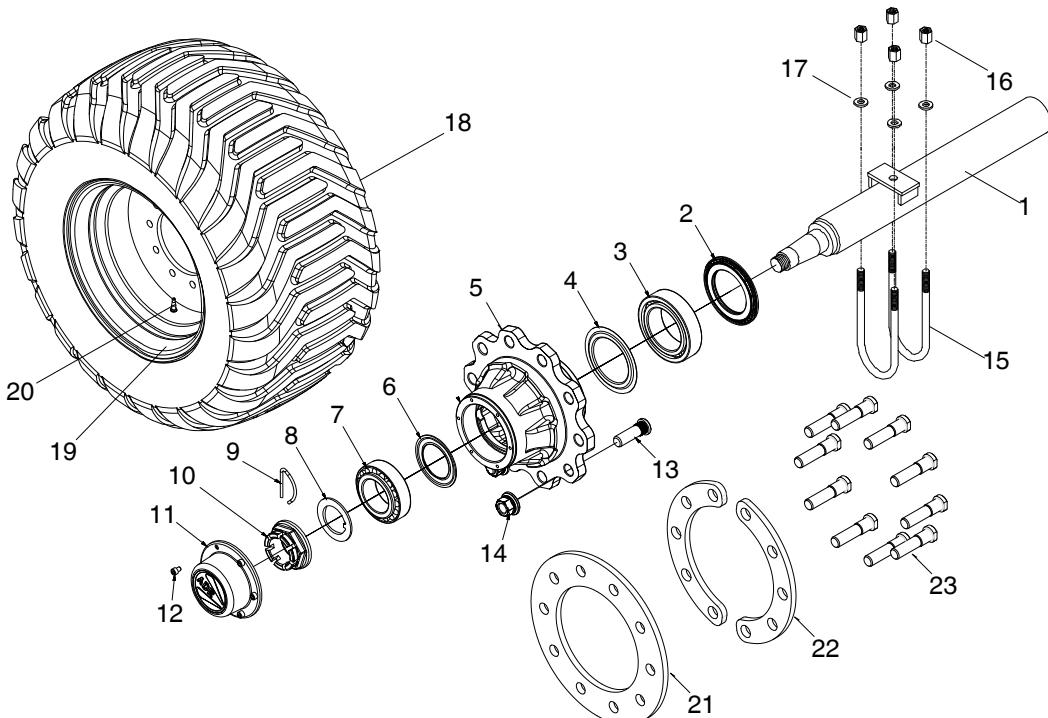
Item	Part No.	Description	Qty
1	K67941	6 Port Divider .....	2
2	K67725	6 Port Divider W/ Check .....	1
3	K67726	8 Port Divider .....	1
4	K67727	10 Port Divider.....	1
5	K68703	90 Degree High Pressure Barb .....	3
6	K68637	90 Degree Swivel W/ 1/4 28 Thread.....	18
7	K68707	90 Degree Swivel W/ 1/8 NPT.....	6
8	K68706	1/8 FNPT x 1/8 FNPT x 1/8 MNPT Tee .....	5
9	C-304	1/8 MNPT Straight Grease Fitting .....	5
10	K68702	1/8 MNPT x Quick Link Inlet .....	6
11	K68651	1/8 NPT x Quick Link Adapter .....	1
12	K68701	1/8 NPT x Quick Link W/ Check.....	4
13	K68641	Dust Boot .....	59
14	K68705	High Pressure Threaded Sleeve.....	10
15	K67054	Lincoln Pump .....	1
16	K68708	Outlet Plug .....	8
17	K68647	Pressure Relief.....	1
18	K68654	Sensor - Proximity Switch .....	1
19	K68704	Straight High Pressure Barb.....	7
20	K68638	Straight Outlet W/ 1/8 NPT.....	24
21	K69709	High Pressure Lubrication Line (Black) - 1/8 ID x 40 ft	
22	K69710	Low Pressure Lubrication Line (Grey) - 1/4 OD x 50 ft	

## Greaser - Primary Valve Detail



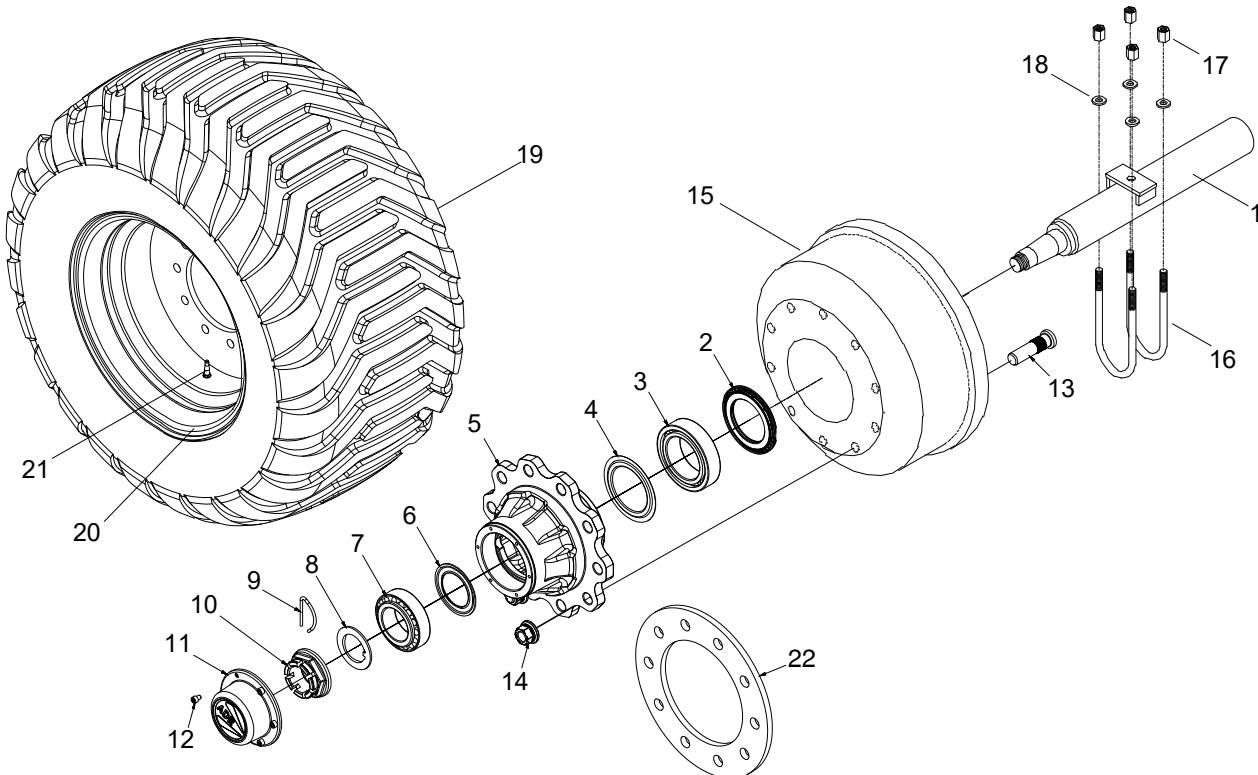
Item	Part No.	Description	Qty
1	K67941	6 Port Divider .....	1
2	K67725	6 Port Divider W/ Check .....	1
3	K68703	90 Degree High Pressure Barb .....	1
4	D-5277	Locknut - 1/4 Flanged .....	2
5	K68706	1/8 FNPT x 1/8 FNPT x 1/8 MNPT Tee .....	2
6	C-304	1/8 MNPT Straight Grease Fitting .....	2
7	K68702	1/8 MNPT x Quick Link Inlet .....	2
8	K68701	1/8 NPT x Quick Link W/ Check .....	3
9	K68641	Dust Boot .....	11
10	H-4696	Hex Bolt - 1/4 x 3 1/4 Lg .....	2
11	K68705	High Pressure Threaded Sleeve .....	5
12	K68708	Outlet Plug .....	3
13	K68654	Proximity Switch .....	1
14	K68704	Straight High Pressure Barb .....	4
15	K68638	Straight Outlet W/ 1/8 NPT .....	6

## Non Brake Hub Assembly



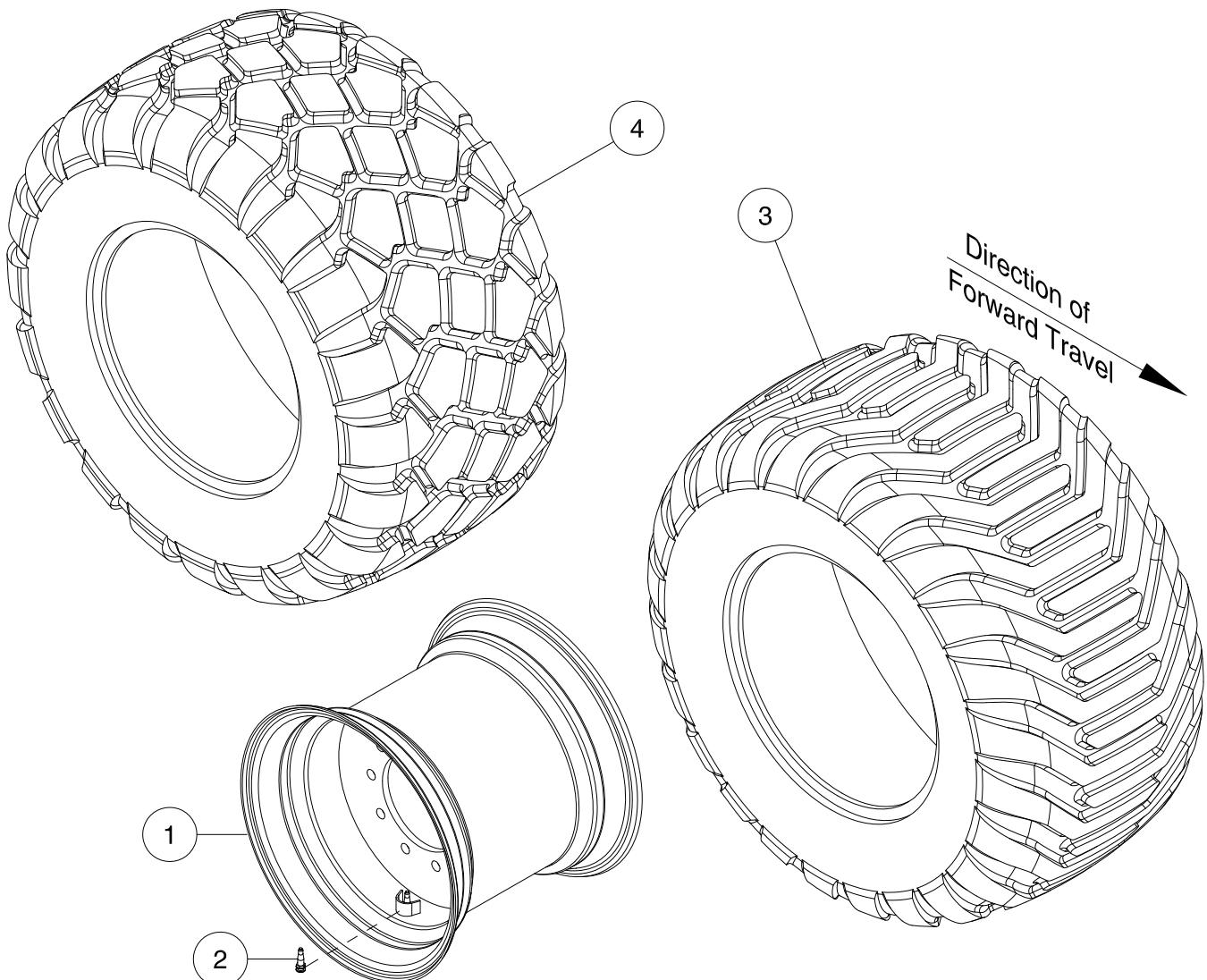
Item	Part No.	Description	Qty
		* Quantities Listed Are For One Axle	
1	K68297	ADR Axle Assembly - (Includes Items 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13 & 14).....	1
	K73293	Axle without hubs - Non Braking	
2	K65166	Grease Seal (5441402) - <b>Only available in Kit K72856</b> .....	2
3	K65167	Inside Bearing (59133018) - <b>Only available in Kit K72855 (1 per Kit)</b> .....	2
4	K65168	NILOS for Bearing K65167 (5511402) - <b>Only available in Kit K72856 (1 per Kit)</b> .....	2
5	K65169	Hub - H10 (61LZUA002) .....	2
6	K65170	NILOS Grease Seal (5531092) - <b>Only available in Kit K72856 (1 per Kit)</b> .....	2
7	K65171	Outside Bearing (59133114) - <b>Only available in Kit K72855 (1 per Kit)</b> .....	2
8	K65172	Lock Washer for M58 (57B5801) - <b>Only available in Kit K72857 (1 per Kit)</b> .....	2
9	K65173	Spring Pin for M58 (58212) - <b>Only available in Kit K72857 (1 per Kit)</b> .....	2
10	K65174	Crown Nut - M58 x 1.50 WR80 H38 (57558B1) - <b>Only available in Kit K72857 (1 per Kit)</b> .....	2
11	K65175	Cap with Gasket (56112518) .....	2
12	K65176	Socket Head Screw (96308A0101).....	12
13	K65177	Wheel Stud - M22 x 1.50 L077 (57122B2) GR 10.9 x 71 mm Lg .....	20
14	K65178	Flange Wheel Nut - M22 x 1.5 WR32 - GR 10 (26mm Height) (57322B3) .....	20
15	K68389	U-Bolt - 7/8 x 12 3/4 - 5 Round .....	4
16	12013	Nut - U-Bolt .....	8
17	12011	Washer - U-Bolt.....	8
18	<b>S68655</b>	<b>Tire - 600/50-22.5 - Radial Bi-Direct - MAXAM FLOTXTTRA - From Serial # 12106041</b>	<b>2</b>
	<b>K56777</b>	<b>Tire - 600/50 - 22.5 - Bias Ply (TVS EUROGRIP) - Prior to Serial # 12106040</b>	
19	S64947	Rim - 20 x 22.5 - 10 Bolt .....	2
20	N13968	Valve Stem - TR618A .....	2
21	K73385	Spacer - 1/2 Wheel .....	2
22	K73537	Spacer - Wheel Stud .....	4
23	K72582	Wheel Stud - M22 x 1.50 L102 (57122B16) GR 10.9 x 93 mm Lg.....	20
	<b>K72855</b>	<b>Bearing Kit - (Includes Items 3 and 7) Per Hub Assembly</b>	
	<b>K72856</b>	<b>Seal Kit - (Includes Items 2, 4 and 6) Per Hub Assembly</b>	
	<b>K72857</b>	<b>Crown Nut Kit - (Includes Items 8, 9 and 10) Per Hub Assembly</b>	
	<b>S68660</b>	<b>Tire/Rim Assembly - Bi-Directional - From Serial # 12106041</b>	
	<b>K65090</b>	<b>Tire and Rim Assembly - Left (Shown above) - Prior to Serial # 12106040</b>	
	<b>K65091</b>	<b>Tire and Rim Assembly - Right (Not Shown) - Prior to Serial # 12106040</b>	
	K73543	Kit - Wheel Spacer - No Brake - (Includes Items 21 - 23)	
	K74395	Kit - Dust Cap - (Includes Items 11 and 12)	

## Brake Hub Assembly



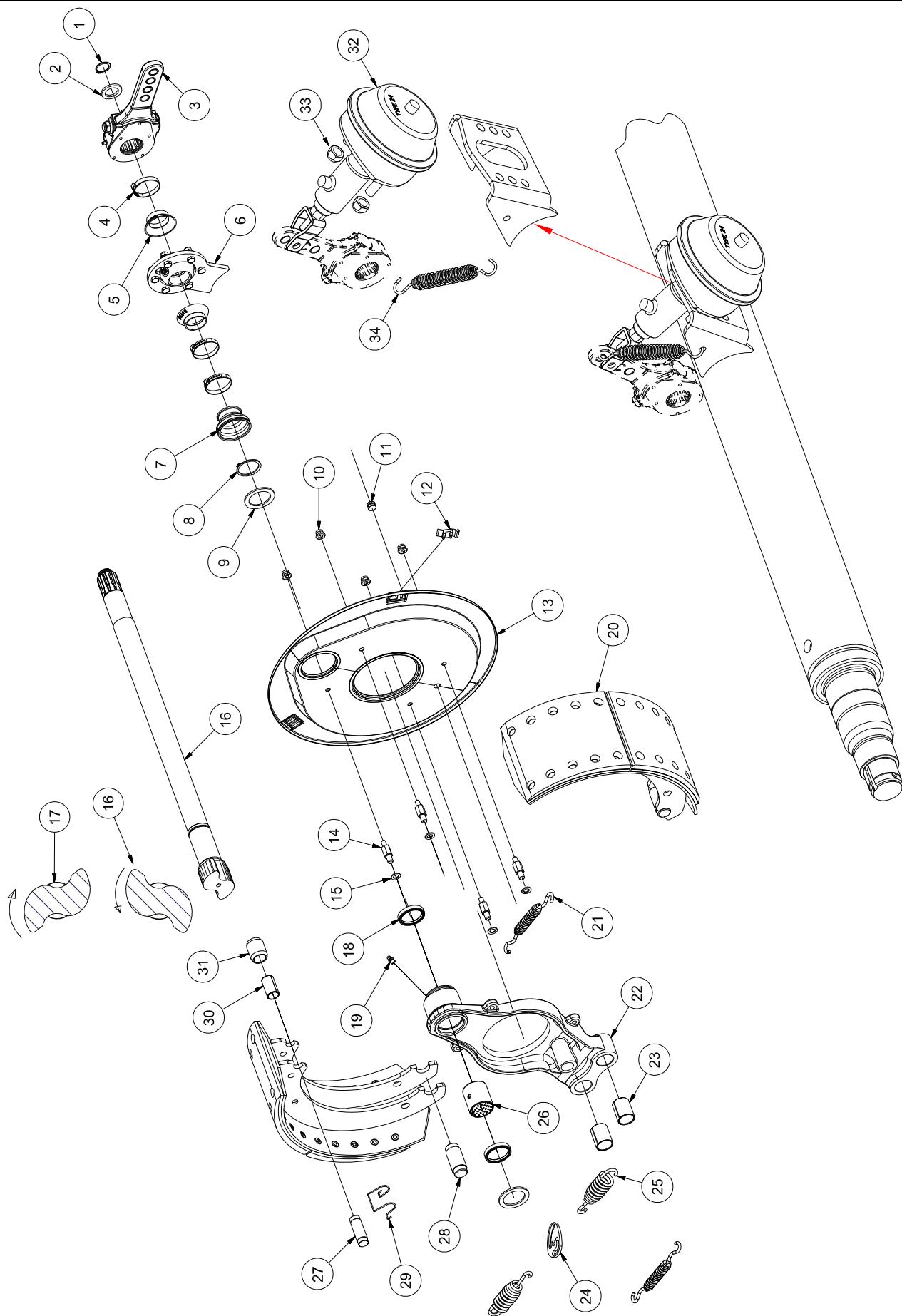
Item	Part No.	Description	Qty
1	K68298	* Quantities Listed Are For One Axle	1
2	K65166	ADR Axle Brake Assembly - (Includes Items 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13 & 14).....	2
3	K65167	Grease Seal (5441402) - <b>Only available in Kit K72856</b> .....	2
4	K65168	Inside Bearing (59133018) - <b>Only available in Kit K72855 (1 per Kit)</b> .....	2
5	K65169	NILOS for Bearing K65167 (5511402) - <b>Only available in Kit K72856 (1 per Kit)</b> .....	2
6	K65170	Hub - H10 (61LZUA002) .....	2
7	K65171	NILOS Grease Seal (5531092) - <b>Only available in Kit K72856 (1 per Kit)</b> .....	2
8	K65172	Outside Bearing (59133114) - <b>Only available in Kit K72855 (1 per Kit)</b> .....	2
9	K65173	Lock Washer for M58 (57B5801) - <b>Only available in Kit K72857 (1 per Kit)</b> .....	2
10	K65174	Spring Pin for M58 (58212) - <b>Only available in Kit K72857 (1 per Kit)</b> .....	2
11	K65175	Crown Nut - M58 x 1.50 WR80 H38 (57558B1) - <b>Only available in Kit K72857 (1 per Kit)</b> .....	2
12	K65176	Cap with Gasket (56112518) .....	2
13	K72582	Socket Head Screw (96308A0101).....	12
14	K72582	Wheel Stud - M22 x 1.50 L102 (57122B16) GR 10.9 x 93 mm Lg.....	20
15	K65178	Flange Wheel Nut - M22 x 1.5 WR32 - GR 10 (26mm Hight) (57322B3) .....	20
16	K72350	Brake Drum (66LVA1005) .....	2
17	K68389	U-Bolt - 7/8 x 12 3/4 - 5 Round .....	4
18	12013	Nut - U-Bolt .....	8
19	12011	Washer - U-Bolt.....	8
19	<b>S68655</b>	<b>Tire - 600/50-22.5 - Radial Bi-Direct - MAXAM FLOTXTTRA - From Serial # 12106041</b>	<b>2</b>
	<b>K56777</b>	<b>Tire - 600/50 - 22.5 - Bias Ply (TVS EUROGRIP) - Prior to Serial # 12106040</b>	
20	S64947	Rim - 20 x 22.5 - 10 Bolt .....	2
21	N13968	Valve Stem - TR618A .....	2
22	K73385	Spacer - 1/2 Wheel .....	2
	<b>K72855</b>	<b>Bearing Kit - (Includes Items 3 and 7) Per Hub Assembly</b>	
	<b>K72856</b>	<b>Seal Kit - (Includes Items 2, 4 and 6) Per Hub Assembly</b>	
	<b>K72857</b>	<b>Crown Nut Kit - (Includes Items 8, 9 and 10) Per Hub Assembly</b>	
	<b>S68660</b>	<b>Tire/Rim Assembly - Bi-Directional - From Serial # 12106041</b>	
	<b>K65090</b>	<b>Tire and Rim Assembly - Left (Shown above) - Prior to Serial # 12106040</b>	
	<b>K65091</b>	<b>Tire and Rim Assembly - Right (Not Shown) - Prior to Serial # 12106040</b>	
	K73544	Kit - Wheel Spacer - Braking - (Includes Item 22)	
	K74395	Kit - Dust Cap - (Includes Items 11 and 12)	

## Tire and Rim Assembly



Item	Part No.	Description	Qty
1	S64947	Rim - 20 x 22.5 - 10 Bolt .....	1
2	N13968	Valve Stem - TR618A .....	1
3	K56777	Tire - 600/50 - 22.5 - Bias Ply (TVS EUROGRIP) - Prior to Serial # 12106040.....	1
4	S68655	Tire - 600/50-22.5 - Radial Bi-Direct - MAXAM FLOTXTRA - From Serial # 12106041	1
	K65090 K65091 S68660	Tire and Rim Assembly - <b>Left</b> (Shown above) (Items 1 to 3) - Prior to Serial # 12106040 Tire and Rim Assembly - <b>Right</b> (Not Shown) (Items 1 to 3) - Prior to Serial # 12106040 <b>Tire/Rim Assembly - Bi-Directional</b> (Items 1, 2 and 4) - <b>From Serial # 12106041</b>	

## Slack Adjustment Assembly



## Slack Adjustment Assembly

Item	Part No.	Description	Qty
		* Quantities Listed Are Per Axle Assembly	
1	K72351	Snap Ring - Shaft - SEEGER D025 DIN471 - (58508) .....	2
2	K72352	Washer - M26 - (9812601) .....	2
3	K72353	Slack Adjuster - (7621603) .....	2
4	K72354	Hose Clamp for Rubber Caps Brake 4218S 4220S - (98E01) .....	6
5	K72355	Cap Rubber - Long Cam Shaft - 42 Diameter - (56A10) .....	4
6	K72356	Support Bearing - Round Cam Shaft 4218S 4220S - (74404510).....	2
7	K72357	Outside Bearing - (53A09) .....	2
8	K72358	Snap Ring - Cam Retainer - SEEGER D042 DIN471 - (58514).....	2
9	K72359	Washer - Cam Shim - 412E 4218E - (73G01) .....	4
10	K72361	Locknut - M08 x 1.25 - (97708A1).....	8
11	K72362	Fairlead Rubber - D15 - (73A01) .....	2
12	K72363	Grommet Rubber - Dust Shield - (53801801).....	4
13	K72364	Dust Shield - 4218E 4220E - (743XCR221) .....	2
14	K72365	Dust Shield Spacer - 4218E - (57708A1).....	8
15	K72366	Washer - M10 - (9811002).....	8
16	K72367	Cam Shaft - Left - (75Q4063008).....	1
17	K72368	Cam Shaft - Right - (75P4063008).....	1
18	K72369	Seal - Cam Shaft - (5490501) .....	4
19	K72371	Grease Fitting - M08 x 1.25 - Straight - (98608A1) .....	2
20	K72375	Brake Shoe - (732XC03) .....	4
21	K72372	Spring - Brake Shoe - (738129) .....	4
22	K72370	Spyder - 42-40 R127 Round - (742YCR223).....	2
23	K72373	Bushing - Rear Spyder - (771008) .....	4
24	K72374	Spring Extender - (736XC02).....	2
25	K72376	Spring - Brake Shoe - (738128) .....	4
26	K72377	Bushing - Outer Cam - (771007) .....	2
27	K72378	Pin - Cam Roller - (83302003) .....	4
28	K72379	Pin - Rear Brake Shoe - (83502801) .....	4
29	K72383	Spring - Cam Roller Retainer - (738127).....	4
30	K72381	Bushing MU-B P2023 L40 - (771006) .....	4
31	K72382	Roller - Brake Cam - (737VC01).....	4
32	K72360	Brake Actuator - (81503) .....	2
33	K72384	Nut - M16 x 1.5 .....	4
34	K65187	Spring - Brake Return .....	2
	K72380	Brake Shoe Rebuild Kit - (9RE0082) - (Includes 2 of items 20, 21, 23, 25 and 1 of item 24) (4 per Machine required)	

## Suspension Assembly

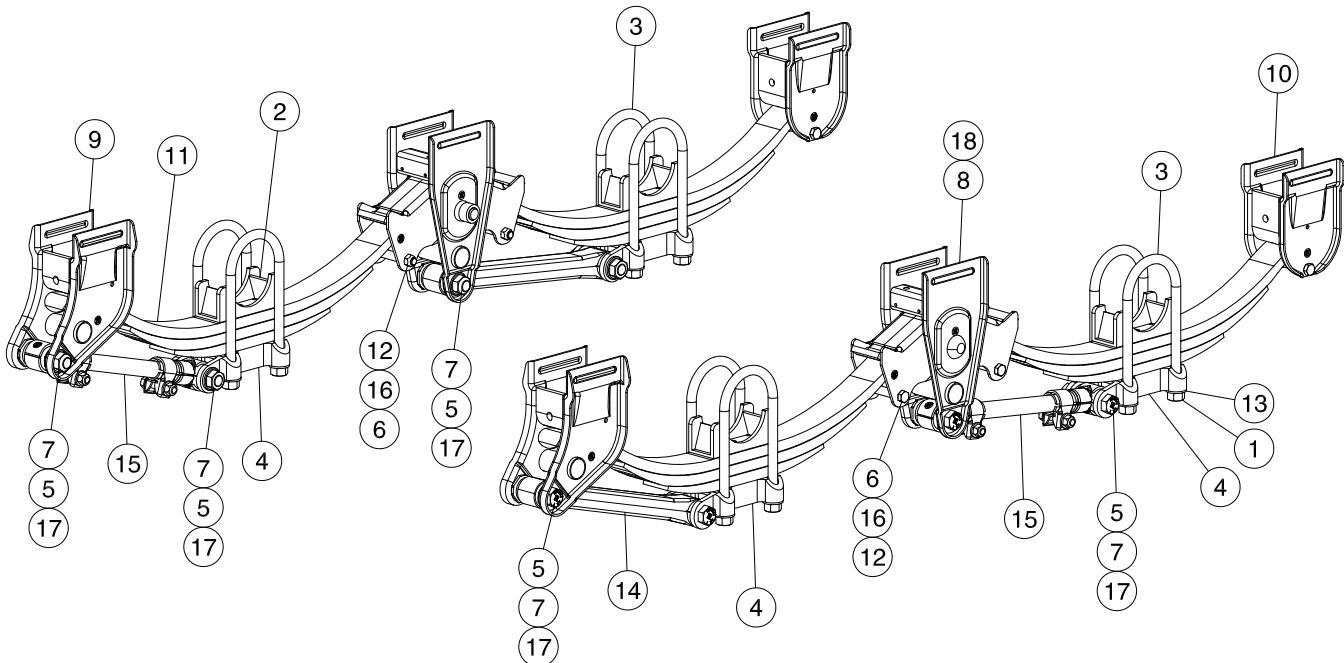
The Titan uses a Hutchens Industries trailer suspension similar to below.

For detailed information visit Hutchens website resource centre at [www.hutchensindustries.com](http://www.hutchensindustries.com).

Suspension used is H-9700 underslung with 49" centers and 6 1/2" spring seat height with 5" round axles.

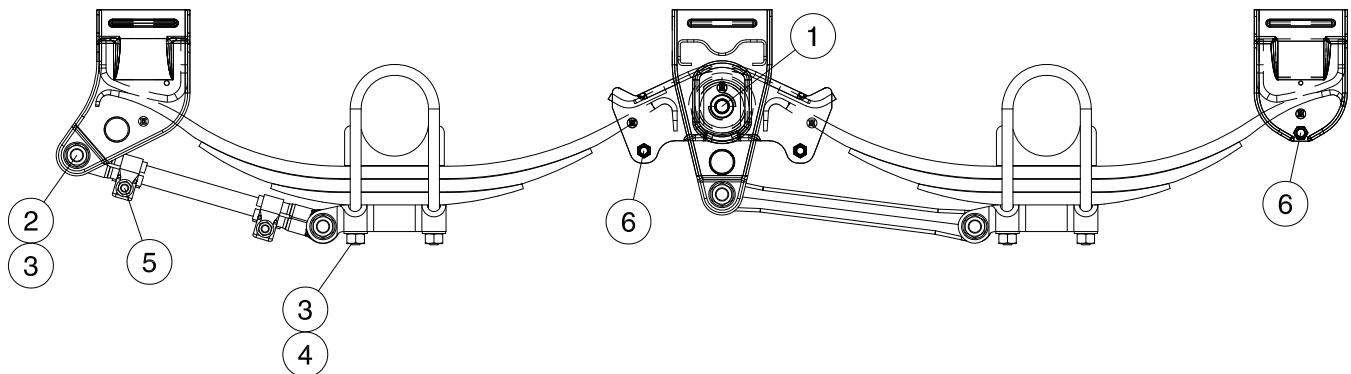
Parts available through PROAG dealers are as follows: also shown in **Frame Assembly - Stage 1**

All other suspension parts order through a qualified truck trailer shop.



Item	Part No.	Description	Qty
1	12013	Hex Nut - 7/8-14 UNF .....	16
2	A68296	Perch - Axle Mount - 3/4 high.....	4
3	K68389	U-Bolt - 7/8-14 UNF x 5 x 12 3/4 UL .....	8
4	K68394	Plate - Bottom Axle Attachement.....	4
5	K68403	Hex Bolt - 1 x 5.00 Lg.....	8
6	K74407	Hex Bolt - 5/8-11 UNC x 4.375 Lg - Current.....	6
	K68412	Hex Bolt - 5/8-18 UNF x 4.50 Lg - Prior to 2023	
7	K68404	Locknut - 1 Flange .....	8
8	A68392	Hanger - Center .....	2
9	A68391	Hanger - Front.....	2
10	A68393	Hanger - Rear .....	2
11	K68400	Leaf Spring Pack.....	4
12	S-1197	Locknut - 5/8-11 UNC - Current .....	6
	K-5703	Locknut - 5/8-18 UNF Unitorque - Prior to 2023	
13	12011	Washer - 15/16 ID x 1 3/4 OD .....	16
14	K68401	Torque Arm - Non Adjustable (K72348 - Bushing).....	2
15	K68402	Torque Arm - Adjustable .....	2
16	K68413	Tube - Shackle Spacer .....	4
17	K72348	Bushing - Radius Rod .....	8
18	K72349	Bushing - Rocker.....	2

## Suspension Assembly

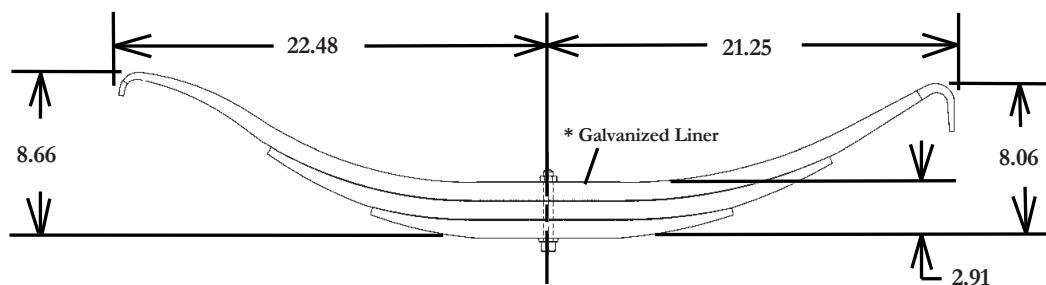


### Torque Specifications

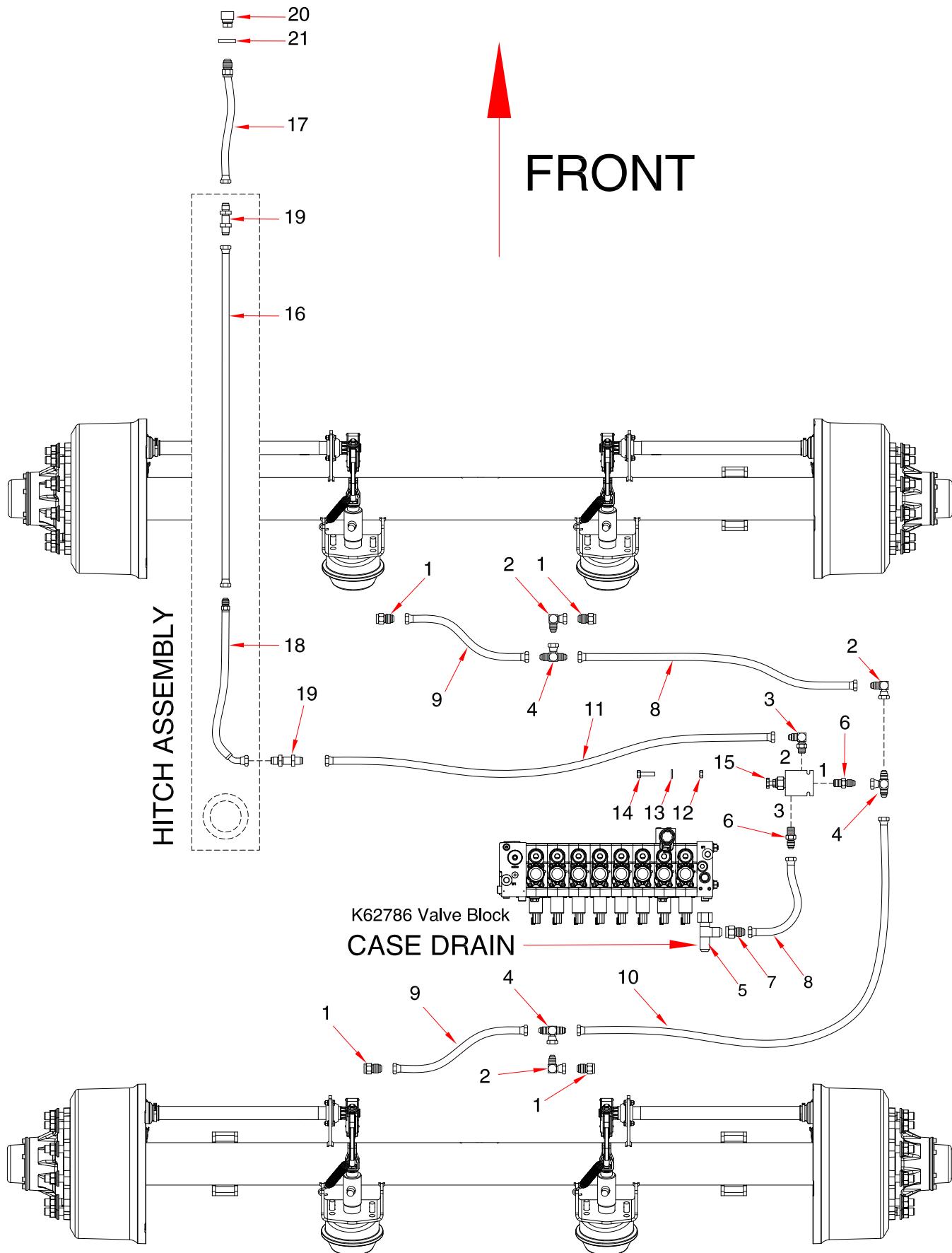
Item No.	Fastener	Oiled	Dry
1	1 1/8-7 (9600/9700 Rocker Bolt)	590 Lb-Ft	790 Lb-Ft
2	1-14 (9700 Radius Rod Bolt)	540 Lb-Ft	720 Lb-Ft
3	7/8-14 (Axe U-Bolt & 9600 Radius Rod Bolt)	350 Lb-Ft	470 Lb-Ft
4	3/4-16 (Axe U-Bolt)	310 Lb-Ft	420 Lb-Ft
5	5/8-18 (Radius Rod Clamp Bolt)	130 Lb-Ft	170 Lb-Ft
6	5/8-18 (Spring Retainer Bolt)	35 Lb-Ft	50 Lb-Ft

### K68400 - 365-00 Spring Leaf Pack - High Arch, 3 Leaf

49" Axe Center All Positions. Hook to Rear.



## Hydraulic Brake Assembly

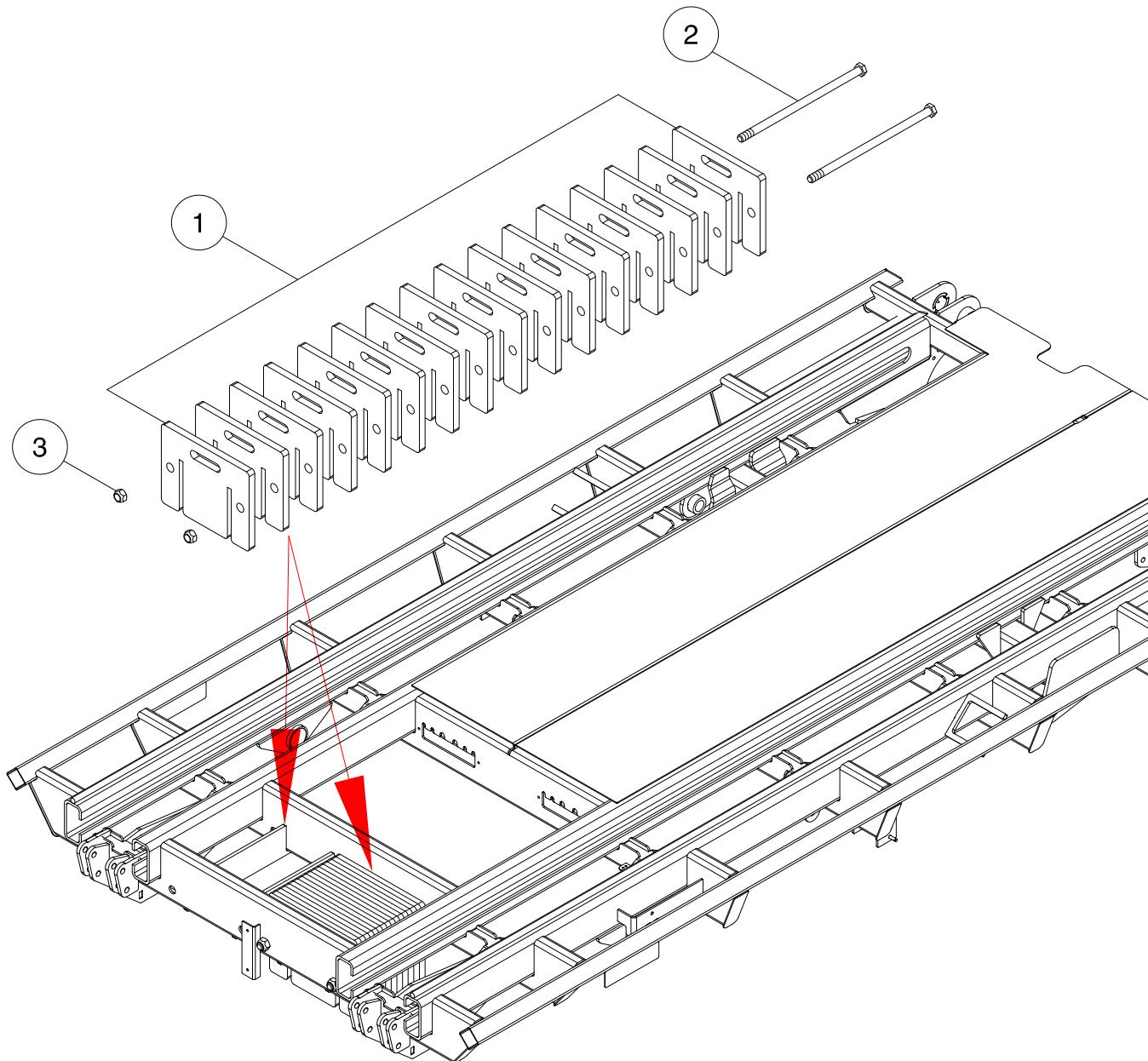


## Hydraulic Brake Assembly

Item	Part No.	Description	Qty
1	K50963	Connector - 3/8 MJIC x 3/8 Female BSPP .....	4
2	S29967	Elbow - 90 - 9/16-18 MJIC x 9/16-18 FJIC swivel .....	3
3	C24585	Elbow - 90 - 7/8-14 MJIC x 3/4-16 MORB swivel .....	1
4	C14901	Tee - (2)9/16-18 MJIC x (1)9/16-18 FJIC - (M-F-M) - Swivel .....	3
5	H18746	Tee - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC - (M-M-F) - Swivel .....	1
6	C15348	Connector - 9/16-18 MJIC x 3/4-16 MORB .....	2
7	F10384	Connector - 9/16-18 MJIC x 7/8-14 FJIC .....	1
8	C-4552	Hyd Hose - 1/4 x 24 Lg w/9/16-18 FJIC .....	2
9	K50993	Hyd Hose - 1/4 x 28 Lg w/ 9/16-18 FJIC swivel ends .....	2
10	C16652	Hyd Hose - 1/4 x 60 Lg w/9/16-18 FJIC Swivel Ends .....	1
11	K62951	Hyd Hose - 1/2 x 54 Lg w/7/8-14 (#10) FJIC x 3/4-16 (#08) FJIC .....	1
12	N42510	Locknut - 1/4 Centre Lock .....	2
13	S-1198	Washer - 5/16 ID x 3/4 OD x 1/16 Thick .....	2
14	W-1540	Hex Bolt - 1/4 x 2 Lg .....	2
15	S42307	Pressure Reducing Valve .....	1
<b>Hitch Assembly</b>			
16	K62753	Oil Line - 1/2 x 128 Lg - 3/4-16 (#08) FJIC ends .....	1
17	K69086	Hyd Hose - 3/8 x 72 Lg w/ M18 x 1.5 Male DIN x 9/16-18 FJIC .....	1
18	K69186	Hyd Hose - 1/2 x 68 1/2 Lg - 3/4-16 (#08) MJIC x 3/4-16 (#08) FJIC 45 Deg .....	1
19	K62123	Bulk Head Union - 3/4-16 (#08) MJIC .....	2
20	K50954	Brake Coupler - Female - 08 (1/2 inch) M18 x 1.5 Thread .....	1
21	K51052	Bonded Seal - 18mm Male DIN (9500-18mm) .....	1

## Weight Kit

Note: Install bolts from top side as illustrated to prevent interference with push-off.



Item	Part No.	Description	Qty
1	K71833	Weight - 3/4" Thick.....	32
2	K69344	Bolt - 1 x 21 1/8 Lg.....	4
3	D-5274	Locknut - 1 Unitorque.....	4
	K71834	Weight Kit - Adds an additional 8 weights to unit.	

# Index

---

<p>10065 1-27, 1-29 10075 1-5, 1-21, 1-23, 1-25 10180 1-7, 1-21, 1-23, 1-25, 1-27, 1-29, 1-34 10229 1-5, 1-19, 1-21, 1-23, 1-25 10248 ii 10352 1-3, 1-9 10355 1-27, 1-29 10369 1-21, 1-23, 1-25 10439 1-21, 1-23, 1-25, 1-34, 1-38, 1-42 10440 1-21, 1-23, 1-25, 1-34, 1-38, 1-42 10449 1-3, 1-7, 1-34, 1-38, 1-42 10604 1-21 10662 1-21, 1-23, 1-25 10677 1-21, 1-23, 1-25 10811 1-7 10827 1-21, 1-23, 1-25 10854 1-39, 1-43 11358 1-11, 1-34, 1-38, 1-42, 1-44 11469 1-5 11470 1-5 11505 1-5, 1-51 11570 1-5, 1-51 11571 1-5, 1-51 11572 1-5, 1-51 11573 1-5, 1-51 11575 1-5, 1-51 11576 1-31 11586 1-7 11588 1-7 11589 1-19 11678 1-21, 1-23, 1-25 11740 1-7 12011 1-5, 1-55, 1-56, 1-60 12013 1-5, 1-55, 1-56, 1-60 12166 1-27, 1-29, 1-34, 1-38, 1-42 12168 1-5, 1-34, 1-38, 1-42 12236 1-13 12237 1-27, 1-29 12254 1-13, 1-27, 1-29</p> <p><b>A</b></p> <p>A21596 1-21, 1-23, 1-25, 1-31 A58726 1-15 A67400 1-19 A71815 1-3 A71816 1-3 A72247 1-25</p>	<p><b>C</b></p> <p>C-304 1-53, 1-54 C-1429 1-3, 1-5, 1-7 C-1471 1-27, 1-29 C-3919 1-21, 1-23, 1-25 C-4383 1-34, 1-38, 1-42 C-4404 1-34, 1-38, 1-42 C-4468 1-34, 1-38, 1-42 C-4552 1-63 C-4709 1-25 C14840 1-5, 1-34, 1-38, 1-42 C14901 1-39, 1-43, 1-63 C15309 1-34, 1-38, 1-42 C15317 1-38, 1-42 C15348 1-63 C15839 1-39, 1-43 C16652 1-63 C17295 1-13, 1-27, 1-29 C18662 1-21 C18761 1-3 C24585 1-5, 1-7, 1-34, 1-38, 1-42, 1-63 C26344 1-34, 1-38, 1-42 C26701 1-27, 1-29 C28505 1-35, 1-39, 1-43</p> <p><b>D</b></p> <p>D-5260 1-7 D-5261 1-3, 1-21, 1-23, 1-25 D-5272 1-7 D-5273 1-11, 1-13, 1-31 D-5274 1-3, 1-21, 1-23, 1-25, 1-56, 1-64 D-5277 1-3, 1-9, 1-11, 1-15, 1-27, 1-29, 1-31, 1-51, 1-54 D-5279 1-3 D-5489 1-5, 1-7, 1-19 D-5498 1-3 D17315 1-11</p> <p><b>F</b></p> <p>F-1767 1-3 F-3405 1-3, 1-7, 1-9, 1-13, 1-15, 1-21, 1-23, 1-25, 1-27, 1-29 F10384 1-35, 1-38, 1-39, 1-43 F10389 1-63</p> <p><b>H</b></p> <p>H-4584 1-5 H-4696 1-9, 1-15, 1-54 H10462 1-3 H18746 1-27, 1-29, 1-34, 1-35, 1-38, 1-39, 1-42, 1-43</p>	<p>, 1-63 H59985 1-3</p> <p><b>K</b></p> <p>K-5685 1-34, 1-38, 1-42 K-5703 1-5, 1-13, 1-60 K-5806 1-34, 1-38, 1-42 K24004 1-3, 1-5, 1-7 K25798 1-3, 1-7, 1-9 K42396 1-27, 1-29 K47303 1-21, 1-23, 1-25 K47304 1-21, 1-23, 1-25 K49088 1-3 K50112 1-21, 1-23, 1-25, 1-31 K50834 1-3, 1-35, 1-39, 1-43 K50954 1-35, 1-39, 1-43, 1-63 K50963 1-63 K50993 1-63 K51052 1-35, 1-39, 1-43, 1-63 K53404 1-31 K53405 1-27, 1-29 K53407 1-31 K53447 1-13</p> <p>K56777 1-55, 1-56, 1-57 K58418 1-44 K58419 1-44 K58420 1-44 K58949 1-5 K59071 1-44 K62100 1-11 K62101 1-11 K62105 1-11 K62114 1-13 K62123 1-3, 1-35, 1-39, 1-43, 1-63 K62124 1-3 K62125 1-21 K62128 1-3 K62131 1-3, 1-35, 1-39, 1-43 K62134 1-3 K62138 1-3 K62140 1-3 K62145 1-3 K62150 1-5 K62154 1-13, 1-27, 1-29, 1-34, 1-38, 1-42 K62160 1-13 K62175 1-11, 1-15 K62180 1-21 K62183 1-21 K62191 1-21 K62367 1-21 K62377</p>	<p>1-15, 1-21, 1-23, 1-25 K62378 1-13 K62380 1-21 K62436 1-31 K62441 1-5 K62652 1-11, 1-13, 1-21, 1-23, 1-25, 1-31 K62662 1-21, 1-23, 1-25 K62666 1-27, 1-29 K62675 1-15 K62677 1-11 K62678 1-11 K62687 1-11 K62750 1-13 K62751 1-11, 1-35, 1-39, 1-43 K62752 1-11, 1-35, 1-39, 1-43 K62753 1-3, 1-35, 1-39, 1-43, 1-63 K62754 1-3, 1-35, 1-39, 1-43 K62760 1-9 K62773 1-13 K62777 1-15 K62786 1-7, 1-34, 1-38, 1-42, 1-45 K62869 1-7 K62870 1-3, 1-5, 1-9 K62902 1-3, 1-35, 1-39, 1-43 K62903 1-35, 1-39, 1-43 K62906 1-13 K62908 1-3, 1-35, 1-39, 1-43 K62910 1-11, 1-15 K62920 1-3, 1-35, 1-39, 1-43 K62921 1-3, 1-35, 1-39, 1-43 K62922 1-35, 1-38, 1-42 K62925 1-5 K62951 1-34, 1-38, 1-42, 1-63 K62952 1-34 K62953 1-35 K62954 1-34, 1-38, 1-42 K62955 1-35, 1-38, 1-42 K62956 1-34, 1-38, 1-42 K62959 1-21, 1-23, 1-25, 1-31 K62971 1-34, 1-38, 1-42 K62972 1-34, 1-38, 1-42 K62973 1-34, 1-38, 1-42 K62974 1-35, 1-38, 1-42 K62975 1-35, 1-38, 1-42 K62976 1-34, 1-38, 1-42 K62977 1-34, 1-38, 1-42 K62978 1-34, 1-38, 1-42 K62979 1-34, 1-38, 1-42</p>
--	--	--	---

K63001	1-35, 1-38, 1-42	K67644	K68653	1-19	K71783	1-23, 1-25	
K64014	1-21, 1-23, 1-25	1-16, 1-18, 1-19, 1-43, 1-51	K68654	1-51, 1-53, 1-54	K71784	1-23, 1-25	
K64022	1-19	K67648	1-15, 1-27, 1-29	K68701	1-53, 1-54	K71787	1-5
K64032	1-19	K67649	1-15	K68702	1-53, 1-54	K71792	1-7, 1-34
K64045	1-7	K67720	1-11	K68703	1-53, 1-54	K71796	1-23, 1-25
K64108	1-3, 1-51	K67725	1-45, 1-53, 1-54	K68704	1-53, 1-54	K71797	1-23, 1-25
K64114	1-16	K67726	1-15, 1-53	K68705	1-53, 1-54	K71803	1-23
K64115	1-16	K67727	1-27, 1-29, 1-53	K68706	1-53, 1-54	K71805	1-23, 1-25
K64608	1-21, 1-23, 1-25, 1-27	K67799	1-3	K68707	1-53	K71806	1-23, 1-25
K64622	1-11	K67860	1-23, 1-25	K68708	1-53, 1-54	K71807	1-23, 1-25
K64625	1-11	K67870	1-3	K68854		K71814	1-3
K64740	1-27	K67886	1-15	1-18, 1-19, 1-43, 1-51		K71833	1-64
K65047	1-27	K67921	1-35, 1-39, 1-43	K68960	1-11	K71834	1-64
K65081	1-27	K67922	1-35, 1-39, 1-43	K69086		K72059	1-9, 1-15, 1-21, 1-23
K65090	1-5, 1-55, 1-56, 1-57	K67923	1-3, 1-35, 1-39, 1-43	1-35, 1-39, 1-43, 1-63	, 1-31, 1-43, 1-51		
K65091	1-5, 1-55, 1-56, 1-57	K67924	1-3, 1-35, 1-39, 1-43	K69164	1-5	K72085	1-11
K65104	1-27	K67941	1-9, 1-15, 1-53, 1-54	K69165	1-5	K72124	1-46
K65166	1-55, 1-56	K67996		K69166	1-5, 1-16, 1-19	K72125	1-46
K65167	1-55, 1-56	1-18, 1-19, 1-43, 1-51		K69167	1-5, 1-16, 1-19	K72126	1-46
K65168	1-55, 1-56	K67997	1-16, 1-43, 1-51	K69168	1-19	K72127	1-46
K65169	1-55, 1-56	K68297	1-5, 1-55	K69169		K72128	1-46
K65170	1-55, 1-56	K68298	1-5, 1-56	1-16, 1-17, 1-18, 1-19		K72129	1-47
K65171	1-55, 1-56	K68300		K69170	1-19	K72130	1-47
K65172	1-55, 1-56	K68302	1-7, 1-34, 1-38, 1-42, 1-46	K69182	1-21, 1-23, 1-25	K72131	1-45
K65173	1-55, 1-56	1-16, 1-17, 1-18, 1-19		K69183	1-27, 1-29	K72132	1-45
K65174	1-55, 1-56	K68389	1-5, 1-55, 1-56, 1-60	K69185	1-3, 1-35, 1-39, 1-43	K72133	1-45
K65175	1-55, 1-56	K68394	1-5, 1-60	K69186		K72134	1-45
K65176	1-55, 1-56	K68400	1-5, 1-60	1-35, 1-39, 1-43, 1-63		K72135	1-45
K65177	1-55	K68401	1-5, 1-60	K69187	1-3, 1-35, 1-39, 1-43	K72136	1-45
K65178	1-55, 1-56	K68402	1-5, 1-60	K69188	1-34, 1-38, 1-42	K72137	1-45
K65184	1-9	K68403	1-5, 1-60	K69189	1-34, 1-38, 1-42	K72138	1-45
K65187	1-59	K68404	1-5, 1-60	K69331	1-13, 1-27, 1-29, 1-3	K72142	1-27, 1-29
K65695	1-5, 1-9	K68405	1-5	4, 1-38, 1-42		K72144	1-27
K65822	1-27, 1-29, 1-34, 1-3	K68411	1-11	K69334	1-7	K72146	1-27, 1-29
8, 1-42, 1-46		K68412	1-5, 1-60	K69344	1-64	K72147	1-27, 1-29
K65825	1-51	K68413	1-60	K69457	1-51	K72155	1-27
K65885	ii	K68500	ii	K69471	1-51	K72157	1-51
K66022	1-27	K68538		K69668	1-9	K72230	1-7, 1-45
K66041	1-27	1-16, 1-18, 1-19, 1-43, 1-51		K69670	1-9, 1-51	K72245	1-29
K66050	1-31	K68539	1-31	K69671	1-9, 1-51	K72250	1-25
K67053	1-3, 1-11	K68541	1-31	K69700	1-27	K72257	1-31
K67054	1-9, 1-53	K68542	1-27, 1-29	K69701	1-27	K72258	1-34, 1-38, 1-42
K67288	1-21, 1-23, 1-25	K68543	1-31	K69709	1-53	K72340	1-13, 1-27, 1-29
K67289	1-21, 1-23, 1-25	K68544	1-31	K69710	1-53	K72347	1-45
K67291	1-21, 1-23, 1-25	K68624	1-51	K69719	1-9, 1-15, 1-21, 1-23	K72348	1-60
K67298	1-9, 1-15, 1-21, 1-23	K68625	1-51	, 1-43, 1-51		K72349	1-60
, 1-25, 1-31, 1-43, 1-51		K68626	1-51	K71744	1-45	K72350	1-56
K67300	1-15, 1-34, 1-38, 1-42	K68627		K71749	1-44	K72351	1-59
		1-7, 1-34, 1-38, 1-42, 1-47		K71750	1-44	K72352	1-59
K67331	1-9, 1-15, 1-21, 1-23	K68637	1-7, 1-53	K71770	1-5, 1-18	K72353	1-59
, 1-25, 1-27, 1-29, 1-51		K68638	1-53, 1-54	K71771	1-5, 1-18	K72354	1-59
K67364	1-31, 1-51	K68641	1-7, 1-53, 1-54	K71772	1-17	K72355	1-59
K67600	1-11	K68646	1-9, 1-15, 1-21, 1-23	K71773	1-17	K72356	1-59
K67610	1-11	, 1-25, 1-43, 1-51		K71774	1-18	K72357	1-59
K67642	1-16, 1-17	K68647	1-53	K71775	1-18	K72358	1-59
K67643		K68651	1-53	K71776	1-17	K72359	1-59
1-18, 1-19, 1-43, 1-51		K68652	1-19	K71777	1-17	K72360	1-59
				K71782	1-13, 1-34	K72361	1-59

K72362 1-59	N19338 1-34, 1-38, 1-42	S45280 1-9	W-793 1-9, 1-29
K72363 1-59	N19549 1-34, 1-38, 1-42	S64947 1-55, 1-56, 1-57	W-1540 1-55, 1-63
K72364 1-59	N21728 1-15	S65153 1-31	W-1552 1-3, 1-31, 1-51
K72365 1-59	N25644 1-38, 1-42	S65740 1-3	W-1854 1-15
K72366 1-59	N29358 1-34, 1-38, 1-42	S66236 1-3	W14504 1-27, 1-29
K72367 1-59	N32079 1-9, 1-15, 1-21, 1-23 , 1-25, 1-43, 1-51	S66243 1-38, 1-39, 1-43	
K72368 1-59	N32237 1-11	S67388 1-3	
K72369 1-59	N34443 1-3, 1-35, 1-39, 1-43	S68655 1-55, 1-56, 1-57	
K72370 1-59	N34475 1-11	S68660 1-5, 1-55, 1-56, 1-57	
K72371 1-59	N34476 1-11, 1-18, 1-19	S73107 ii	
K72372 1-59	N34477 1-11, 1-16, 1-17	<b>T</b>	
K72373 1-59	N34478 1-11, 1-18, 1-19	T-5266 1-5	
K72374 1-59	N34505 1-34, 1-38, 1-42	T-5268 1-27, 1-29	
K72375 1-59	N34644 1-7, 1-34, 1-38, 1-42	<b>W</b>	
K72376 1-59	N36382 1-34, 1-38, 1-42	W-131 1-3	
K72377 1-59	N37849 1-34, 1-38, 1-42	W-187 1-3	
K72378 1-59	N37914 1-3, 1-35, 1-39, 1-43	W-469 1-11	
K72379 1-59	N37915 1-3, 1-35, 1-39, 1-43	W-475 1-7, 1-27, 1-29	
K72380 1-59	N40748 1-3	W-476 1-13, 1-31	
K72381 1-59	N42510 1-63	W-477 1-5, 1-9, 1-19	
K72382 1-59	N45212 1-34, 1-38, 1-42	W-478 1-7	
K72383 1-59	N47903 1-34, 1-38, 1-42	W-488	
K72384 1-59	N49653 1-11	1-13, 1-23, 1-25, 1-27, 1-29	
K72582 1-55, 1-56	N50367 1-51	W-492 1-15, 1-21, 1-23, 1-25 , 1-27, 1-29	
K72855 1-55, 1-56	N51990 1-34, 1-38, 1-42	W-493 1-15, 1-21	
K72856 1-55, 1-56	N53054 1-51	W-494 1-15	
K72857 1-55, 1-56	N53713 ii	W-495 1-23, 1-25, 1-27, 1-29	
K72952 1-45	N53715 ii	W-498 1-9	
K73229 1-15	N58171 1-34, 1-38, 1-42	W-499 1-29	
K73235 1-7	N58621 1-34, 1-38, 1-42	W-500 1-13	
K73239 1-39, 1-43	N58636 1-29	W-501 1-29	
K73262 1-3	N64583 1-35, 1-39, 1-43	W-512 1-7, 1-9	
K73274 1-51	N68508 1-31	W-513 1-3	
K73275 1-51	N69100 1-51	W-514 1-7, 1-21, 1-23, 1-25	
K73276 1-51	N69101 1-51	W-516 1-5	
K73285 1-39, 1-43	N69102 1-51	W-517 1-9	
K73293 1-55	N69103 1-51	W-518	
K73385 1-55, 1-56	N70486 1-39, 1-43	1-13, 1-21, 1-23, 1-25, 1-31	
K73537 1-55	<b>P</b>	W-519 1-31	
K73543 1-55	P1314876 1-11	W-521 1-7, 1-9	
K73544 1-56	<b>S</b>	W-522 1-3	
K73545 1-39, 1-43	S-751 1-13	W-523 1-7, 1-21, 1-23, 1-25, 1-27, 1-29	
K74395 1-55, 1-56	S-766 1-23, 1-25	W-524 1-7	
K74407 1-60	S-1191 1-13, 1-31	W-525 1-5, 1-21, 1-23, 1-31	
<b>M</b>	S-1197 1-27, 1-29, 1-60	W-527 1-21, 1-23, 1-25, 1-31	
M-3388 1-3, 1-5, 1-9, 1-15, 1- 23, 1-25, 1-31, 1-43, 1-51	S-1198	W-535 1-3	
<b>N</b>	1-7, 1-31, 1-43, 1-51, 1-63	W-538 1-9, 1-15, 1-21, 1-23, 1-25, 1-27, 1-29	
N13968 1-55, 1-56, 1-57	S-1201 1-7	W-539 1-21, 1-23, 1-25	
N15990 1-34, 1-38, 1-42	S29967 1-63	W-541 1-23, 1-25	
N16304 1-9, 1-15, 1-21, 1-23 , 1-25, 1-31, 1-43, 1-51	S32590 1-21, 1-23, 1-25	W-542 1-9, 1-15, 1-21, 1-23, 1-25, 1-43, 1-51	
N16916 1-35	S39487 1-3	W-619 1-9, 1-15, 1-21, 1-23, 1-25, 1-43, 1-51	
N19336 1-34, 1-38, 1-42, 1-44	S39505 1-34, 1-38, 1-42		
N19337 1-34, 1-38, 1-42	S39648 1-13		
	S42307 1-55, 1-63		
	S44353 1-35, 1-39, 1-43		



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